

ENVIRONMENTAL AND COMPLIANCE DEPARTMENT



**Permittee:**

Continental Florida Materials, Inc.  
13450 W. Sunrise Boulevard, Suite 430  
Sunrise, FL 33323

**DRAFT Permit No.:** 0310131-006-AC

**Facility ID No.:** 0310131

**SIC No.:** 32

**Project:** Cement Storage Terminal

This permit is for the modification of Emission Units (EU) at the existing bulk cement distribution & storage facility. The facility is located at 1996 East Beaver Street, Jacksonville, Duval County, FL 32202 ; UTM Coordinates: Zone 17, 439.600 km East and 3354.300 km North; Latitude: 30° 19' 15" North and Longitude: 81° 37' 45" West.

This permit is issued under the provisions of Chapter 403, Florida Statutes (FS) and Chapters 62-4, 62-204, 62-210, 62-212, 62-213, 62-296, and 62-297, Florida Administrative Code (FAC). The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawing(s), plans, and other documents, attached hereto or on file with the Environmental and Compliance Department, Environmental Quality Division (Department) in accordance with the terms and conditions of this permit.

**Operation Permit Application Due Date:**

**December 31, 2009**

**Expiration Date:**

**March 31, 2010**

**Environmental and Compliance Department  
Environmental Quality Division**

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**Robert Steven Pace, P.E., Manager  
Air Quality Branch**

RSP/DH

## Section I. Facility Information

### Subsection A. Facility/Project Description

This permit is for the modification of process throughputs and EU names. The names of some of the EU's have changed because the facility no longer receives cement from ships. The designations "white" and "gray" have been removed from EU descriptions since the facility no longer receives white cement. The facility name has also been changed from Lehigh Cement Company to Continental Florida Materials, Inc.

The present facility consists of eight (8) silos, two (2) systems for loading cement into silos from railcars, three (3) truck loading systems for loading cement into trucks from silos, two (2) bagging systems for loading cement into bags from silos, and three (3) bulk rail loading systems for loading cement into railcars from silos.

This facility is classified as a minor source of air pollution because the potential emissions of regulated air pollutants are less than 100 tons per year pursuant to Chapter 62-210, FAC, and Rule 2.301, Jacksonville Environmental Protection Board (JEPB).

### Subsection B. Summary of Emission Unit (EU) ID Nos. and Brief Descriptions

<u>EU No.</u>	<u>EU Description</u>	<u>Control Device</u>
001	Cement is loaded into silos from railcars (silo nos. 1, 4, and 7)	BHA Baghouse Model No. R-15-195-120
002	Cement is loaded into silos from railcars (silo nos. 2, 3, 5, 6, and 8)	BHA Baghouse Model No. R-15-195-120
004	Truck Loading System (silo nos. 3, 6, and 8 to trucks)	Fuller Kovako Dust Collector Model No. 4
005	Truck Loading System (silo nos. 1, 4, and 7 to trucks)	Sly Dynaclone Dust Collector Model No. SBR-45-6
006	Bagging No. 2 (silo nos. 2, 3, 5, 6, and 8 to bags)	Sly Dynaclone Dust Collector Model No. Type 23 A
007	Bagging No. 1 (silo nos. 1, 4, and 7 to bags)	Griffin Environmental (G/E) Jet-Aire Pulse Jet (P/J) Dust Collector Model No. JA-160S
008	Rail Loading System (silo nos. 1, 4, and 7 to railcars)	G/E Jet Aire P/J Dust Collector Model No. JV-24-6X
009	Rail loading system (silo nos. 2 and 3 to railcars)	Sly Tubejet Baghouse Model No. SBR-45-6
010	Truck Loading System (silo nos. 2 and 5 to trucks)	Sly Tubejet Baghouse Model No. SBR-45-6
011	Rail loading system (silo nos. 5 and 6 to railcars)	Midwest International Baghouse Model No. MDC-43/540C (silo nos. 5 and 6)

### Subsection C. Relevant documents

Permit No. 0310131-005-AO

Air construction permit application received July 8, 2009

## Section II. Facility Wide Conditions

### Subsection A. General Conditions

1. The terms, conditions, requirements, limitations, and restrictions set forth herein are "Permit Conditions" and are binding and enforceable pursuant to Sections 403.141, 403.727, or 403.859 through 403.861, FS. The

permittee is placed on notice that the Department will review this permit periodically and may initiate enforcement action for any violation of these conditions.

