

# Department of Environmental Protection

1030187

Lawton Chiles Governor Twin Towers Office Building 2600 Blair Stone Road Tallahassee, Florida 32399-2400

Virginia B. Wetherell Secretary

August 23, 1996

Mr. Ray Marquis General Manager Kimchok, Inc. 1063 Cephas Road Clearwater, Florida 34625

Dear Mr. Marquis:

The Department has received the Title V General Permit Notification Form for the halogenated solvent degreasers facility that you submitted on July 29, 1996.

Please note that in November of each year the Department will be mailing fee notices to those facilities using the Title V general permit. This annual operation fee is \$50 and it is due and payable between January 15 and March 1 of each year the facility is in operation and subject to the requirements of the Title V general permit.

If you have or expect to have any changes in your mailing address, location address, responsible official, or phone number please notify the Department at the following address:

Title V General Permits Office Bureau of Air Monitoring and Mobile Sources MS 5510 Department of Environmental Protection 2600 Blair Stone Road Tallahassee, Fl 32399-2400

If there are any changes in the facility status, including change of operating parameters or equipment, or if you have any additional questions regarding the Title V General Permit Program, please contact the District or local air program compliance inspector in your area.

Sincerely,

Dotty Diltz, Chief

Bureau of Air Monitoring

and Mobile Sources

/DD

cc: Mr. Gary Robbins, Pinellas County

ORIGINAL

#### Halogenated Solvent Degreasers Facility Notification

#### Facility Name and Location

1.	Facility Owner/Company Name (Name of corporation, agency, or individual owner):
	KIMCHOK TUC.
2.	Site Name (For example, plant name or number):
	KIMCHOK Tuc.
3.	Hazardous Waste Generator Identification Number:
	·
4.	Facility Location: 1063 CEPHAS KD.
	Facility Location: 1063 CEPHAS RD. Street Address: City: CleArwater County: Pixellas Zip Code: 34625
5.	Facility Identification Number (DEP Use):
	1030187
	1000207
	Responsible Official
6.	Name and Title of Responsible Official:
	KAY MARQUIS GEN. MOP.
	KILL LILLER
7.	Responsible Official Mailing Address:
	Organization/Firm: KIMCHOK, FICC Street Address: 1063 CEPHAS FD
٠	
8.	Responsible Official Telephone Number:
	Telephone: (8/3) 442-8682 Fax: (8/3) 442 9290
	Facility Contact (If different from Responsible Official),
9.	Name and Title of Facility Contact (For example, plant manager):
	- SAME
10.	Facility Contact Address:
	Street Address:
	City: County: Zip Code:
11.	Facility Contact Telephone Number:
	Telephone: ( ) - Fax: ( ) -

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Bureau of Air Monitoring & Mobile Sources

#### Facility Information

1. Provide the information below for each machine at the facility. Indicate the type of machine, the date of its purchase, and the date the control device was installed, if applicable.

		Date Initially	Date Cntrl Device		Date Initially	Date Cntrl Device
Equipment Type	ID#	Purchased	Installed	ID#	Purchased	Installed
Batch Vapor		566	ATTAC	درور ليد	(CA	10
$x \le 1.21 \text{ m}^2$	<del></del>	OFE	HIITE	Tue	·NJ A	_
$x > 1.21 \text{ m}^2$			<del></del>			
Batch Cold	·					
In-line					<del> </del>	
New			<del></del>			
Existing	· .	· · · · · · · · · · · · · · · · · · ·				
2. (a) What was the tota  [	_] gallons onths, how	many? [] m	onths			
Check why it is le	ess than 12	months: New ov	vner: [] New	store: [	] Did not kee	p records: [
3. (a) Please indicate w	hich of the	following halog	enated solvents ar	e used at	your facility.	
<b>X</b> ,						
percin	loroethylei	ie				
[] methy	lene chlor	ide				
[] trichle	oroethylen	e				•
1,1,1-	trichloroet	hane		*. *		
carbo	n tetrachlo	ride			î	
[ ] chloro	oform					
						-
(b) The total volume this requirement by:	e of haloge	nated solvent em	issions shall not e	xceed 10	tons per year. I	choose to meet
[] comp	lying with	an alternative sol	vent emission lim	it		
[X] imple	menting a	control device co	mbination/work p	ractice st	andards	
meetin	ng an idlin	g emission limit/	work practice star	dards		
meeti	ng the requ	uirements for bate	ch cold cleaning n	nachines		,
* ON	164	OSED &	2.5 Tons	in	one 41	
DEP Form No. 62-213.9	•		e 18 of 20		/	

