

DUPUY SILO FACILITY, LLC

1520 Edgewood Avenue, N.

Jacksonville, FL 32254

Operation and Maintenance Plan

Dust Filters

Emission Unit #: 001

Emission Unit Description: Green Bean Receiving

Control Equipment:

Manufacturer: Neuhaus-Neotec

Model: J 70/78/24

Type: Baghouse

Design Air Flow: 8830 CFM

of bags: 78

Bag Material: 12 oz felt

Cleaning Mechanism: Pulse Jet Air

Process Description: This baghouse controls dust from 2 bulk receiving dumps and associated chain conveyors, bucket elevators and quarantine silos.

Maintenance Checklist:

The following checks will be made by an operator and recorded on a separate logsheet as indicated:

	<u>Weekly</u>	<u>Monthly</u>
Differential Pressure Reading	X	
Fan Condition		X
Bag Condition		X
Baghouse Structure		X
Clean Air Discharge		X
Air Lock Dust Discharge and takeaway		X

NOTE: SEE OEM OPERATING MANUAL FOR ADDITIONAL INFORMATION.

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Emission Unit #: 002

Emission Unit Description: Green Bean Cleaning

Control Equipment:

Manufacturer: Neuhaus-Neotec

Model: J 145/160/24

Type: Baghouse

Design Air Flow: 19430 CFM

of bags: 153

Bag Material: 12 oz felt

Cleaning Mechanism: Pulse Jet Air

Process Description: This baghouse controls dust from 2 cleaning sieves and transfer systems from the quarantine silos to the blending silos.

Maintenance Checklist:

The following checks will be made by an operator and recorded on a separate logsheet as indicated:

	<u>Weekly</u>	<u>Monthly</u>
Differential Pressure Reading	X	
Fan Condition		X
Bag Condition		X
Baghouse Structure		X
Clean Air Discharge		X
Air Lock Dust Discharge and takeaway		X

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Emission Unit #: 003

Emission Unit Description: Green Bean Storage and Mixing

Control Equipment:

Manufacturer: Neuhaus-Neotec

Model: J 70/78/24

Type: Baghouse

Design Air Flow: 8830 CFM

of bags: 78

Bag Material: 12 oz felt

Cleaning Mechanism: Pulse Jet Air

Process Description: This baghouse controls dust from the blending silos and 2 scaling systems including chain conveyors, bucket elevators and mixers.

Maintenance Checklist:

The following checks will be made by an operator and recorded on a separate logsheet as indicated:

	<u>Weekly</u>	<u>Monthly</u>
Differential Pressure Reading	X	
Fan Condition		X
Bag Condition		X
Baghouse Structure		X
Clean Air Discharge		X
Air Lock Dust Discharge and takeaway		X

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Emission Unit #: 004 a

Emission Unit Description: Green Bean Shipping (Lane #1 Bulk Truck) Shared emission point with EU #004 b and #004 c

Control Equipment:

Manufacturer: Neuhaus-Neotec

Model: PM 20/10/10

Type: Baghouse

Design Air Flow: 2119 CFM

of bags: 20

Bag Material: 12 oz felt

Cleaning Mechanism: Pulse Jet Air

Process Description: This baghouse controls dust from bulk top load shipping containers in shipping lane #1.

Maintenance Checklist:

The following checks will be made by an operator and recorded on a separate logsheet as indicated:

	<u>Weekly</u>	<u>Monthly</u>
Differential Pressure Reading	X	
Fan Condition		X
Bag Condition		X
Baghouse Structure		X
Clean Air Discharge		X
Air Lock Dust Discharge and takeaway		X

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Dust Filters

Emission Unit #: 004 b

Emission Unit Description: Green Bean Shipping (Lane #2 Bulk Truck) Shared emission point with EU #004a and #004 c

Control Equipment:

Manufacturer: Neuhaus-Neotec

Model: PM 15/10/15

Type: Baghouse

Design Air Flow: 1483 CFM

of bags: 10

Bag Material: 12 oz felt

Cleaning Mechanism: Pulse Jet Air

Process Description: This baghouse controls dust from bulk top load shipping containers in shipping lane #2.

Maintenance Checklist:

The following checks will be made by an operator and recorded on a separate logsheet as indicated:

	<u>Weekly</u>	<u>Monthly</u>
Differential Pressure Reading	X	
Fan Condition		X
Bag Condition		X
Baghouse Structure		X
Clean Air Discharge		X
Air Lock Dust Discharge and takeaway		X

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Operation and Maintenance Plan

Dust Filters

Emission Unit #: 004 c

Emission Unit Description: Green Bean Shipping (Lane #3 Back Loaded Bulk Truck) Shared emission point with EU #004a and #004b

Control Equipment:

Manufacturer: Neuhaus-Neotec

Model: PM 20/10/10

Type: Baghouse

Design Air Flow: 2119 CFM

of bags: 20

Bag Material: 12 oz felt

Cleaning Mechanism: Pulse Jet Air

Process Description: This baghouse controls dust from bulk back load shipping containers in shipping lane #3.

Maintenance Checklist:

The following checks will be made by an operator and recorded on a separate logsheet as indicated:

	<u>Weekly</u>	<u>Monthly</u>
Differential Pressure Reading	X	
Fan Condition		X
Bag Condition		X
Baghouse Structure		X
Clean Air Discharge		X
Air Lock Dust Discharge and takeaway		X

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Emission Unit #: 005

Emission Unit Description: Green Bean Shipping (Bagging station for Super Bags) separate emission point

Control Equipment:

Manufacturer: Nehaus-Neotec

Model: PM 10/10/10

Type: Baghouse

Design Air Flow: 1059 CFM

of bags: 10

Bag Material: 12 oz felt

Cleaning Mechanism: Pulse Air Jet

Process Description: This baghouse controls dust from bulk back load shipping containers in shipping lane #3.

Maintenance Checklist:

The following checks will be made by an operator and recorded on a separate logsheet as indicated:

	<u>Weekly</u>	<u>Monthly</u>
Differential Pressure Reading	X	
Fan Condition		X
Bag Condition		X
Baghouse Structure		X
Clean Air Discharge		X
Air Lock Dust Discharge and takeaway		X

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