2. This permit is valid only for the specific process and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Department.
3. As provided in subsections 403.087(6) and 403.722(5), FS, the issuance of this permit does not convey any vested rights or any exclusive privileges. Neither does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state, or local laws or regulations. This permit is not a waiver of or approval of any other department permit that may be required for other aspects of the total project which are not addressed in this permit.
4. This permit conveys no title to land or water, does not constitute State recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the State. Only the Trustees of the Internal Improvement Trust Fund may express State opinion as to title.
5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore, nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Department rules, unless specifically authorized by an order from the Department.
6. The permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed and used by the permittee to achieve compliance with the conditions of this permit, as required by Department rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Department rules.
7. The permittee, by accepting this permit, specifically agrees to allow authorized Department personnel, upon presentation of credentials or other documents as may be required by law and at reasonable times, access to the premises where the permitted activity is located or conducted to:
  - a. Have access to and copy any records that must be kept under conditions of the permit;
  - b. Inspect the facility, equipment, practices, or operations regulated or required under this permit; and
  - c. Sample or monitor any substances or parameters at any location reasonably necessary to assure compliance with this permit or Department rules.

Reasonable time may depend on the nature of the concern being investigated.

8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately provide the Department with the following information:
  - a. A description of and cause of noncompliance; and
  - b. The period of noncompliance, including dates and times; or, if not corrected, the anticipated time the noncompliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the noncompliance. The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Department for penalties or revocation of this permit.
9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Department may be used by the Department as evidence in any enforcement case involving the permitted

source arising under the Florida Statutes or Department rules, except where such use is prescribed by Sections 403.111 and 403.73, FS. Such evidence shall only be used to the extent it is consistent with the Florida Rules of Civil Procedure and appropriate evidentiary rules.

10. The permittee agrees to comply with changes in Department rules and Florida Statutes after a reasonable time for compliance; provided, however, the permittee does not waive any other rights granted by Florida Statutes or Department rules.
11. This permit is transferable only upon Department approval in accordance with Rules 62-4.120 and 62-730.300, FAC, as applicable. The permittee shall be liable for any noncompliance of the permitted activity until the transfer is approved by the Department.
12. This permit or a copy thereof shall be kept at the work site of the permitted activity.
13. This permit also constitutes:
  - ( ) Determination of Best Available Control Technology (BACT)
  - ( ) Determination of Prevention of Significant Deterioration (PSD)
  - ( ) Certification of Compliance with State Water Quality Standards (Section 401, PL 92-500)
  - ( ) Compliance with New Source Performance Standards
14. The permittee shall comply with the following:
  - a. Upon request, the permittee shall furnish all records and plans required under Department rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Department.
  - b. The permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation) required by this permit, copies of all reports required by this permit, and records of all data used to complete the application for this permit. These materials shall be retained at least three years from the date of the sample, measurement, report, or application unless otherwise specified by Department rule.
  - c. Records of monitoring information shall include:
    1. The date, exact place, and time of sampling or measurements;
    2. The person responsible for performing the sampling or measurements;
    3. The date(s) analyses were performed;
    4. The person responsible for performing the analyses;
    5. The analytical techniques or methods used;
    6. The results of such analyses.
15. When requested by the Department, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Department, such facts or information shall be corrected promptly.

[Rule 62-4.160, FAC, and Rule 2.1301, JEPB]

#### **Subsection B. Specific Conditions**

1. Any revision(s) to a permit (and application) shall be submitted to and approved by the Department prior to implementing.  
[Rule 62-4.080(2), FAC, and Rule 2.1301, JEPB]
2. Permittee shall notify the Department fifteen (15) days prior to EU testing.

[Rule 62-297.310(7)(a)(9), FAC, and Rule 2.1101, JEPB]

