



Environmental Protection and Growth Management Department
POLLUTION PREVENTION, REMEDIATION AND AIR QUALITY DIVISION – AIR QUALITY
One North University Drive, Suite 203, Plantation, Florida 33324
954-519-1260 • FAX 954-519-1495

NOTICE OF FINAL PERMIT

Mr. Charley Kubler, Director, Environmental Management
G & K Services, Inc.
5995 Opus Parkway, Suite: 500
Minnetonka, MN 55343

**VIA ELECTRONIC MAIL
E-MAIL RECEIPT REQUESTED**

Dear Mr. Kubler:

Enclosed is construction permit number 0112736-001-AC to construct an air pollution source issued pursuant to Section 403.087 of the Florida Statutes, Broward County's Specific Operating Agreement with the Florida Department of Environmental Protection, and Broward County Code Chapter 27 Article IV which adopts Florida Administrative Code (FAC) 62-4, 62-296 and 62-297.

Persons whose substantial interests are affected by this permit have a right, pursuant to Section 120.57, Florida Statutes, to petition for an administrative determination (hearing) on it. The petition must conform to the requirements of Chapters 62-103 and 28-5.201, FAC, and must be filed (received) in the in the Office of the Broward County Attorney at 115 South Andrews Avenue, Suite 423, Fort Lauderdale, Florida 33301-1872 within fourteen (14) days of receipt of this notice. Failure to file a petition within the fourteen (14) days constitutes a waiver of any right such person has to an administrative determination (hearing) pursuant to Section 120.57, Florida Statutes and Chapter 27. This permit is final and effective on the date filed with the Clerk of the PPRAQD unless a petition is filed in accordance with this paragraph or unless a request for extension of time in which to file a petition is filed within the time specified for filing a petition and conforms to Rule 62-103.070, FAC. Upon timely filing of a petition or a request for an extension of time, this permit will not be effective until further Order of the PPRAQD. When the Order (Permit) is final, any party to the Order has the right to seek judicial review of the Order pursuant to Section 120.68, Florida Statutes, by the filing of a Notice of Appeal pursuant to Rule 9.110, Florida Rules of Appellate Procedure, in the Office of the Broward County Attorney at 115 South Andrews Avenue, Suite 423, Fort Lauderdale, Florida 33301-1872 and by filing a copy of the Notice of Appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal. The Notice of Appeal must be filed within 30 days from the date the Final Order is filed with the Clerk of the Department.

Executed in Broward County, Florida
POLLUTION PREVENTION, REMEDIATION AND
AIR QUALITY DIVISION

A handwritten signature in blue ink that reads "Daniela Banu".

Daniela Banu, Air Quality Administrator

CERTIFICATE OF SERVICE

The undersigned duly designated deputy agency clerk hereby certifies that this written Notice of Final Permit(including the Final Permit and the Final Determination) was sent by electronic mail (or a link to these documents made available electronically on a publicly accessible server) with e-mail receipt requested before the close of business on June 21, 2012 to the persons listed below.

Lennon Anderson, P.E., SFDEP, Air Section, Lennon.Anderson@dep.state.fl.us

Alan J. Fandrey, Barr Engineering Company, AFandrey@barr.com

Charley Kubler, G & K Services, CKubler@gkservices.com

Jon Nedved, G & K Services, JNedved@gkservices.com

Clerk Stamp

FILING AND ACKNOWLEDGMENT FILED on this date, pursuant to Section 120.52(7), Florida Statutes, with the designated agency clerk, receipt of which is hereby acknowledged.



(Clerk)

6/21/2012

(Date)



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POLLUTION PREVENTION, REMEDIATION AND AIR QUALITY DIVISION – AIR QUALITY
One North University Drive, Suite 203, Plantation, Florida 33324
954-519-1260 • FAX 954-519-1495

NOTICE OF AIR POLLUTION PERMIT

ISSUED TO:

PERMITTEE:

G & K Services, Inc.
Authorized Representative:
Charley Kubler, Director, Env. Management
5995 Opus Parkway, Suite: 500
Minnetonka, MN 55343

AIRS ID NO: 0112736
Permit Number: 0112736 -001-AC
Issue Date: June 21, 2012
Expiration Date: December 31, 2012

Facility Name: G & K Services, Inc.

