



# Florida Department of Environmental Protection

Northeast District  
8800 Baymeadows Way West, Suite 100  
Jacksonville, Florida 32256

Rick Scott  
Governor

Carlos Lopez-Cantera  
Lt. Governor

Noah Valenstein  
Secretary

*Sent by Electronic mail – Received Receipt Requested*

Bethany Mielke, Factory Manager  
Kraft Heinz Foods Company  
735 E. Bay Street  
Jacksonville, Florida 32202

Re: Project No. 0310004-036-AC  
Kraft Heinz Foods Company  
Process rate increases

Dear Ms. Mielke:

On February 5, 2018, you submitted an application, which revises Permit No. A016-197537 to allow a second Mode of operation for EU503 (Thermal Roasters) for roasting Premium Roasted Coffee and to allow a second Mode of operation for the following EUs when EU503 is roasting Premium Roasted Coffee: EU512 (Thermal Green Bean Conveying System); EU513 (Thermal Cooling Cars). Other changes made include the following. Emission units 524; 525; 526; 527; 528; 556; 557; 558; 559; 560; 562; 563; 564; 565; 566; 567; 568, 569; and 570 had been listed as subject to RACT requirements for Particulate Matter. However, because these units were installed after 1988 and the Permittee did not request to be subject to RACT, these units are not subject to RACT. There is no specific rule applicability for these units, so they are being moved from the regulated emissions units, reclassified as unregulated and will be added to the Appendix U, List of Unregulated Emissions Units and/or Activities of the Title V Permit. This permit error happened because part of the RACT definition that stated it only applied to units that were existing or new prior to May 30, 1988 was inadvertently deleted from the rule. The existing facility is located in Duval County at 735 E. Bay Street, in Jacksonville, Florida. Enclosed are the following documents: the Written Notice of Intent to Issue Air Permit; the Public Notice of Intent to Issue Air Permit; the Technical Evaluation and Preliminary Determination; and the Draft Permit with Appendices. The Public Notice of Intent to Issue Air Permit is the actual notice that you must have published in the legal advertisement section of a newspaper of general circulation in the area affected by this project. If you have any questions, please contact the project engineer, Leslie Maybin, at (904) 256-1700 or by email [leslie.maybin@dep.state.fl.us](mailto:leslie.maybin@dep.state.fl.us).

Executed in Jacksonville, Florida

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL PROTECTION

A handwritten signature in blue ink, appearing to read "T. Kallemeyn".

Thomas G. Kallemeyn  
Permitting Program Administrator

TGK/lm

---

## WRITTEN NOTICE OF INTENT TO ISSUE AIR PERMIT

---

*In the Matter of an  
Application for Air Permit by:*

Kraft Heinz Foods Company  
735 E. Bay Street  
Jacksonville, Florida 32202

Air Permit No. 0310004-036-AC  
Minor Air Construction Permit

Authorized Representative:  
Bethany Mielke, Factory Manager

Kraft Heinz Foods Company  
Process rate increases

**Facility Location:** Kraft Heinz Foods Company proposes to operate the existing Kraft Heinz Foods Company, which is located in Duval County at 735 E. Bay Street, in Jacksonville, Florida.

**Project:** The applicant proposes an Air construction permit, which revises Permit Nos. 0310004-019-AC; 0310004-020-AC; 0310004-021-AC; and AO16-197537 to allow a second Mode of operation for EU503 (Thermal Roasters) for roasting Premium Roasted Coffee and to allow a second Mode of operation for the following Emissions Units (EUs) when EU503 is roasting Premium Roasted Coffee: EU512 (Thermal Green Bean Conveying System); EU513 (Thermal Cooling Cars); EU557 (Gevalia Green Bean Storage Tanks); EU559 (Tassimo Green Bean Storage Tanks); and EU560 (Gevalia/Tassimo Destoners). Other changes made include the following. Emission units 524; 525; 526; 527; 528; 556; 557; 558; 559; 560; 562; 563; 564; 565; 566; 567; 568; 569; and 570 had been listed as subject to RACT requirements for Particulate Matter. However, because these units were installed after 1988 and the Permittee did not request to be subject to RACT, these units are not subject to RACT. There is no specific rule applicability for these units, so they are being moved from the regulated emissions units, reclassified as unregulated and will be added to the Appendix U, List of Unregulated Emissions Units and/or Activities of the Title V Permit. This permit error happened because part of the RACT definition that stated it only applied to units that were existing or new prior to May 30, 1988 was inadvertently deleted from the rule. Details of the project are provided in the application and the enclosed Technical Evaluation and Preliminary Determination.