3. Testing of emissions shall be conducted with the EU operating at permitted capacity. Permitted capacity is defined as 90-100 percent of the maximum operating rate allowed by the permit. If it is impracticable to test at permitted capacity, then EU may be tested at less than capacity; in this case subsequent EU operation is limited to 110 percent of the test load until a new test is conducted. Once the EU is so limited, then operation at higher capacities is allowed for no more than 15 consecutive days for the purposes of additional compliance testing to regain the permitted capacity in the permit.  
[Rule 62-297.310(2), FAC, and Rule 2.1101, JEPB]
4. Copies of the test report(s) shall be filed with the Department within forty-five (45) days of completion of testing.  
[Rule 62-297.310(8)(b), FAC, and Rule 2.1101, JEPB]
5. Control equipment shall be provided with a method of access that is safe and readily accessible.  
[Rule 62-297.310(6), FAC, and Rule 2.1101, JEPB]
6. The facility shall be subject to City of Jacksonville Ordinance Code, Title X, Chapter 360 [Environmental Regulation], Chapter 362 [Air and Water Pollution], Chapter 376 [Odor Control], and JEPB Rule 1, [Final Rules with Respect to Organization, Procedure, and Practice].
7. The facility shall be subject to JEPB Rule 2, Part Nos. I through VII, and Part Nos. IX through XIII.
8. The construction/modification shall reasonably conform to the plans and schedule submitted in the application. If the permittee is unable to complete construction on schedule, the Department must be notified in writing sixty (60) days prior to the expiration of the construction permit. A new schedule and request for an extension of the construction permit must be submitted.  
[Rule 62-4.080(3), FAC, and Rule 2.1301, JEPB]
9. To obtain a permit to operate, the permittee must demonstrate compliance with the conditions of the construction permit and submit a complete application for an Air Operating Permit. The permittee shall submit the application fee, along with compliance records and test results, to the Department ninety (90) days prior to the expiration date of the construction permit. The permittee may continue to operate in compliance with all terms of the construction permit until its expiration date. Operation beyond the construction permit expiration date requires a valid permit to operate.  
[Rule 62-210.300(2), FAC, and Rule 2.301, JEPB]
10. No person shall cause, let, permit, suffer or allow the emissions of unconfined particulate matter emissions from any activity, including vehicular movement; transportation of materials; construction, alteration, demolition or wrecking; or industrially related activities such as loading, unloading, storing or handling; without taking reasonable precautions to prevent such emissions. Reasonable precautions include the following:
  - a. Paving and maintenance of roads, parking areas and yards.
  - b. Application of water or chemicals to control emissions from such activities as demolition of buildings, grading roads, construction, and land clearing.
  - c. Application of asphalt, water, oil, chemicals or other dust suppressants to unpaved roads, yards, open stock piles and similar activities.
  - d. Removal of particulate matter from roads and other paved areas under the control of the owner or operator of the facility to prevent re-entrainment, and from buildings or work areas to prevent particulate from becoming airborne.
  - e. Landscaping or planting of vegetation.
  - f. Use of hoods, fans, filters, and similar equipment to contain, capture and/or vent particulate matter.
  - g. Confining abrasive blasting where possible.
  - h. Enclosure or covering of conveyor systems.

11. The permittee shall submit all compliance related notifications and reports required of this permit to:

Environmental and Compliance Department  
Environmental Quality Division  
407 North Laura Street, Third Floor  
Jacksonville, FL 32202  
Telephone: (904) 255-7100  
Fax: (904) 588-0518

### **Section III. Emission Units and Conditions**

#### **Emission Unit No. 001 - Roof No. 1**

Emission Unit Description: Cement is loaded into silos from railcars (silo nos. 1, 4, and 7)

Control Device: BHA Baghouse Model No. R-15-195-120

#### **Essential Potential to Emit (PTE) Parameters**

1. The volumetric flow rate for this baghouse is 18,000 cubic feet per minute (cfm).  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]

#### **Emission Limitations and Standards**

2. Reasonably Available Control Technology (RACT) requirements including **Specific RACT Emission Limiting Standards for Stationary Emission Units** [Rule 62-296.700(3), FAC, and Rule 2.1001, JEPB]; **Maximum Allowable Emission Rates** [Rule 62-296.700(4), FAC, and Rule 2.1001, JEPB]; **Circumvention** [Rule 62-296.700(5), FAC, and Rule 2.1001, JEPB], and **Operation and Maintenance Plan** [Rule 62-296.700(6), FAC, and Rule 2.1001, JEPB] shall apply to this emission unit.
3. The hours of operation for this emissions unit shall not exceed 2,080 hours/year (hrs/yr).  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
4. The maximum process rate shall not exceed 564.0 tons per hour (tons/hr) of cement.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
5. Visible Emission (VE) shall be limited to a maximum of 5% opacity  
[Rule 62-296.711(2)(a), FAC, and Rule 2.1001, JEPB]
6. Particulate Matter (PM) emissions shall not exceed 0.03 grain/dscf, [4.63 pounds per hour (lbs/hr) and 4.82 tons per year (tons/yr)].  
[Rule 62-296.711(2)(b), FAC, and Rule 2.1001, JEPB]