Project Description: Construction permit for an industrial laundry facility. The facility will take federally enforceable emissions limitations on particulate matter, volatile organic compounds and single and total hazardous air pollutants below the major source (Title V) thresholds. SIC Code: 7218

Location: 3050 S.W 42nd Street, Fort Lauderdale, Florida 33312.

Lat/Long: 26° 04'11.1252"N/-80° 11'3.2588"W

UTM: Zone 17; 581360 Km. E; 2883.597 Km. N

Statement of Basis: This permit is issued under the provisions of Chapter 403, Florida Statutes (F.S.) Florida Administrative Code (F.A.C.) Rules 62-4 and 62-210 through 62-297 (permitting requirements) and Broward County Code, Chapter 27 (emission limitations) and in conformance with all existing regulations of the Florida Department of Environmental Protection (FDEP). The above named Permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawing(s), plans, and other documents attached hereto or on file with the Broward County Pollution Prevention, Remediation and Air Quality Division (PPRAQD) and made a part hereof.

In accordance with: Construction permit application received November 10, 2011, additional information received March 7, 2011, Notice of Intent to Issue Permit issued on May 18, 2012; and Public Notice of Intent to Issue Permit published on June 2, 2012 in the Sun-Sentinel Newspaper. (None are attached)

This permit is organized by the following sections.

- 1. Facility Description
- 2. General Conditions
- 3. Facility-wide Conditions
- 4. Emissions Unit Specific Conditions

Executed in Broward County, Florida

Daniela Banu
Air Quality Administrator
Broward County Pollution Prevention, Remediation and Air Quality Division

1. FACILITY DESCRIPTION

The company operates an industrial laundry plant which consists of nine (9) washers and five (5) dryers that wash and dry various soiled textiles including floor mats, mops, garments (e.g. uniforms), food and bar towels, shop towels and print towels. Only soiled shop and soiled print towels emit volatile organic compounds (VOC) and hazardous air pollutants (HAP) in significant quantities. Laundering soiled print towels produces the most VOC and HAP emissions. Therefore, soiled print towels are the type of textile considered in the potential VOC and HAP emissions calculations. In instances where individual HAP emissions are greater when processing soiled shop towels, those emissions calculations are included. Particulate matter (PM) emissions are generated when washed textiles are dried in the industrial dryers. Not all washed textiles are dried in the industrial dryers; some garments are processed through a steam tunnel rather than being processed in the industrial dryers. Dryer PM Emission rates vary depending on the product being dried and the length of the drying cycle. For dryer textile processing PM emission estimates, the potential to emit was calculated based on the dryers processing all mops, which have the highest PM emission rate of the products that are dried at the plant. The plant accepts the soiled textiles at the doors in the back of the washroom and some fugitive VOC and HAP emissions may be released from the plant through open doors. These fugitive emissions are accounted for in the potential emissions calculations for the washers.

When reconditioning equipment is available, soiled industrial towels are brought into the plant, removed from containers, counted and placed in four-post carts which contain a laundry sling. Reusable sorbent pads are placed beneath the towel counter and in the bottom of each sling to absorb any liquid that is squeezed out of the soiled print towels during counting or while in the sling. As soon as possible, the slings are moved via overhead track to washing equipment. Towel counting is contingent on the requirements of our customer contract and our agreed-upon method of payment. The washing process is pre-programmed and automated to ensure that proper wash chemistry, cycle times and other parameters are met. Once washed, the print towels are moved to a dryer to complete the reconditioning process. During the reconditioning process VOC emissions are generated when soiled industrial towels are counted, weighed, placed in slings and moved to the washing equipment. These fugitive VOC emissions are included in emission factors used to calculate plant total actual air emissions. The majority of VOC emissions are generated in the wash and dry cycle and those processes are controlled by the equipment. There are also VOC emissions incidentally generated on-site via the wastewater pretreatment system (WWPTS). VOC emissions are minimized by maintaining soiled print towels in closed containers until just prior to being reconditioned, and by properly maintaining and operating our washing, drying and WWPTS equipment.

Three (3) emissions units, described later in this permit, are defined at the facility, the natural gas fuel burning equipment (boiler and steam tunnel) that produces emissions from combustion, with the exception of the five (5) industrial dryers, nine (9) industrial washers that produces VOC and HAP emissions from the washing of soiled shops and print towels and five (5) industrial dryers which generate PM, VOC and HAP emissions during the drying of washed wet shop and print towels. PM emissions are also generated during the drying of washed, wet textiles. Mat cleaning only includes washing operations. Cleaned mats dry naturally at the plant without using the industrial dryers. The washers are electrically powered and the dryers use a combination of electrical power for control and gas for drying.

