

Catalina Yachts, Morgan Division

Standard Operating Procedures for Cleanup Solvent Usage

The cleanup solvents at Catalina Yachts, Morgan Division are used for a variety of different operations. The solvents are used for brush and roller cleaning, spray gun cleaning, tool cleaning, and product wipe down. The following procedures will be utilized to ensure at least a 40% initial solvent capture efficiency.

1. The brushes and rollers are soaked in a closed solvent container until clean. The solvent is re-used several times until it is no longer usable as a cleaning agent. The spent solvent is then placed in drums to be recycled. The approximate capture efficiency of this operation is roughly 90%.
2. The gel-coat and chopper spray guns are soaked in a closed solvent container for initially cleaning. Then some solvent is sprayed through the guns into a closed capture container. This spent solvent is also stored for recycling. The capture efficiency of this operation is around 50%.
3. Solvent is also used to clean boats prior to shipping. Solvent dampened rags and brushes are used in this cleaning process. The solvent is stored in closed safety cans during this process. The solvent capture rate of this operation is unknown, but assumed small.
4. All solvents shall be kept in closed containers. All solvent dampened rags shall be stored in closed containers.

The net overall initial solvent capture rate from these operations should be at least 40%.