#### **Test Methods and Procedures**

7. Testing for demonstration of compliance shall be performed annually from the date of October 1, 2008 in accordance with Environmental Protection Agency (EPA) Reference Method (RM) 9 (as described in 40 CFR 60, Appendix A) for the visual determination of opacity. Testing shall be conducted for a minimum period of 30 minutes.  
[Rule 62-296.711(3)(a), FAC, and Rule 2.1001, JEPB]

8. Testing for demonstration of compliance, upon request, shall be performed in accordance with EPA RM 5 (as described in 40 CFR 60, Appendix A) for the PM emissions.  
[Rule 62-296. 711(3)(b), FAC, and Rule 2.1001, JEPB]

**Recordkeeping and Reporting Requirements**

9. An Operation and Maintenance Plan shall be attached to and shall be part of this permit. All activities shall be performed as scheduled and recorded. Data shall be made available to the Department upon request. Records shall be maintained on file for a minimum period of two (2) years.  
[Rule 62-296.700(6)(e), FAC, and Rule 2.1001, JEPB]

**Emission Unit No. 002- Roof No. 2**

Emission Unit Description : Cement is loaded into silos from railcars (silo nos. 2, 3, 5, 6, and 8)

Control Device : BHA Baghouse Model No. R-15-195-120

**Essential Potential to Emit (PTE) Parameters**

1. The volumetric flow rate for this baghouse is 18,000 cfm.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]

**Emission Limitations and Standards**

2. Reasonably Available Control Technology (RACT) requirements including **Specific RACT Emission Limiting Standards for Stationary Emission Units** [Rule 62-296.700(3), FAC, and Rule 2.1001, JEPB]; **Maximum Allowable Emission Rates** [Rule 62-296.700(4), FAC, and Rule 2.1001, JEPB]; **Circumvention** [Rule 62-296.700(5), FAC, and Rule 2.1001, JEPB], and **Operation and Maintenance Plan** [Rule 62-296.700(6), FAC, and Rule 2.1001, JEPB] shall apply to this emission unit.
3. The hours of operation for this emissions unit shall not exceed 2,080 hrs/yr.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
4. The maximum process rate shall not exceed 564.0 tons/hr of cement.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
5. VE shall be limited to a maximum of 5% opacity.  
[Rule 62-296.711(2)(a), FAC, and Rule 2.1001, JEPB]
6. PM emissions shall not exceed 0.03 grain/dscf, [4.63 lbs/hr and 4.82 tons/yr]  
[Rule 62-296.711(2)(b), FAC, and Rule 2.1001, JEPB]

**Test Methods and Procedures**

7. Testing for demonstration of compliance shall be performed annually from the date of October 1, 2008 in accordance with EPA RM 9 (as described in 40 CFR 60, Appendix A) for the visual determination of opacity. Testing shall be conducted for a minimum period of 30 minutes.  
[Rule 62-296.711(3)(a), FAC, and Rule 2.1001, JEPB]
8. Testing for demonstration of compliance, upon request, shall be performed in accordance with EPA RM 5 as described in 40 CFR 60, Appendix A) for the PM emissions.  
[Rule 62-296. 711(3)(b), FAC, and Rule 2.1001, JEPB]

**Recordkeeping and Reporting Requirements**

9. An Operation and Maintenance Plan shall be attached to and shall be part of this permit. All activities shall be performed as scheduled and recorded. Data shall be made available to the Department upon request. Records shall be maintained on file for a minimum period of two (2) years.  
[Rule 62-296.700(6)(e), FAC, and Rule 2.1001, JEPB]

**Emission Unit No. 004 -Truck No. 2**

Emission Unit Description : Truck Loading System (silo nos. 3, 6, and 8 to trucks)

Control Device : Fuller Kovako Dust Collector Model No. 4

**Essential Potential to Emit (PTE) Parameters**

1. The volumetric flow rate for this baghouse is 1,200 cfm.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]

**Emission Limitations and Standards**

2. The hours of operation for this emissions unit shall not exceed 2,080 hrs/yr.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
3. The maximum process rate shall not exceed 130.0 tons/hr of cement.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
4. VE shall be limited to a maximum of 5% opacity.  
[Rule 62-297.620(4), FAC, and Rule 2.1101, JEPB]
5. PM emissions shall be limited to less than 1 ton/yr.  
[Rule 62-296.700(2)(c), FAC, and Rule 2.1001, JEPB]