This operation does not have any air pollution control equipment but G&K has developed written standards and procedures to govern how soiled industrial towels are managed during pick-up, transport and staging at the plant prior to reconditioning.

The standards and procedures briefly summarized in the Print Towel Fugitive VOC Emissions Control Practices and are designed to reduce fugitive VOC emissions and enhance safety in the work place.

The facility requested PM, VOC, individual HAP and total HAP emission limitations below the major source (Title V) thresholds in order to avoid major source applicable requirements.

This facility is not subject to the NSPS, 40 CFR 60 – Subpart Dc, Standards of Performance for Small Industrial – Commercial – Institutional Steam Generating Units. The boiler capacity is 5.23 MMBTU/hr.

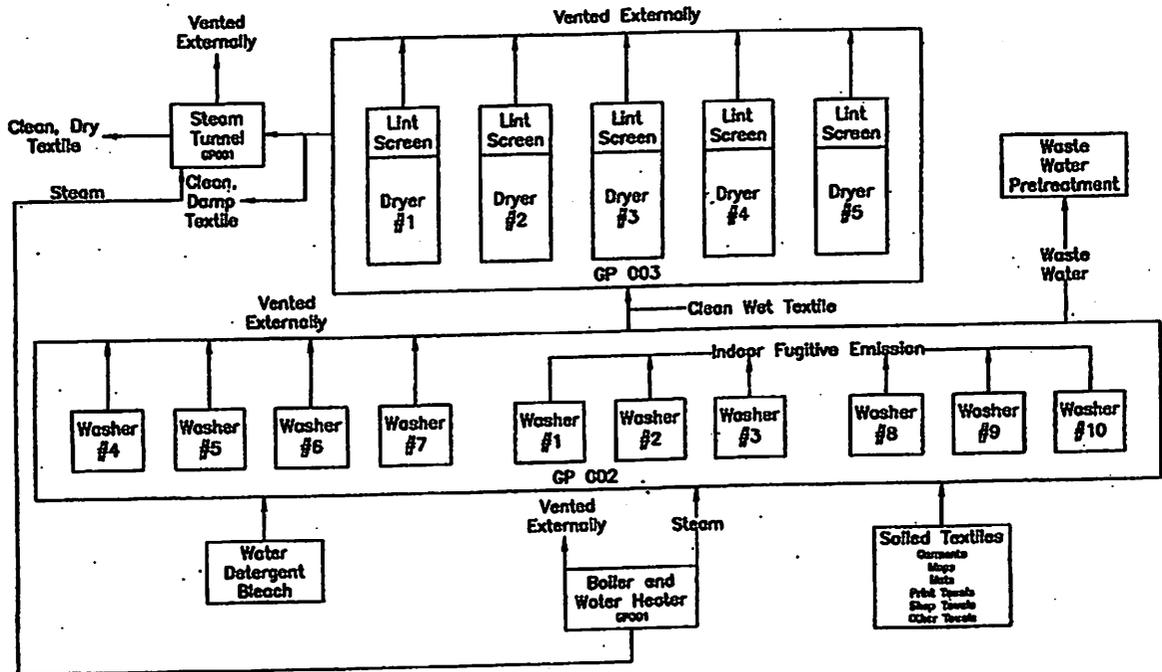
The facility is not subject to the major source MACT, 40 CFR 63 – Subpart DDDD, National Emission Standards for Hazardous Air Pollutants for Industrial/Commercial/Institutional boilers and Process Heaters. The facility requested VOC, individual HAP and total HAP emission limitations below the major source (Title V) thresholds in order to above major source applicable requirements. These limitations will allow G & K Services, Inc. to be considered a synthetic minor source.

The facility is not subject to the area source MACT, 40 CFR 63 – Subpart JJJJJ, National Emission Standards for Hazardous Air Pollutants for Industrial/Commercial/Institutional boilers and Process Heaters. This boiler only burns natural gas. The boiler capacity is 5.23 MMBtu/hr and the natural gas-fired steam tunnel is 1 MMBTU/hr.