**Permitting Authority:** Applications for air construction permits are subject to review in accordance with the provisions of Chapter 403, Florida Statutes (F.S.) and Chapters 62-4, 62-210 and 62-212 of the Florida Administrative Code (F.A.C.). The proposed project is not exempt from air permitting requirements and an air permit is required to perform the proposed work. The Northeast District Office is the Permitting Authority responsible for making a permit determination for this project. The Permitting Authority's physical address is: 8800 Baymeadows Way West, Suite 100, Jacksonville, Florida 32256. The Permitting Authority's mailing address is: 8800 Baymeadows Way West, Suite 100, Jacksonville, Florida 32256. The Permitting Authority's telephone number is (904) 256-1700.

**Project File:** A complete project file is available for public inspection during the normal business hours of 8:00 a.m. to 5:00 p.m., Monday through Friday (except legal holidays), at address indicated above for the Permitting Authority. The complete project file includes the draft permit, the Technical Evaluation and Preliminary Determination, the application, and the information submitted by the applicant, exclusive of confidential records under Section 403.111, F.S. Interested persons may contact the Permitting Authority's project review engineer for additional information at the address or phone number listed above.

**Notice of Intent to Issue Permit:** The Permitting Authority gives notice of its intent to issue an air permit to the applicant for the project described above. The applicant has provided reasonable assurance that operation will not adversely impact air quality and that the project will comply with all appropriate provisions of Chapters 62-4, 62-204, 62-210, 62-212, 62-296 and 62-297, F.A.C. The Permitting Authority will issue a final permit in accordance with the conditions of the draft permit unless a timely petition for an administrative hearing is filed under Sections 120.569 and 120.57, F.S. or unless public comment received in accordance with this notice results in a different decision or a significant change of terms or conditions.

---

## WRITTEN NOTICE OF INTENT TO ISSUE AIR PERMIT

---

**Public Notice:** Pursuant to Section 403.815, F.S. and Rules 62-110.106 and 62-210.350, F.A.C., you (the applicant) are required to publish at your own expense the enclosed Public Notice of Intent to Issue Air Permit (Public Notice). The Public Notice shall be published one time only as soon as possible in the legal advertisement section of a newspaper of general circulation in the area affected by this project. The newspaper used must meet the requirements of Sections 50.011 and 50.031, F.S. in the county where the activity is to take place. If you are uncertain that a newspaper meets these requirements, please contact the Permitting Authority at above address or phone number. Pursuant to Rule 62-110.106(5) and (9), F.A.C., the applicant shall provide proof of publication to the Permitting Authority at the above address within 7 days of publication. Failure to publish the notice and provide proof of publication may result in the denial of the permit pursuant to Rule 62-110.106(11), F.A.C.

**Comments:** The Permitting Authority will accept written comments concerning the draft permit for a period of 14 days from the date of publication of the Public Notice. Written comments must be received by the Permitting Authority by close of business (5:00 p.m.) on or before the end of the 14-day period. If written comments received result in a significant change to the draft permit, the Permitting Authority shall revise the draft permit and require, if applicable, another Public Notice. All comments filed will be made available for public inspection.