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provided below. (Indicate with an "X" all options that approvided below.	• •
1.0 freeboard ratio	
[X] super-heated vapor WATER,	Cooled (Closer Loop)
[] freeboard refrigeration device	•
[] carbon adsorber	
] dwell time	
working mode cover	
[] reduced room draft	
Equipment Monitoring and R	ecordkeeping Information
Check all logs which are required to be kept on-site in acc	ordance with the requirements of this general permit:
(a) Purchase receipts for halogenated solvent purchases	$\boldsymbol{\mathcal{X}}$
(b) Inspection records	
(c) Temperature monitoring	
(d) Idling emission concentration monitoring	
(e) Instrument calibration	
(f) Dwell time records	آا
(g) Solvent content records	·
(h) Remedial action log	· L
(i) Control device monitoring	
(j) Log of solvent additions and removals	
(k) Monthly emissions calculations	
(I) Rolling 3-month average emissions calculations	
(m) Cleaning capacity calculations	

#### Surrender of Existing Air Permit(s)

lease indicate with an "X" the appropriate selection:						
	I hereby surrender all existing air permits authorizing operation of the facility indicated in this notification form; specifically, permit number(s)					
X	No air permits currently exist for the operation of the facility indicated in this notification form.					
	Responsible Official Certification					
this noti statemen maintain	dersigned, am the responsible official, as defined in Part II of this form, of the facility addressed in fication. I hereby certify, based on information and belief formed after reasonable inquiry, that the sits made in this notification are true, accurate and complete. Further, I agree to operate and in the air pollutant emissions units and air pollution control equipment described above so as to with all terms and conditions of this general permit as set forth in Part II of this notification form.					
I will pr	comptly notify the Department of any changes to the information contained in this notification.  The Date Department of any changes to the information contained in this notification.  Date					

#### ATTACHMENT "A"

The Vapor system is a modified Baron Blakelees. The unit was for freon. We where forced to abandon freon, so the refrigerator unit was removed and replaced with a water cooling system. When the covered vapor tank is on, the water is pumped through the coils on the inside top part of the vapor tank. The vapor is about 240 degree's at this point. The cool coil (130 degree's) converts the vapor to a liquid. Then the clean perkchloroethylene is sent to a holding tank. The holding tank has a pump for spraying the printed circuit boards. The time the spray is on is for about 1 minute per board. After the boards are cleaned they are put in a holding area to dry. The holding tank has a large blower to exhaust the air to outside. The perkchloroethyline is cool in the holding tank, about 100 degree's. The modifications to the Baron Blakelee tank are as fellows:

- 1. converted to closed loop water cooled
- 2. 6000 watts of heater added
- 3. 1/4" steel plate cover added cork seal
- 4. wash tank and blower assembly added
- 5. Relay protection
- 6. temperature protected to 350 degrees to protect if level goes below heater strips.

## BEST AVAILABLE COPY

## Facility Information

REVISED Avg 16, 1990

1. Provide the information below for each machine at the facility, Indicate the type of machine, the date of its purchase, and the date the control device was installed, if applicable.

Batch Vapor × < 1,21 m <sup>2</sup> × > 1.21 m <sup>2</sup>						
			1			
latch Cold		29-NOV-93	<del></del>			
n-line New Existing						
(a) What was the total	al amount o _] gallons	of balogenated sol	vents purchased i	n the latest 12 m	onths?	
(b) If less than 12 mc Check why it is le				tore: Dig	not keep records:	[]
(a) Please indicate wh	hich of the	following haloge	nated solvents are	used at your fac	ellity.	
[X] perchlo	oroethylen	•	i	••		
methyl	lene chloric	ie .	; ;			
[:	roethylene					
[] 1,1,1-tr	richloroeth	ane '				
[ ] carbon	tetrachloric	de !.		:		
chlorof						
(b) The total volume ( requirement by:	of halogens	ted solvent entist	sions shall not exc	eed 10 tons per	year. I choose to n	neet
comply	ing with an	alternative solve	nt emission limit		•	
•			zination/work pra	ctice standards		
			rk practice standa			
			i historian afailm			
[  X 1 meeting	the require	ments for hatch	cold cleaning mad	hinat		

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пич	10 20	13,40	г.