The facility is not subject to the opacity requirements under F.A.C. Rule 62-296.406(1), because the boiler capacity is less than 10 MMBTU/hr and it only burns natural gas; therefore it is exempt pursuant to F.A.C. 62-210.300(3)(33).

The figure shown on the next page is the process flow diagram.

Process Flow Diagram



G & K Services
Ft. Lauderdale, FL

The facility consists of the following emissions units:

E.U. ID No.	Brief Description
001	Fuel burning equipment consisting of a natural gas-fired Clever Brooks, Model CB700-12, 5.23 MMBTU/hr boiler and a Leonard Vision Special, Model G24 GH, 1 MMBTU/hr natural gas-fired steam tunnel.
002	Nine (9) industrial washers.
003	Five (5) industrial dryers.

2. GENERAL CONDITIONS

1. **Terms of Permit.** The terms, conditions, requirements, limitations and restrictions set forth in this permit, are "permit conditions" and are binding and enforceable pursuant to Sections 403.141, 403.727, or 403.859 through 403.861, F.S. The Permittee is placed on notice that the PPRAQD will review this permit periodically and may initiate enforcement action for any violation of these conditions.
[Rule 62-4.160 (1), F.A.C.]
2. **Permit Validity.** This permit is valid only for the specific processes and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the PPRAQD.
[Rule 62-4.160 (2), F.A.C.]
3. **Disclaimer.** As provided in subsections 403.087(6) and 403.722(5), F.S., the issuance of this permit does not convey any vested rights or exclusive privileges. Neither does it authorize any injury to public or private property or any invasion of personal rights, or any violations of federal, state or local laws or regulations. This permit is not a waiver of or approval of any other permit that may be required for other aspects of the total project which are not addressed in this permit.
[Rule 62-4.160 (3), F.A.C.]
4. **Disclaimer.** This permit conveys no title to land or water, does not constitute State recognition or acknowledgment of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interest have been obtained from the State. Only the Trustees of the Internal Improvement Trust Fund may express State opinion as to title.
[Rule 62-4.160 (4), F.A.C.]
5. **Liability.** This permit does not relieve the Permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore; nor does it allow the Permittee to cause pollution in contravention of Florida Statutes and FDEP rule, unless specifically authorized by an order from the PPRAQD.
[Rule 62-4.160 (5), F.A.C.]

6. **Operation and Maintenance.** The Permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed and used by the Permittee to achieve compliance with the conditions of this permit, as required by county and state rules. This provision included the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by PPRAQD and FDEP rules.
[Rule 62-4.160 (6), F.A.C.]
7. **Onsite Inspection Activities.** The Permittee, by accepting this permit, specifically agrees to allow authorized PPRAQD personnel, upon presentation of credentials or other documents as may be required by law and at reasonable times (depending on the nature of the concern being investigated), access to the premises where the permitted activity is located or conducted to:
 - (a) Have access to and copy any records that must be kept under conditions of the permit;
 - (b) Inspect the facility, equipment, practices, or operations regulated or required under this permit; and
 - (c) Sample or monitor any substances or parameters at any location reasonably necessary to assure compliance with this permit or PPRAQD and FDEP rules.[Rule 62-4.160 (7), F.A.C.]
8. **Notice of Noncompliance.** If, for any reason, the Permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the Permittee shall immediately provide PPRAQD with the following information:
 - (a) A description of and cause of noncompliance; and
 - (b) The period of noncompliance, including dates and times, or, if not corrected, the anticipated time the noncompliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the noncompliance. The Permittee shall be responsible for any enforcement action by PPRAQD for penalties or for revocation of this permit.[Rule 62-4.160 (8), F.A.C.]
9. **Reporting Noncompliance.** The Permittee shall report any periods of noncompliance to the PPRAQD immediately by phone at 954-519-1499 or by Email at EPDHOTLINE@broward.org. This also applies when the period of non-compliance is first determined after normal business hours or on weekends and holidays.
[Rules 62-4.130 and 62-4.070(3), F.A.C.]
10. **Evidence Materials.** By accepting this permit, the Permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted facility or activity, that are submitted to the PPRAQD, may be used by the PPRAQD as evidence in any enforcement proceeding arising under the Florida Statutes or F.A.C. rules, except where such use is prohibited by Section 403.111 and 403.73, Florida Statutes. Such evidence shall only be used to the extent it is consistent with the Florida Rules of Civil Procedure and appropriate evidentiary rules.
[Rule 62-4.160 (9), F.A.C.]
11. **Rule Changes.** The Permittee agrees to comply with changes in Florida Department of Environmental Protection rules and Florida Statutes after a reasonable time for compliance; provided, however, the Permittee does not waive any other rights granted by Florida Statutes or FDEP rules.
[Rule 62-4.160 (10), F.A.C.]
12. **Permit Transfer.** This permit is transferable only upon PPRAQD approval in accordance with Rule 62-4.120 and 62-730.300 F.A.C., as applicable. The Permittee shall be liable for any non-compliance of the permitted activity until the transfer approved by the PPRAQD.
[Rule 62-4.160 (11), F.A.C.]
13. **Work Site Copy.** This permit or a copy thereof shall be kept at the work site of the permitted activity.

