

STATE OF FLORIDA
DEPARTMENT OF ENVIRONMENTAL PROTECTION

NOTICE OF FINAL PERMIT

In the Matter of an
Application for Permit by:

United States Sugar Corporation
111 Ponce DeLeon Avenue
Clewiston, FL 33440

Air Permit No. PSD-FL-333C
Project No. 0510003-037-AC
Clewiston Sugar Mill and Refinery
Boiler 8 Heat Input Revision

Authorized Representative:

Mr. Neil Smith, V.P. of Sugar Processing Operations

Enclosed is final Air Permit No. 0510003-037-AC, which authorizes a revision of the air construction permit to specifically address the following items: increases in the heat input and steaming rates; clarification of startup procedures; and modification of the biomass fuel handling system. The existing equipment is installed at the Clewiston Sugar Mill and Refinery, which is located at the intersection of W.C. Owens Avenue and State Road 832 in Hendry County, Florida. As noted in the attached Final Determination, only minor changes and clarifications were made. This permit is issued pursuant to Chapter 403, Florida Statutes.

Any party to this order has the right to seek judicial review of it under Section 120.68 of the Florida Statutes by filing a notice of appeal under Rule 9.110 of the Florida Rules of Appellate Procedure with the clerk of the Department of Environmental Protection in the Office of General Counsel (Mail Station #35, 3900 Commonwealth Boulevard, Tallahassee, Florida, 32399-3000) and by filing a copy of the notice of appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal. The notice must be filed within 30 days after this order is filed with the clerk of the Department.

Executed in Tallahassee, Florida.



Trina Vielhauer, Chief
Bureau of Air Regulation

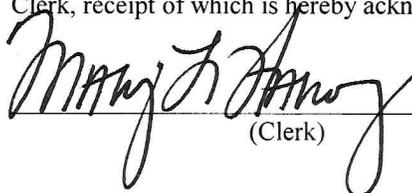
CERTIFICATE OF SERVICE

The undersigned duly designated deputy agency clerk hereby certifies that this Notice of Final Permit (including the Final Permit) was sent by electronic mail with return receipt requested to the persons listed below.

Mr. Neil Smith, U.S. Sugar (nsmith@ussugar.com)
Mr. Peter Briggs, U.S. Sugar (pbriggs@ussugar.com)
Mr. Don Griffin, U.S. Sugar (dgriffin@ussugar.com)
Mr. David Buff, Golder Associates (dbuff@golder.com)
Mr. Ron Blackburn, SD Office (ron.blackburn@dep.state.fl.us)
Mr. Gregg Worley, EPA Region 4 (worley.gregg@epa.gov)
Mr. Dee Morse (dee_morse@nps.gov)

Clerk Stamp

FILING AND ACKNOWLEDGMENT FILED, on this date,
pursuant to §120.52, Florida Statutes, with the designated Department
Clerk, receipt of which is hereby acknowledged.


(Clerk)

3/30/07
(Date)



Florida Department of Environmental Protection

Bob Martinez Center
2600 Blair Stone Road
Tallahassee, Florida 32399-2400

Charlie Crist
Governor

Jeff Kottkamp
Lt. Governor

Michael W. Sole
Secretary

PERMITTEE:

United States Sugar Corporation
111 Ponce DeLeon Avenue
Clewiston, FL 33440

Authorized Representative:

Mr. Neil Smith, V.P. of Sugar Processing Operations

Clewiston Sugar Mill and Refinery Air Permit No. PSD-FL-333C Project No. 0510003-037-AC Facility ID No. 0510003 Permit Expires: March 31, 2008
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FACILITY AND LOCATION

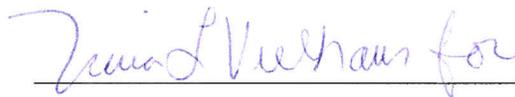
The United States Sugar Corporation operates the existing Clewiston sugar mill and refinery (SIC Nos. 2061 and 2062), which is located at the intersection of W.C. Owens Avenue and State Road 832 in Hendry County, Florida. Sugarcane is harvested from nearby fields and transported to the mill by train. In the mill, sugarcane is cut into small pieces and processed in a series of presses to squeeze juice from the cane. The juice undergoes clarification, separation, evaporation, and crystallization to produce raw, unrefined sugar. In the refinery, raw sugar is decolorized, concentrated, crystallized, dried, conditioned, screened, packaged, stored, and distributed as refined sugar. The fibrous byproduct remaining from the sugarcane is called bagasse and is burned as boiler fuel to provide steam and heating requirements for the mill and refinery.

STATEMENT OF BASIS

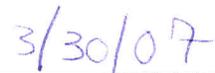
Boiler 8 was recently constructed under Permit No. PSD-FL-333, as modified. This permitting action is a revision of the air construction permit to specifically address the following items: increases in the heat input and steaming rates; clarification of startup procedures; and modification of the biomass fuel handling system. The revised permit is issued under the provisions of Chapter 403 of the Florida Statutes (F.S.), and Chapters 62-4, 62-204, 62-210, 62-212, 62-296, and 62-297 of the Florida Administrative Code (F.A.C.). The permittee is authorized to perform the proposed work in accordance with the conditions of this permit and as described in the application, approved drawings, plans, and other documents on file with the Department.

CONTENTS

- Section 1. General Information
- Section 2. Administrative Requirements
- Section 3. Emissions Units Specific Conditions
- Section 4. Appendices



Joseph Kahn, Director
Division of Air Resource Management



Effective Date