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Bureau of Air Monitoring
& Mobile Sources

**PRINTING OPERATIONS
AIR GENERAL PERMIT REGISTRATION FORM**

Part II. Notification to Permitting Office

(Detach and submit to appropriate permitting office; keep copy onsite)

Instructions: To give notice to the Department of an eligible facility's intent to use this air general permit, the owner or operator of the facility must detach and complete this part of the Air General Permit Registration Form and submit it to the appropriate Department of Environmental Protection or local air pollution control program office which has permitting authority. Please type or print clearly all information, and enclose the appropriate air general permit registration processing fee pursuant to Rule 62-4.050, F.A.C. (\$100 as of the effective date of this form)

Registration Type

Check one:

INITIAL REGISTRATION - Notification of intent to:

- Construct and operate a proposed new facility.
 Operate an existing facility not currently using an air general permit (e.g., a facility proposing to go from an air operation permit to an air general permit).

RE-REGISTRATION (for facilities currently using an air general permit) - Notification of intent to:

- Continue operating the facility after expiration of the current term of air general permit use.
 Continue operating the facility after a change of ownership.
 Make an equipment change requiring re-registration pursuant to Rule 62-210.310(2)(e), F.A.C., or any other change not considered an administrative correction under Rule 62-210.310(2)(d), F.A.C.

1030494-004

Surrender of Existing Air Operation Permit(s) - For Initial Registrations Only

If the facility currently holds one or more air operation permits, such permit(s) must be surrendered by the owner or operator upon the effective date of this air general permit. In such case, check the first box, and indicate the operation permits being surrendered. If no air operation permits are held by the facility, check the second box.

- All existing air operation permits for this facility are hereby surrendered upon the effective date of this air general permit; specifically permit number(s):
 No air operation permits currently exist for this facility.

General Facility Information

Facility Owner/Company Name (Name of corporation, agency, or individual owner who or which owns, leases, operates, controls, or supervises the facility.)

BIC Graphic USA Manufacturing Company Inc.

Site Name (Name, if any, of the facility site; e.g., Plant A, Metropolis Plant, etc. If more than one facility is owned, a registration form must be completed for each.)

BIC Graphic USA (BIC 1; BIC 2; BIC 3)

Facility Location (Provide the physical location of the facility, not necessarily the mailing address.)

Street Address: 14421 Myer Lake Circle

City: Clearwater

County: Pinellas

Zip Code: 33760

Facility Start-Up Date (Estimated start-up date of proposed **new** facility.)(N/A for existing facility)
NA

Owner/Authorized Representative

Name and Position Title (Person who, by signing this form below, certifies that the facility is eligible to use this air general permit.)

Print Name and Title: Joe Dodge - Plant Engineering Manager

Owner/Authorized Representative Mailing Address

Organization/Firm: BIC Graphic USA

Street Address: 14421 Myer Lake Circle

City: Clearwater

County: Pinellas

Zip Code: 33760

Owner/Authorized Representative Telephone Numbers

Telephone: 727-538-3486

Fax: 727-538-3480

Cell phone (optional): 727-560-4955

Facility Contact (If different from Owner/Authorized Representative)

Name and Position Title (Plant manager or person to be contacted regarding day-to-day operations at the facility.)

Print Name and Title: Same as Above

Facility Contact Mailing Address

Organization/Firm: Same as Above

Street Address:

City:

County:

Zip Code:

Facility Contact Telephone Numbers

Telephone: Same as Above

Fax:

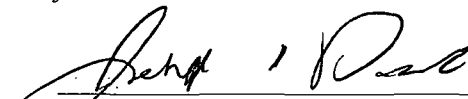
Cell phone (optional):

Owner/Authorized Representative Statement

This statement must be signed and dated by the person named above as owner or authorized representative

I, the undersigned, am the owner or authorized representative of the owner or operator of the facility addressed in this Air General Permit Registration Form. I hereby certify, based on information and belief formed after reasonable inquiry, that the facility addressed in this registration form is eligible for use of this air general permit and that the statements made in this registration form are true, accurate and complete. Further, I agree to operate and maintain the facility described in this registration form so as to comply with all applicable standards for control of air pollutant emissions found in the statutes of the State of Florida and rules of the Department of Environmental Protection and revisions thereof.

