



**FLORIDA DEPARTMENT OF
ENVIRONMENTAL PROTECTION**

SOUTH DISTRICT
P.O BOX 2549
FORT MYERS, FL 33902-2549

RICK SCOTT
GOVERNOR

JENNIFER CARROLL
LT. GOVERNOR

HERSCHEL T. VINYARD JR.
SECRETARY

*Electronic Mail
Received Receipt Requested*

PERMITTEE

Mr. Neil Smith
Vice President and General Manager, Sugar Manufacturing
United States Sugar Corporation
111 Ponce De Leon Avenue
Clewiston, Florida 33440

Authorized Representative:
Mr. Neil Smith
Vice President and General Manager, Sugar Manufacturing

Air Permit No. 0510003-054-AC
Permit Expires: February 3, 2014
U.S. Sugar Clewiston Facility
Air Construction Permit
Install Natural Gas Burners in Carbon
Regenerative Furnace and Afterburner

Dear Mr. Smith:

This is the final air construction permit which authorizes replacing the fuel oil burners with natural gas burners in the granular carbon regeneration furnace and in its associated control equipment (afterburner). The permit also changes the allowable fuel from distillate oil to natural gas in the granular carbon regeneration furnace. The proposed work will be conducted at the U.S. Sugar Clewiston Facility, which is a Sugar Cane Mill and Refinery (Standard Industrial Classification Nos. 2061 and 2062). The facility is located in Hendry County at W.C. Owens Avenue and S.R. 832 in Clewiston, Florida. The UTM coordinates are Zone 17, 506.1 km East, and 2956.9 km North.

This final permit is organized by the following sections:

- Section 1. General Information
- Section 2. Administrative Requirements
- Section 3. Emissions Unit Specific Conditions
- Section 4. Appendices

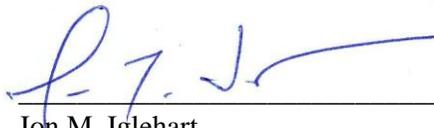
Because of the technical nature of the project, the permit contains numerous acronyms and abbreviations, which are defined in Appendix A of Section 4 of this permit.

This air pollution construction permit is issued under the provisions of: Chapter 403 of the Florida Statutes (F.S.) and Chapters 62-4, 62-204, 62-210, 62-212, 62-296 and 62-297 of the Florida Administrative Code (F.A.C.). The permittee is authorized to conduct the proposed work in accordance with the conditions of this permit. This project is subject to the general preconstruction review requirements in Rule 62-212.300, F.A.C. and is not subject to the preconstruction review requirements for major stationary sources in Rule 62-212.400, F.A.C. for the Prevention of Significant Deterioration (PSD) of Air Quality.

Upon issuance of this final permit, any party to this order has the right to seek judicial review of it under Section 120.68 of the Florida Statutes by filing a notice of appeal under Rule 9.110 of the Florida Rules of Appellate Procedure with the clerk of the Department of Environmental Protection in the Office of General Counsel (Mail Station #35, 3900 Commonwealth Boulevard, Tallahassee, Florida, 32399-3000) and by filing a copy of the notice of appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal. The notice must be filed within 30 days after this order is filed with the clerk of the Department.

SECTION 4. APPENDIX D
Common Testing Requirements

Executed in Fort Myers, Florida



February 4, 2013

Jon M. Iglehart
Director of
District Management

JMI/SRM/rd

CERTIFICATE OF SERVICE

The undersigned duly designated deputy agency clerk hereby certifies that this Final Air Permit package (including the Final Determination and Final Permit) was sent by electronic mail (or a link to these documents made available electronically on a publicly accessible server) with received receipt requested before the close of business on February 4, 2013 to the persons listed below.

Mr. Neil Smith, U.S. Sugar (nsmith@ussugar.com)
Mr. Keith Tingberg, U.S. Sugar (ktingberg@ussugar.com)
Mr. Philip Cobb, P.E., Golder Associates (pcobb@golder.com)

Clerk Stamp

FILING AND ACKNOWLEDGMENT FILED, on this date, pursuant to Section 120.52(7), Florida Statutes, with the designated agency clerk, receipt of which is hereby acknowledged.



(Clerk)

2/4/2013

(Date)