**Test Methods and Procedures**

6. Testing for demonstration of compliance shall be performed annually from the date of October 1, 2008 in accordance with EPA RM 9 (as described in 40 CFR 60, Appendix A) for the visual determination of opacity. Testing shall be conducted for a minimum period of 30 minutes.  
[Rule 62-297.620(4), FAC, and Rule 2.1101, JEPB]
7. Testing for demonstration of compliance, upon request, shall be performed in accordance with EPA RM 5 (as described in 40 CFR 60, Appendix A) for the PM emissions.  
[Rule 62-296.711(3)(b), FAC, and Rule 2.1001, JEPB]

**Emission Unit No. 005 -Truck No. 3**

Emission Unit Description : Truck Loading System (silo nos. 1, 4, and 7 to trucks)

Control Device : Sly Dynaclone Model No. SBR-45-6

**Essential Potential to Emit (PTE) Parameters**

1. The volumetric flow rate for this baghouse is 800 cfm.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]

**Emission Limitations and Standards**

2. The hours of operation for this emissions unit shall not exceed 2,080 hrs/yr.



3. The maximum process rate shall not exceed 130.0 tons/hr of cement.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
4. VE shall be limited to a maximum of 5% opacity.  
[Rule 62-297.620(4), FAC, and Rule 2.1101, JEPB]
5. PM emissions shall be limited to less than 1 ton/yr.  
[Rule 62-296.700(2)(c), FAC, and Rule 2.1001, JEPB]

#### **Test Methods and Procedures**

6. Testing for demonstration of compliance shall be performed annually from the date of October 1, 2008 in accordance with EPA RM 9 (as described in 40 CFR 60, Appendix A) for the visual determination of opacity. Testing shall be conducted for a minimum period of 30 minutes.  
[Rule 62-297.620(4), FAC, and Rule 2.1101, JEPB]
7. Testing for demonstration of compliance, upon request, shall be performed in accordance with EPA RM 5 (as described in 40 CFR 60, Appendix A) for the PM emissions.  
[Rule 62-296. 711(3)(b), FAC, and Rule 2.1001, JEPB]

#### **Emission Unit No. 006 - Bagging No. 2**

Emission Unit Description : Bagging No. 2 (silo nos. 2, 3, 5, 6, and 8 to bags)

Control Device : Sly Dynaclone Dust Collector Model No. Type 23 A

#### **Essential Potential to Emit (PTE) Parameters**

1. The volumetric flow rate for this baghouse is 8,500 cfm.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]

#### **Emission Limitations and Standards**

2. Reasonably Available Control Technology (RACT) requirements including **Specific RACT Emission Limiting Standards for Stationary Emission Units** [Rule 62-296.700(3), FAC, and Rule 2.1001, JEPB]; **Maximum Allowable Emission Rates** [Rule 62-296.700(4), FAC, and Rule 2.1001, JEPB]; **Circumvention** [Rule 62-296.700(5), FAC, and Rule 2.1001, JEPB], and **Operation and Maintenance Plan** [Rule 62-296.700(6), FAC, and Rule 2.1001, JEPB] shall apply to this emission unit.
3. The hours of operation for this emissions unit shall not exceed 2,080 hrs/yr.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
4. The maximum process rate shall not exceed 20.0 tons/hr of cement.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
5. VE shall be limited to a maximum of 5% opacity.  
[Rule 62-296.711(2)(a), FAC, and Rule 2.1001, JEPB]
6. PM emissions shall not exceed 0.03 grain/dscf, [2.19 lbs/hr and 2.28 tons/yr]  
[Rule 62-296.711(2)(b), FAC, and Rule 2.1001, JEPB]

**Test Methods and Procedures**

7. Testing for demonstration of compliance shall be performed annually from the date of October 1, 2008 in accordance with EPA RM 9 (as described in 40 CFR 60, Appendix A) for the visual determination of opacity. Testing shall be conducted for a minimum period of 30 minutes.  
[Rule 62-296.711(3)(a), FAC, and Rule 2.1001, JEPB]
8. Testing for demonstration of compliance, upon request, shall be performed in accordance with EPA RM 5 (as described in 40 CFR 60, Appendix A) for the PM emissions.  
[Rule 62-296.711(3)(b), FAC, and Rule 2.1001, JEPB]