I will promptly notify the Department of any changes to the information contained in this registration form.


Signature

12 JAN 10
Date

Printing Process/InkType(s)

Check all that apply:

- Heatset Offset Lithographic
- Screen or Letterpress
- Flexographic

- Non-Heatset Offset Lithographic
- Water Based
- Rotogravure

- Digital
- Ultraviolet Cured

Compliance Assurance - Initial Registration (Not Required for Re-Registration)

Below, or as an attachment to this form, provide the method (mass balance or material usage rates) expected to be used to demonstrate compliance with Rule 62-210.310(4)(f)2., F.A.C. Provide the estimated amount of materials containing hazardous air pollutants and solvent-containing materials expected to be used over a 12-month period. See Attached VOC HAPS reports

Compliance Determination - Re-Registration (Not Required for Initial Registration)

Below, or as an attachment to this form, provide the highest 12-month total quantity of materials containing hazardous air pollutants and the highest 12-month total quantity of solvent-containing materials used in the last five years to show compliance with sub-subparagraph 62-210.310(4)(f)2.b., F.A.C. (material usage rates) or provide all calculations to show compliance with sub-subparagraph 62-210.310(4)(f)2.a., F.A.C. (mass balance). See Attached PTE and Equipment List.

Description of Facility

Below, or as an attachment to this form, provide a description of the printing operations at the facility in sufficient detail to demonstrate the facility's eligibility for use of this air general permit and to provide a basis for tracking any future equipment or process changes at the facility. Information should include a description of the number and types of printing processes, presses and ink systems being used at the facility. Describe all air pollutant-emitting processes and equipment at the facility, and identify any air pollution control measures or equipment used.

See Attached PTE and Equipment List.

BIC Graphic USA (BIC 1 at 14421 Myer Lake Circle ; BIC 3 at 14433 Myer Lake Circle, Clearwater 33760 and BIC 2 at 3001 Tech Drive, St. Petersburg 33716. The main operations at these facilities are Screen Imprinting, Lithographic, Digital, Ultra Violet Cured, Water Based, Rotogravure. There is not any air pollution controls on these systems. All emission units from all buildings are considered one emission source. Also, within the facilities are injection-molding machines, extruders, engraving machines, assembly machines, packaging machines, embroidery & embossing machines and heat press.