[Rule 62-4.160 (12), F.A.C.]

14. Miscellaneous Compliance Requirements. The Permittee shall comply with the following:
- (a) Upon request, the Permittee shall furnish all records and plans required under FDEP rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the PPRAQD.
 - (b) The Permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recording for continuous monitoring instrumentation) required by the permit, copies of all reports required by this permit, and records of all data used to complete the application for this permit. These materials shall be retained at least three years from the date of the sample, measurement, report, or application unless otherwise specified by PPRAQD rule.
 - (c) Records of monitoring information shall include:
 1. The date, exact place, and time of sampling or measurements;
 2. The person responsible for performing the sampling or measurements;
 3. The dates analyses were performed.
 4. The person responsible for performing the analyses;
 5. The analytical techniques or methods used;
 6. The results of such analyses.
- [Rule 62-4.160 (14), F.A.C.]

15. Information Submittal. When requested by the PPRAQD, the Permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the Permittee becomes aware the relevant facts were not submitted or were incorrect in the permit application or in any report to the PPRAQD, such facts or information shall be corrected promptly.
[Rule 62-4.160 (15), F.A.C.]
16. Rules Adoption. Chapters 62-4, 62-204, 62-210, 62-212, 62-213, 62-296 and 62-297, as amended, are adopted by Broward County Code, Sec. 27-173.
[Broward County Code, Sec. 27-173]

3. FACILITY-WIDE CONDITIONS

17. Objectionable Odor. No person shall cause, suffer, allow or permit the discharge of air pollutants which cause or contribute to an objectionable odor.
[Rule 62-296.320(2), F.A.C.]
18. Volatile Organic Compound Emissions or Organic Solvent Emissions. No person shall store, pump, handle, process, load, unload or use in any process or installation volatile organic compounds or organic solvents without applying known and existing vapor emission control devices or systems deemed necessary and ordered by the PPRAQD.
[Rule 62-296.320(1), F.A.C., Rule 62-4.070(3), F.A.C. and Broward County Code, Sec. 27-175(f)]
19. Facility Wide VOC, Total HAP and Individual HAP Emissions. In order to avoid major source (Title V) applicable standards the permittee shall comply with the following:

VOC Emissions:

- Volatile organic compounds (VOC) emissions shall be less than 100 tons in any consecutive twelve-month period.

Individual HAP Emissions:

- Emissions shall be less than 10 tons in any consecutive twelve-month period.

Total HAP Emissions:

- Total HAP emissions shall be less than 25 tons in any consecutive twelve-month period.

PM Emissions:

- Emissions shall be less than 100 tons in any consecutive twelve-month period.

[Rule 62-4.070(3) F.A.C., Rule 62-213.4220(3(c) 1, emissions limitations were requested by the applicant on the construction application received November 10, 2011]