BEST AVAILABLE COPY

REVISED Aug 16, 19

4. Based upon your response to 3(b), please select the appropriate control equipment combination from the list provided below. (Indicate with an "X" all options that apply to your facility.) ] 1.0 freeboard ratio ] super-heated vapor ] freeboard refrigeration device I carbon adsorber ] dwell time ] working mode cover ] reduced room draft Equipment Monitoring and Record coping Information Check all logs which are required to be kept on-site in accordance with the requirements of this general permit: (a) Purchase receipts for halogenated solvent purchases (b) Inspection records (c) Temperature monitoring (d) Idling emission concentration monitoring (e) Instrument calibration (f) Dwell time records (g) Solvent content records (h) Remedial action log IXI(i) Control device monitoring (j) Log of solvent additions and removals (k) Monthly emissions calculations (1) Rolling 3-month average emissions calculations (m) Cleaning capacity calculations

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REVUSED Aug 16, 1996

#### P. 02

#### BEST AVAILABLE COPY

#### Facility Information

REVISED Aug 16, 1996 Ray Manguir

1. Provide the information below for each machine at the facility, Indicate the type of machine, the date of its purchase, and the date the control device was installed, if applicable.

Equipment Type	, ID#	Date Initially Purchased	Date Cntyl Device Installed	)D#	Date Initially Purchased	Date Chirl Device Installed
8atch Vapor x < 1.21 m <sup>2</sup> x > 1.21 m <sup>2</sup>			1			
Batch Cold		29- NOV-9	3			
n-line New Existing						-
(i) What was the tot	al amount J gallons		lyents purchased i	n the lates	t/12 months?	
(b) If less than 12 m Check why it is h				tore: [	Dig not keep	records: []
. (a) Please indicate w			enated solvents are	used at yo	ur facility.	
X perch			; ;		•	
	lene chlori		!	. "		
[· trichle	roethylene	•	· ·			
[] 1,1,1-1	richloroeth	iane .				
. [] carbon	tetrachlori	ide				
· chloro	form	ii !				
(b) The total volume s'requirement by:	of halogen	ated solvent entis	sions shall not exc	: seed 10 tor	ıs per year. I cl	noose to meet
comply	ing with a	n alternative solve	ent emission limit			
•			i bination/work pra	ctice stand	lards	
			ork practice standa			
			F. =====			
[ X ] meeting	the reasir	cments for hatch	cold cleaning mad	hiner		

DEP Form |No. 62-213.900(4) Effective: 6-25-96

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P.03

**BEST AVAILABLE COPY** 4. Based upon your response to 3(b), please select the appropriate control equipment combination from the list provided below. (Indicate with an "X" all options that apply to your facility.) 1.0 freeboard ratio ] super-heated vapor I freeboard refrigeration device ] carbon adsorber ] dwell time ] working mode cover reduced room draft Equipment Monitoring and Recordscoping Information Check all logs which are required to be kept on-site in accordance with the requirements of this general permit: (a) Purchase receipts for halogenated solvent purchases (b) Inspection records (c) Temperature monitoring (d) Idling emission concentration monitoring (e) Instrument calibration (f) Dwell time records (g) Solvent content records l X i (h) Remedial action log (i) Control device monitoring (j) Log of solvent additions and removals (k) Monthly emissions calculations (1) Rolling 3-month average emissions calculations (m) Cleaning capacity calculations

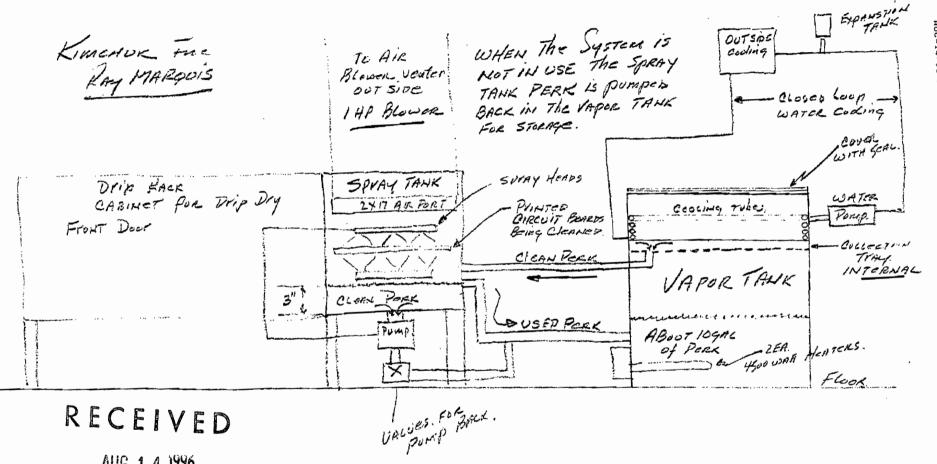
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REVUSED Aug 16, 1996