APPENDIX A
 BIC GRAPHIC USA MANUFACTURING CO., INC.
 CLEARWATER, FLORIDA
 FACILITY ID #1030494

Based on production running 365
 days 24 hrs

EQUIPMENT LIST 5-Jan-10

LOCATION	UNIT ID#	UNIT NAME	MANUFACTURER	MODEL/SERIAL NUMBER	TYPE	PTE	REMARKS
BIC 1	1,2	Extruder	HPM	2.5 TMC	Plastic Extruder	0	*ES Emission Source
BIC 1	3	Extruder	DAVIS STANDARD	25IN25	Co-Plastic Extruder	0	
BIC 1	17	MOLDER	NISSEI	80 TON	Plastic Injection Molding	0	
BIC 1	11,13,18,19	MOLDER	NISSEI	120 TON	Plastic Injection Molding	0	
BIC 1	10,12,20	MOLDER	NISSEI	155 TON	Plastic Injection Molding	0	
BIC 1	27	MOLDER	NISSEI	180 TON	Plastic injection Molding	0	
BIC 1	4,21,22,23,25,26	MOLDER	NISSEI	160 TON	Plastic Injection Molding	0	
BIC 1	5,7,9,16,24	MOLDER	NISSEI	210 TON	Plastic Injection Molding	0	
BIC 1	57	SCREEN PRINTER	GPE	CS gripper	2-COLOR	ES	
BIC 1	43,55	SCREEN PRINTER	GPE	CS	1-COLOR	ES	
BIC 1	60	SCREEN PRINTER	GPE	CS	3-COLOR	ES	
BIC 1	58,59	SCREEN PRINTER	GPE	CS	3-COLOR	ES	
BIC 1	62,63	SCREEN PRINTER	GPE	TS	3-COLOR	ES	
BIC 1	61,64	SCREEN PRINTER	GPE	TS	3-COLOR	ES	
BIC 1	31,33,35,39	SCREEN PRINTER	BIC H/S PRINTER	RS	1-COLOR	ES	
BIC 1	45,47,49,51	SCREEN PRINTER	BIC H/S PRINTER	CS	1-COLOR	ES	
BIC 1	37,41	SCREEN PRINTER	BIC H/S PRINTER	RS	2-COLOR	ES	
BIC 1	100	SCREEN PRINTER	BIC H/S PRINTER	CS	2-COLOR	ES	
BIC 1	NA	NA	BIC	NA	Ink Mixing Station	ES	
BIC 1	NA	NA	BIC	NA	Screen Cleaning Station	ES	
BIC 1 PTE					TOTAL PTE BIC 1	28.95tons voc ,5.34 tons haps per year	