**Petitions:** A person whose substantial interests are affected by the proposed permitting decision may petition for an administrative hearing in accordance with Sections 120.569 and 120.57, F.S. Petitions filed by the applicant or any of the parties listed below must be filed within 14 days of receipt of this written notice of Intent to Issue Air Permit. Petitions filed by any persons other than those entitled to written notice under Section 120.60(3), F.S., must be filed within 14 days of publication of the attached Public Notice or within 14 days of receipt of this written notice of Intent to Issue Air Permit, whichever occurs first. Under Section 120.60(3), F.S., however, any person who asked the Permitting Authority for notice of agency action may file a petition within 14 days of receipt of that notice, regardless of the date of publication. A petitioner shall mail a copy of the petition to the applicant at the address indicated above, at the time of filing. A petition for administrative hearing must contain the information set forth below and must be filed (received) with the Agency Clerk in the Office of General Counsel, 3900 Commonwealth Boulevard, MS 35, Tallahassee, Florida 32399-3000, [Agency\\_Clerk@dep.state.fl.us](mailto:Agency_Clerk@dep.state.fl.us), before the deadline. The failure of any person to file a petition within the appropriate time period shall constitute a waiver of that person's right to request an administrative determination (hearing) under Sections 120.569 and 120.57, F.S., or to intervene in this proceeding and participate as a party to it. Any subsequent intervention (in a proceeding initiated by another party) will be only at the approval of the presiding officer upon the filing of a motion in compliance with Rule 28-106.205, F.A.C.

A petition that disputes the material facts on which the Permitting Authority's action is based must contain the following information: (a) The name and address of each agency affected and each agency's file or identification number, if known; (b) The name, address, any email address, telephone number and any facsimile number of the petitioner; the name, address any email address, telephone number, and any facsimile number of the petitioner's representative, if any, which shall be the address for service purposes during the course of the proceeding; and an explanation of how the petitioner's substantial interests will be affected by the agency determination; (c) A statement of when and how each petitioner received notice of the agency action or proposed decision; (d) A statement of all disputed issues of material fact. If there are none, the petition must so indicate; (e) A concise statement of the ultimate facts alleged, including the specific facts the petitioner contends warrant reversal or modification of the agency's proposed action; (f) A statement of the specific rules or statutes the petitioner contends require reversal or modification of the agency's proposed action including an explanation of how the alleged facts relate to the specific rules or statutes; and, (g) A statement of the relief sought by the petitioner, stating precisely the action the petitioner wishes the agency to take with respect to the agency's proposed action. A petition that does not dispute the material facts upon which the Permitting Authority's action is based shall state that no such facts are in dispute and otherwise shall contain the same information as set forth above, as required by Rule 28-106.301, F.A.C.

---

## WRITTEN NOTICE OF INTENT TO ISSUE AIR PERMIT

---

Because the administrative hearing process is designed to formulate final agency action, the filing of a petition means that the Permitting Authority's final action may be different from the position taken by it in this written notice of Intent to Issue Air Permit. Persons whose substantial interests will be affected by any such final decision of the Permitting Authority on the application have the right to petition to become a party to the proceeding, in accordance with the requirements set forth above.

**Mediation:** Mediation is not available in this proceeding.

Executed in Jacksonville, Florida

STATE OF FLORIDA DEPARTMENT OF ENVIRONMENTAL PROTECTION



Thomas G. Kallemeyn  
Permitting Program Administrator

TGK/lm

### CERTIFICATE OF SERVICE

The undersigned duly designated deputy clerk hereby certifies that this Written Notice of Intent to Issue Air Permit (including the Public Notice, the Technical Evaluation and Preliminary Determination, and the draft permit) and all copies were sent on the filing date below to the following listed persons:

Bethany Mielke, Factory Manager, Kraft Heinz Foods Company, ([Bethany.Mielke@kraftheinzcompany.com](mailto:Bethany.Mielke@kraftheinzcompany.com))

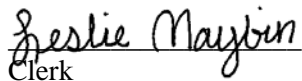
Rick Brimo, Environmental Manager, Kraft Heinz Foods Company, ([RBrimo@kraftheinzcompany.com](mailto:RBrimo@kraftheinzcompany.com))

Lynsey Nellis, Consultant, Tageye, Inc., ([lynsey@tageye.net](mailto:lynsey@tageye.net))

Stephen Alexander, PE Consultant, Whitmer Environmental Services, Inc., ([STEVEAIR57@yahoo.com](mailto:STEVEAIR57@yahoo.com))

### FILING AND ACKNOWLEDGMENT

FILED, on this date, pursuant to Section 120.52, F. S., with the designated Department Clerk, receipt of which is hereby acknowledged.



Clerk

June 1, 2018

Date