and the same of th	
TO: ENCIA PICHED DATE	
FROM: RAY MARQUIS	
PAGES TO FOLLOW	,
COMMENTS MAybe This	
if There are Any	Questions
Plense CALL.	
LIVED	
RECE 1 1 WASON WORKS	
Bureau of Air Monitoring	



AUG 1 4 1996

Bureau of Air Monitoring & Mobile Sources

extra copy

A copy was sent to Pinellas Co.

A copy with Revision

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### Halogenated Solvent Degreasers Facility Notification

#### Facility Name and Location

1. Facility Owner/Company Name (Name of corporation, agency, or individual owner):
KIMCHOK TUC.
2. Site Name (Foy example, plant name or number):
KIMCHOK Tuc.
3. Hazardous Waste Generator Identification Number:
4. Facility Location: 1012 OFDHAC PD
Street Address:
4. Facility Location: 1063 CEPHAS RD. Street Address: City: CleA/WATER County: PixellAS Zip Code: 34625
5. Pacility Identification Number (DEP Use):
7/15 27 1030887
Responsible Official
6. Name and Title of Responsible Official:
KAY MARQUIS GEN. MGr.
7. Responsible Official Mailing Address:
Organization/Firm: KIMEHOK FILE Street Address: 1063 CEPHAS PD
City: Clentwater County: Finellas Zip Code: 34625
8. Responsible Official Telephone Number: Telephone: (8/3) 442-8682 Fax: (8/3) 441-9250
Facility Contact (If different from Doman Ship Official)
Facility Contact (If different from Responsible Official).
9. Name and Title of Facility Contact (For example, plant manager):
- SAME -
10. Facility Contact Address:
Street Address:
City: County: Zip Code:
11. Facility Contact Telephone Number:
Telephone: ( ) - Fax: ( ) -

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Bureau of Air Monitoring & Mobile Sources

#### **Facility Information**

1. Provide the information below for each machine at the facility. Indicate the type of machine, the date of its purchase, and the date the control device was installed, if applicable.

		Date	Date		Date	Date
Equipment Type	ID#	Initially Purchased	Cntrl Device Installed	ID#	Initially Purchased	Cntrl Device Installed
Equipment Type	ייינון	1 dichased	mstaried	1D#		
Batch Vapor		SEE	E ATTAC	سدرور لي	~~~ "A	10
$x < 1.21 \text{ m}^2$		OFF	- HITTE	- ruc	NJ PT	_
$x > 1.21 \text{ m}^2$	,				<del></del>	
Batch Cold						<del>.</del> -
In-line						
New						
Existing						
(b) If less than 12 m Check why it is le	_] gallons	w many? [] 1	·			o records:
3. (a) Please indicate w	hich of th	e following halo	genated solvents ar	e used at	your facility.	
[X] perch	loroethyle	ene				
[ ] methy	lene chlo	ride		•		
,		•				
[] trichle	oroethylei	ne				
[ ] I,1,1-	trichloroe	ethane		÷.		
				2	ì	
carbo	n tetrachl	oride				
[ ] chlore	oform					•
			· · · · · · · · · · · · · · · · · · ·			
(b) The total voluments requirement by:	e of halog	enated solvent er	nissions shall not e	xceed 10	tons per year. I	choose to meet
comp	lying with	an alternative so	olvent emission lim	iit		
] imple	menting a	control device c	ombination/work p	oractice st	andards	•
[] meeti	ng an idli	ng emission limit	/work practice star	dards		
meeti	ng the rec	quirements for ba	tch cold cleaning r	nachines		,
* OA	164	OSED	2.5 Tons	s fn	one yr	,
DEP Form No. 62-213.			ge 18 of 20		/	