APPENDIX A
BIC GRAPHIC USA MANUFACTURING CO., INC.
ST. PETE, FLORIDA
FACILITY ID #1030494

EQUIPMENT LIST 5-Jan-10 future

LOCATION	UNIT ID#	UNIT NAME	MANUFACTURER	MODEL/SERIAL NUMBER	TYPE	PTE	REMARKS
BIC 2	M20,M22	MOLDER	NISSEI	120 TON	Plastic Injection Molding	0	
BIC 2	M6,M8,M14,M18,M21	MOLDER	NISSEI	180 TON	Plastic Injection Molding	0	
BIC 2	M12	MOLDER	NISSEI	DC200 TON	Plastic Injection Molding	0	
BIC 2	M1,M3,M5,M7,M9,M10,M11,M15,M16	MOLDER	NISSEI	160 TON	Plastic Injection Molding	0	
BIC 2	M2,M4,M13,M12,M17,M19,M23	MOLDER	NISSEI	210 TON	Plastic Injection Molding	0	
BIC 2	115	SCREEN PRINTER	BIC H/S PRINTER	WB	2-COLOR	ES	
BIC 2	14	SCREEN PRINTER	BIC H/S PRINTER	PV	1-COLOR	ES	
BIC 2	20	SCREEN PRINTER	BIC H/S PRINTER	CL	1-COLOR	ES	
BIC 2	105	SCREEN PRINTER	BIC H/S PRINTER	MP	1-COLOR	ES	
BIC 2	91,108	SCREEN PRINTER	BIC H/S PRINTER	WB	1-COLOR	ES	
BIC 2	54	SCREEN PRINTER	GPE	PV	1-COLOR	ES	
BIC 2	30	SCREEN PRINTER	GPE	ET	1-COLOR	ES	
BIC 2	29	SCREEN PRINTER	GPE	MP	1-COLOR	ES	
BIC 2	83	SCREEN PRINTER	GPE	WB	1-COLOR	ES	
BIC 2	50	SCREEN PRINTER	GPE	KR	1-COLOR	ES	
BIC 2	15	SCREEN PRINTER	GPE	PN	2-COLOR	ES	
BIC 2	35	SCREEN PRINTER	GPE	MP	2-COLOR	ES	
BIC 2	32	SCREEN PRINTER	GPE	BL	2-COLOR	ES	
BIC 2	73	SCREEN PRINTER	GPE	SG	2-COLOR	ES	
BIC 2	72	SCREEN PRINTER	GPE	DEL	2-COLOR	ES	
BIC 2	18	SCREEN PRINTER	GPE	PV	2-COLOR	ES	
BIC 2	49	SCREEN PRINTER	GPE	STEEL	2-COLOR	ES	Remove offline
BIC 2	74	SCREEN PRINTER	GPE	FL	2-COLOR	ES	
BIC 2	21	SCREEN PRINTER	GPE	CL	2-COLOR	ES	
BIC 2	146	SCREEN PRINTER	GPE	CL	2-COLOR	ES	
BIC 2	36	SCREEN PRINTER	GPE	BILL	3-COLOR	ES	
BIC 2	145	SCREEN PRINTER	GPE	CL	2-COLOR	ES	
BIC 2	156	SCREEN PRINTER	GPE	note book	1-COLOR	ES	
BIC 2	48	SCREEN PRINTER	GPE	PAD PRINTER	1-COLOR	ES	
BIC 2	55	SCREEN PRINTER	GPE	WB-MC	1-COLOR	ES	
BIC 2	56	SCREEN PRINTER	GPE	KR	1-COLOR	ES	
BIC 2	71	SCREEN PRINTER	GPE	Media C	2-COLOR	ES	
BIC 2	147	SCREEN PRINTER	GPE	Solis	1-COLOR	ES	
BIC 2	116	SCREEN PRINTER	GPE	Shape, pens	1-COLOR	ES	
BIC 2	166	PAD PRINTER	DW	Cups	3-COLOR	ES	
BIC 2	89,104,124	SCREEN PRINTER	GPE	WB	3-COLOR	ES	104 removed
BIC 2	62	SCREEN PRINTER	GPE	BC	4-COLOR	ES	Removed offline
BIC 2	88	SCREEN PRINTER	GPE	WB	4-COLOR	ES	
BIC 2	45	SCREEN PRINTER	GPE	MP	4-COLOR	ES	
BIC 2	70	PAD PRINTER	UNITED SILICONE	Mini Lighters	2-COLOR	ES	Not hooked up
BIC 2	NA	Stiching				0	
BIC 2	NA	Embroidary				0	
BIC 2	NA	Heatpress				0	
BIC 2	NA	Deboss				0	
BIC 2	149	PAD PRINTER	GPE	PV	2-COLOR	ES	
Bic 2	215,216	SCREEN PRINTER	M&R Manuel	BAGS	6-COLOR	ES	
	206	SCREEN PRINTER	M&R AUTO	BAGS	6-COLOR	ES	
BIC 2	206,214,210,209,207	SCREEN PRINTER	M&R AUTO	BAGS	8-COLOR	ES	
BIC 2	208	SCREEN PRINTER	M&R AUTO	BAGS	8-COLOR	ES	
BIC 2	211,212,213	SCREEN PRINTER	M&R AUTO	BAGS	10-COLOR	ES	
BIC 2	217	SCREEN PRINTER	AMERICAN	COZZI	1-COLOR	ES	Being obsoleted
BIC 2	171	SCREEN PRINTER	KAMMAN	LIGHTER	1-COLOR	ES	Remove going offline being replaced
BIC2	169	SCREEN PRINTER	KAMMAN	LIGHTER	2-COLOR	ES	Remove going offline being replaced
BIC2	77	SCREEN PRINTER	GPE	LIGHTER	1-COLOR	ES	Remove going offline being replaced
BIC 2	171	SCREEN PRINTER	Bic Italy	LIGHTER	1-COLOR	ES	new machine future
BIC2	169	SCREEN PRINTER	Bic Italy	LIGHTER	1-COLOR	ES	new machine future
BIC2	77	SCREEN PRINTER	Bic Italy	LIGHTER	1-COLOR	ES	new machine future
	NA		BIC		Ink Mixing Station	ES	
BIC 2	NA		BIC	NA	Screen Cleaning Station	ES	
BIC 2 PTE					TOTAL PTE BIC 2	40.85 tons voc, 4.29 tons haps per year	