**Recordkeeping and Reporting Requirements**

9. An Operation and Maintenance Plan shall be attached to and shall be part of this permit. All activities shall be performed as scheduled and recorded. Data shall be made available to the Department upon request. Records shall be maintained on file for a minimum period of two (2) years.  
[Rule 62-296.700(6)(e), FAC, and Rule 2.1001, JEPB]

**Emission Unit No. 007 - Bagging No. 1**

Emission Unit Description : Bagging No. 1 (silo nos. 1, 4, and 7 to bags)

Control Device : Griffin Environmental (G/E) Jet-Aire Pulse Jet (P/J) Dust Collector  
Model No. JA-160S

**Essential Potential to Emit (PTE) Parameters**

1. The volumetric flow rate for this baghouse is 8,000 cfm.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]

**Emission Limitations and Standards**

2. Reasonably Available Control Technology (RACT) requirements including **Specific RACT Emission Limiting Standards for Stationary Emission Units** [Rule 62-296.700(3), FAC, and Rule 2.1001, JEPB]; **Maximum Allowable Emission Rates** [Rule 62-296.700(4), FAC, and Rule 2.1001, JEPB]; **Circumvention** [Rule 62-296.700(5), FAC, and Rule 2.1001, JEPB], and **Operation and Maintenance Plan** [Rule 62-296.700(6), FAC, and Rule 2.1001, JEPB] shall apply to this emission unit.
3. The hours of operation for this emissions unit shall not exceed 2,080 hrs/yr.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
4. The maximum process rate shall not exceed 20.0 tons/hr of cement.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
5. VE shall be limited to a maximum of 5% opacity.  
[Rule 62-296.711(2)(a), FAC, and Rule 2.1001, JEPB]
6. PM emissions shall not exceed 0.03 grain/dscf, [2.06 lbs/hr and 2.14 tons/yr]  
[Rule 62-296.711(2)(b), FAC, and Rule 2.1001, JEPB]

**Test Methods and Procedures**

7. Testing for demonstration of compliance shall be performed annually from the date of October 1, 2008 in accordance with EPA RM 9 (as described in 40 CFR 60, Appendix A) for the visual determination of opacity. Testing shall be conducted for a minimum period of 30 minutes.  
[Rule 62-296.711(3)(a), FAC, and Rule 2.1001, JEPB]
8. Testing for demonstration of compliance, upon request, shall be performed in accordance with EPA RM 5 (as described in 40 CFR 60, Appendix A) for the PM emissions.  
[Rule 62-296. 711(3)(b), FAC, and Rule 2.1001 JEPB]

### **Recordkeeping and Reporting Requirements**

9. An Operation and Maintenance Plan shall be attached to and shall be part of this permit. All activities shall be performed as scheduled and recorded. Data shall be made available to the Department upon request. Records shall be maintained on file for a minimum period of two (2) years.  
[Rule 62-296.700(6)(e), FAC, and Rule 2.1001, JEPB]

### **Emission Unit No. 008 - Rail No. 2**

Emission Unit Description: Rail Loading System (silo nos. 1, 4, and 7 to railcars)

Control Device : G/E Jet-Aire P/J Dust Collector Model No. JV-24-6X

### **Essential Potential to Emit (PTE) Parameters**

1. The volumetric flow rate for this baghouse is 1,000 cfm.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]

### **Emission Limitations and Standards**

2. The hours of operation for this emissions unit shall not exceed 2,080 hrs/yr.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
3. The maximum process rate shall not exceed 130.0 tons/hr of cement.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
4. VE shall be limited to a maximum of 5% opacity.  
[Rule 62-297.620(4), FAC, and Rule 2.1101, JEPB]
5. PM emissions shall be limited less than 1 ton/yr.  
[Rule 62-296.700(2)(c), FAC, and Rule 2.1001, JEPB]

### **Test Methods and Procedures**

6. Testing for demonstration of compliance shall be performed annually from the date of October 1, 2008 in accordance with EPA RM 9 (as described in 40 CFR 60, Appendix A) for the visual determination of opacity. Testing shall be conducted for a minimum period of 30 minutes.  
[Rule 62-297.620(4), FAC, and Rule 2.1101, JEPB]
7. Testing for demonstration of compliance, upon request, shall be performed in accordance with EPA RM 5 (as described in 40 CFR 60, Appendix A) for the PM emissions.  
[Rule 62-296. 711(3)(b), FAC, and Rule 2.1001, JEPB]