Effective: 6-25-96

4. Based upon your response to 3(b), please select the app provided below. (Indicate with an "X" all options that app	
1.0 freeboard ratio	
super-heated vapor WATER,	Cooled (Closer Loop)
[] freeboard refrigeration device	•
[] carbon adsorber	
dwell time	
working mode cover	
reduced room draft	
Equipment Monitoring and Re	ecordkeeping Information
Check all logs which are required to be kept on-site in according	ordance with the requirements of this general permit:
(a) Purchase receipts for halogenated solvent purchases	$\boldsymbol{\mathcal{X}}$
(b) Inspection records	
(c) Temperature monitoring	
(d) Idling emission concentration monitoring	ت ا
(e) Instrument calibration	
(f) Dwell time records	
(g) Solvent content records	<u> </u>
(h) Remedial action log	
(i) Control device monitoring	
(j) Log of solvent additions and removals	
(k) Monthly emissions calculations	
(I) Rolling 3-month average emissions calculations	
(m) Cleaning capacity calculations	

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#### Surrender of Existing Air Permit(s)

Ρl	ease indicat	te with an "X" the appropriate selection:						
	<u></u>	I hereby surrender all existing air permits authorizing operation of the facility indicated in this notification form; specifically, permit number(s)						
	$\angle$ i	No air permits currently exist for the operation of the facility indicated in this notification form.						
		Responsible Official Certification						
	this notif statemen maintain	dersigned, am the responsible official, as defined in Part II of this form, of the facility addressed in fication. I hereby certify, based on information and belief formed after reasonable inquiry, that the its made in this notification are true, accurate and complete. Further, I agree to operate and the air pollutant emissions units and air pollution control equipment described above so as to with all terms and conditions of this general permit as set forth in Part II of this notification form.						
	I will pro	can Market Department of any changes to the information contained in this notification.  Date						

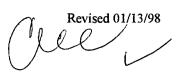
#### ATTACHMENT "A"

The Vapor system is a modified Baron Blakelees. The unit was for freon. We where forced to abandon freon, so the refrigerator unit was removed and replaced with a water cooling system. When the covered vapor tank is on, the water is pumped through the coils on the inside top part of the vapor tank. The vapor is about 240 degree's at this point. The cool coil (130 degree's) converts the vapor to a liquid. Then the clean perkchloroethylene is sent to a holding tank. The holding tank has a pump for spraying the printed circuit boards. The time the spray is on is for about 1 minute per board. After the boards are cleaned they are put in a holding area to dry. The holding tank has a large blower to exhaust the air to outside. The perkchloroethyline is cool in the holding tank, about 100 degree's. The modifications to the Baron Blakelee tank are as fellows:

- 1. converted to closed loop water cooled
- 2. 6000 watts of heater added
- 3. 1/4" steel plate cover added cork seal
- 4. wash tank and blower assembly added
- 5. Relay protection
- 6. temperature protected to 350 degrees to protect if level goes below heater strips.

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# HALOGENATED SOLVENT DEGREASERS AIR QUALITY GENERAL PERMIT ANNUAL COMPLIANCE CERTIFICATION FORM



AIRS ID#1030287 KIMCHOK INCORPORATED RAY MARQOIS 1063 CEPHAS ROAD JAN 2 3 1998 **CLEARWATER FL 34625** Bureau of Air Monitoring & Mobile Sources Do NOT Remove Label **Annual Reporting Period:** Based on each term or condition of the Title V general air permit, my facility has remained in compliance with DEP Rule 62-213.300, Florida Administrative Code (F.A.C.), during the period covered by this statement. If NO, complete the following: #1. Term or condition of the general permit that has not been in continuous compliance during the reporting period stated above: Exact period of non-compliance: from Action(s) taken to achieve compliance: Method used to demonstrate compliance: #2. Term or condition of the general permit that has not been in continuous compliance during the reporting period stated above: Exact period of non-compliance: from Action(s) taken to achieve compliance: Method used to demonstrate compliance: As the responsible official, I hereby certify, based on information and belief formed-after reasonable inquiry, that the statements made in this notification are true, accurate and complete.

<sup>\*</sup>This form is made available to you as an aid in order to meet your annual compliance certification requirements. It is at the discretion of the responsible official to use this form.