APPENDIX A
 BIC GRAPHIC USA MANUFACTURING CO., INC.
 CLEARWATER, FLORIDA
 FACILITY ID #1030494
 EQUIPMENT LIST 5-Jan-10

LOCATION	UNIT ID#	UNIT NAME	MANUFACTURER	MODEL/SERIAL NUMBER	TYPE	PTE	REMARKS
	17	BIG SHOT GLUER			HOT MELT	0	
BIC 3	2	OFFSET PRESS	Komori Lithrone	L620III/C, Series 2015	Offset Printer UV Converted	0	Not in Use to be sold
BIC 3	5,6	PAD GLUER	Bic	107-01-129,107-01-138	Glue Stations	ES	6 Not in use to be sold
BIC 3	10	SCREEN PRINTER	Isimat	CUBE	1-COLOR	ES	removed obsolete
BIC 3	4	WEB COATING LINE	Sanden	Quantum 1250	Web Coater	ES	
BIC 3	3	UV WEB PRESS	Sanden	Quantum 1250	UV Web Press	0	
BIC 3	18	ESS GLUER	ESS GRAPHIC	1.22056156	Glue Stations	ES	
BIC 3	10	TAMPO PRINT	TAMPO	EP-1600DT	Inkjet for cubes	0	
BIC 3	20,21,22,23	DIGITAL CUBE PINTER INK JET	BIC	BIC	Inkjet for cubes	0	add 1
BIC 3	150	COATING ASSY	Promark E.S		Film Treating	ES	
BIC 3	152	DRUM PRESS	PRACTIX	OK-405 RTP	Dye Sublimation	0	
BIC 3	137,136,128,127	INK JET PRINTERS	MIMACKI		Ink Jet	0	
BIC 3	134	DIGITAL PRINTER	HP	WS4000	Digital Printing	ES	
BIC 3	AUX EQUIPMENT 131	UV CURING LAMPS	EMCON		UV CURING	0	
TOTAL PTE BIC 3						7.22 tons voc	3.39 tons haps per year
FACILITIES PTE TOTAL						77.02 tons voc,	13.02 tons haps per year

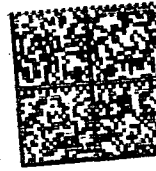
TABLE 1
EQUIPMENT LIST 10-Jan-2010

Location	Quantity	Type	
BIC 1	21	Molders	
	3	Extruders	
	21	Screen Printers	
	2	Ink Mixing Stations	
	1	Screen Cleaning Station	
BIC 2	24	Molders	
	34	Screen Printers	
	2	Pad Printer	
	1	Box Printers	
	0	Roller Printers	
	3	Ink Mixing Stations	
	1	Engraver	
	3	Lighter screen printers	replacement with new
	3	Heatpress	
	1	Screen Cleaning Station	
	3	Deboss	
	1	Stiching	
	2	Embroidary	
	13	Screen Printers BAG	
	0	Offset Printer UV offline	
BIC 3	2	Glue Stations	
	1	Web coating line	
	1	Web press uv printer	
	1	Ink Jet Printers Tampo	
	1	Hot Melt	
	4	Digital Cube Printers Ink jet	
	4	Ink Jet Printers	
	1	Coater Assy	
	3	UV Curing lamps	
	1	Digital Printers	
	2	Dye Sublimation	

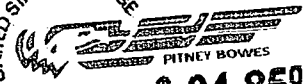
Each building also has a photographic printer which are not sources of VOC emssions.



Priority Mail
CombBasePrice



UNITED STATES POSTAGE



\$ 04.85⁰

02 1M
0004232338
JAN 14 2010
MAILED FROM ZIP CODE 33760

First Class Mail
First Class Mail



BIC Graphic APP NA
Joe Dodge
14421 Myerlake Circle
Clearwater, Florida 33716

**Department of Environmental
Protection**
Division of Air Resource Mgmt.
PO Box 3070
Tallahassee, Florida 32315-3070