20. Concealment. No person shall build, erect, install, or use any article, machine, equipment or other contrivance, the use of which will conceal any emission which would otherwise constitute a violation of any provisions of Broward County Codes.
[Rule 62-4.070(3), F.A.C. and Broward County Code, Sec. 27-175(b)]
21. Circumvention. No person shall circumvent any air pollution device, or allow the emission of air pollutants without the applicable air pollution control device operating properly.
[Rule 62-210.650 F.A.C and Broward County Code, Sec. 27-175(c)]
22. Maintenance. No person shall operate any air pollution control equipment or systems without proper and sufficient maintenance to assure compliance with Broward County Codes.
23. General Visible Emissions. No person shall cause, let, permit, suffer or allow to be discharged into the atmosphere any air pollutants from sources, the opacity of which is equal to or greater than 20 percent. If the presence of uncombined water is the only reason for failure to meet visible emission standards given in this section, such failure shall not be a violation of this prohibition. This condition also applies to EU#001.
[Rule 62-296.320(4) (b), F.A.C. and Broward County Code, Section 27-175(i)]
24. Special Compliance Tests. When PPRAQD, after investigation, has good reason (such as complaints, increased visible emissions or questionable maintenance of control equipment) to believe that any applicable emission standard contained in a PPRAQD rule or in a permit issued pursuant to those rules is being violated, it may require the owner or operator of the emissions unit to conduct compliance tests which identify the nature and quantity of pollutant emissions from the emissions unit and to provide a report on the results of said tests to the PPRAQD.
[Rule 62-297.310(7) (b), F.A.C.]
25. Annual Operation Report (AOR). The AOR shall be submitted to the PPRAQD by April 1 of the following year. If the permittee elects to use FDEP's electronic annual operation report software (EAOR), the report must be submitted directly to FDEP and there is no requirement to submit a copy to PPRAQD.
[Rule 62-210.370(3), F.A.C.]
{Permitting Note. Information on the EAOR submittal is available at
<http://www.dep.state.fl.us/air/emission/eaor/default.htm>}
26. Operating Permit. Sixty days before the expiration date of this construction permit, the permittee shall apply for an operation permit using the forms incorporated by reference in the specific rule chapter for this type of permit.
[Rule 62-4.090 F.A.C.]

{Permitting Note: The Permittee may also elect to submit the application electronically using the Electronic Permit Submittal and Processing system (EPSAP) via the <http://www.dep.state.fl.us/air/emission/epsap/default..htm> website, along with the processing fee established in Rule 62-4.050(4), F.A.C., [62-4.090(1) and 62-4.050(4), F.A.C.

4. EMISSIONS UNIT SPECIFIC CONDITIONS

Subsection A. This section addresses the following emissions unit.

E.U. ID No.	Description of Emissions Unit
002	Nine (9) industrial washers.
003	Five (5) industrial dryers.

27. Fuel used at the washers and dryers shall be limited to natural gas.
[Rule 62-4.070(3) F.A.C.]

Recordkeeping, Notification and Reporting Requirements

28. The permittee shall maintain records of the inspection for the washers and dryers; and document the maintenance performed. Also, any malfunction shall be documented as outlined in the operations and maintenance plan.
[Rule 62-4.070(3) F.A.C.]
29. The permittee shall keep records of the usage rate of each chemical, specified on Specific Condition No. 19, on a calendar-month basis and shall calculate VOC, individual HAP and total HAP emissions on a consecutive twelve - month rolling period in order to demonstrate compliance with Specific Condition No. 19 and maintain synthetic minor status. All records shall be made available to PPRAQD personnel upon request.
30. The permittee shall keep records of the amount of fuel used in the dryer and the heat content of the fuel on a twelve-consecutive month rolling period basis.
[Rule 62-4.070(3), F.A.C.]
31. The permittee shall notify PPRAQD of any change in products and submit new material safety data sheets (MSDS) for approval prior to use.
[Rule 62-4.070(3), F.A.C.]

Subsection B. This section addresses the following emissions unit.

E.U. ID No.	Description of Emissions Unit
001	Fuel burning equipment consisting of a natural gas-fired Clever Brooks, Model CB700-12, 5.23 MMBTU/hr boiler and a Leonard Vision Special, Model G24 GH, 1 MMBTU/hr natural gas-fired steam tunnel.

32. Fuel used at the gas-fired boiler and steam tunnel shall be limited to natural gas.
[Rule 62-4.070(3) F.A.C.]

Recordkeeping, Notification and Reporting Requirements

33. The permittee shall keep records of the amount of fuel used in the boiler and the heat content of the fuel on a twelve-consecutive month rolling period basis.
[Rule 62-4.070(3), F.A.C.]
34. The permittee shall calculate emissions of the pollutants emitted by the boiler on a consecutive twelve - month rolling period in order to demonstrate compliance with Specific Condition No. 19. All records shall be made available to PPRAQD personnel upon request.
[Rule 62-4.070(3), F.A.C.]

Other Requirements

35. The permittee shall maintain the records required by this permit for a period of five (5) years from the date the records were created and be made available for PPRAQD staff review, if necessary.
[Rule 62-4.070(3), F.A.C.]