### **Emission Unit No. 009 – Rail No. 1**

Emission Unit Description : Rail loading system (silo nos. 2 and 3 to railcars)

Control Device : Sly Tubejet Baghouse Model No. SBR-45-6

**Essential Potential to Emit (PTE) Parameters**

1. The volumetric flow rate for each baghouse is 800 cfm.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]

**Emission Limitations and Standards**

2. The hours of operation for this EU unit shall not exceed 2,080 hrs/yr.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
3. The maximum process rate shall be limited to 130 tons/hr and 114,400 tons/yr of cement.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
4. VE shall be limited to a maximum of 5% opacity  
[Rule 62-297.620(4), FAC, and Rule 2.1101, JEPB]
5. PM emissions shall be limited to less than 1 ton/yr.  
[Rule 62-296.700(2)(c), FAC, and Rule 2.1001, JEPB]

**Test Methods and Procedures**

6. Testing for demonstration of compliance shall be performed annually from the date of October 1, 2008 in accordance with EPA RM 9 (as described in 40 CFR 60, Appendix A) for the visual determination of opacity. Testing shall be conducted for a minimum period of 30 minutes.  
[Rule 62-297.620(4), FAC, and Rule 2.1101, JEPB]
7. Testing for demonstration of compliance, upon request, shall be performed in accordance with EPA RM 5 (as described in 40 CFR 60, Appendix A) for the PM emissions.  
[Rule 62-296.711(3)(b), FAC, and Rule 2.1001, JEPB]

**Emission Unit No. 010 -Truck No. 1**

Emission Unit Description: Truck Loading System (silo nos. 2 and 5 to trucks)

Control Device: Sly Tubejet Baghouse Model No. SBR-45-6

**Essential Potential to Emit (PTE) Parameters**

1. The volumetric flow rate for this baghouse is 800 cfm.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]

**Emission Limitations and Standards**

2. The hours of operation for this EU shall not exceed 2,080 hrs/yr.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
3. The maximum process rate shall not exceed 130 tons/hr.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
4. VE shall be limited to a maximum of 5% opacity  
[Rule 62-297.620(4), FAC, and Rule 2.1101, JEPB]
5. PM emissions shall be limited to less than 1 ton/yr.

**Test Methods and Procedures**

6. Testing for demonstration of compliance shall be performed annually from the date of October 1, 2008 in accordance with EPA RM 9 (as described in 40 CFR 60, Appendix A) for the visual determination of opacity. Testing shall be conducted for a minimum period of 30 minutes.  
[Rule 62-297.620(4), FAC, and Rule 2.1101, JEPB]
7. Testing for demonstration of compliance, upon request, shall be performed in accordance with EPA RM 5 (as described in 40 CFR 60, Appendix A) for the PM emissions.  
[Rule 62-296.711(3)(b), FAC, and Rule 2.1001, JEPB]

**Emission Unit No. 011 – Rail No. 3**

Emission Unit Description : Rail loading system (silo nos. 5 and 6 to railcars)

Control Device : Midwest International Baghouse Model No. MDC-43/540C

**Essential Potential to Emit (PTE) Parameters**

1. The volumetric flow rate for each baghouse is 800 cfm.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]

**Emission Limitations and Standards**

2. The hours of operation for this EU unit shall not exceed 2,080 hrs/yr.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
3. The maximum process rate shall be limited to 130 tons/hr.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
4. VE shall be limited to a maximum of 5% opacity  
[Rule 62-297.620(4), FAC, and Rule 2.1101, JEPB]
5. PM emissions shall be limited to less than 1 ton/yr.  
[Rule 62-296.700(2)(c), FAC, and Rule 2.1001, JEPB]

**Test Methods and Procedures**

6. Testing for demonstration of compliance shall be performed annually from the date of October 1, 2008 in accordance with EPA RM 9 (as described in 40 CFR 60, Appendix A) for the visual determination of opacity. Testing shall be conducted for a minimum period of 30 minutes.  
[Rule 62-297.620(4), FAC, and Rule 2.1101, JEPB]
7. Testing for demonstration of compliance, upon request, shall be performed in accordance with EPA RM 5 (as described in 40 CFR 60, Appendix A) for the PM emissions.  
[Rule 62-296.711(3)(b), FAC, and Rule 2.1001, JEPB]