# TITLE V AIR QUALITY AIR GENERAL PERMIT INSPECTION SUMMARY REPORT

TYPE OF INSPECTION: ANNUAL COMP	LAINT/DISCOVERY  RE-INSPECTION		
AIRS ID#: 1030287 001 DATE: 8/27/9	8 TIME IN: 11:00 SIME OUT: 12:00		
FACILITY NAME: Kimchuk, Inc.			
FACILITY LOCATION: 1063 Cephas Road	A SE SE		
Clearwater, FL 34625			
RESPONSIBLE OFFICIAL: Mr. Ray Marquis	Phone No.: 2727-42-8682		
Permit No1030287-001-AG	9/30/2001		
Zenik No. Zenik	es Original Control of the Control o		
compliance with DEP Rule 62-213.300, Florice  Based on the results of the compliance require	ments evaluated during this inspection, the following compliance		
discrepancies were noted (only items which ar	e checked ):		
Inspection Summa Compliance Requirement/Problem	mary Report Guidance Follow-up Action Required		
A tight fitting cover, that shall be closed at all times except during parts entry and removal, was not employed.	Employ a tight fitting cover that shall be closed at all times, except during parts entry and removal, for the tank and for any remote reservoirs.		
Facility did not provide assurance that, when the cover is open, the cold cleaning machine is not exposed to drafts greater than 40 meters per minute, as measured between 1 and 2 meters upwind and at the same elevation as the tank lip.  Accurately measure the room draft, at a distance between 1 and 2 meters upwind and at the same elevation as the tank lip. to determine it less than or equal to 40 meters per minute (132 feet per minute), keeping records of all measurements. Methods of reducing room draft include, but are not limited to, redirecting fans and/or air vents to not blow across the cleaning machine, moving the cleaner to a corner where there is less room draft, and constructing a partial or complete enclosure around the cleaning machine.			
once per month and the degreaser 2 times per month. 2 months. Information on waste reduction and solvent surprevention Program (464-3547).  If the Inspection Summary Report indicates follow-up actions achieve compliance. Pinellas County will perform a follow-up taken.  The Annual Compliance Certification form has been properly Inspection Conducted by:  Inspector's Signature:	ux. Mr. Marquis also reports using the wave solder machine 970 pounds of perchloroethylene was purchases in previous 12 abstitution is available through Pinellas County's Polution are required, you must take immediate corrective measures to up inspection to determine that proper corrective actions have been		
MISSES A TROUGH BURDOOM A OTOMO A ADDECDE A STRONG TORGAL MAN	(Approximate)		

#### HALOGENATED SOLVENT DEGREASERS

#### TITLE V GENERAL PERMIT COMPLIANCE INSPECTION CHECKLIST

1_ · •	P	•
HALO	OGENATED SOLVENT DEGREASERS  TITLE V GENERAL PERMIT COMPLIANCE INSPECTION CHECKLIST  ANNUAL  RE-INSPECTION   AND  RE-INSPECTION	CKING
FACILITY NAME:	DATE: 5/27/98 TIME IN: 11:00 TIME OUT: 12:00  Kim Chak Inc.	
RESPONSIBLE OFFICIAL:	1063 Cephas Rd.  Clearwater FL 34625  Roy Margus PHONE: 727-442-8682  PHONE: 4	
CONTACT NAME:	PHONE:	
PART I: NOTIFICATION		<b>-1</b> -1
(check appropriate boxes)		
1. Facility notified DARM 30	days prior to starting up	
2. Facility failed to notify DAI	RM to use a general permit	
3. Halogenated solvent used at	t the facility:	·
perchloroethylene	methylene chloride	
trichloroethylene	□ 1,1,1-trichloroethane □	
carbon tetrachloride	□ chloroform □	
<ol> <li>Facility indicated on notificapplicable.</li> </ol>	cation form that it has the following machine type(s). Check more than one box if	
Batch Vapor, $x \le 1.21$	m <sup>2</sup> □ New In-line □ Batch Cold ☑	
Batch Vapor, x > 1.21	m <sup>2</sup> □ Existing In-line □	
PART II: CLASSIFICATION	<u> </u>	_ ]
1. Indicate the machine type(s	s) observed at the facility: - Didnot midicale which one or notificate	in in
Batch Vapor, x ≤ 1.21		
Batch Vapor, x > 1.21	7	
	with remote userson, hower	ve

#### PART III: GENERAL CONTROL REQUIREMENTS

	Batch Vapor and In-Line Machines  pes the facility:	,		, ,
1.	Maintain an idling and downtime mode cover that is readily opened and closed, that completely covers, has no cracks, holes, or defects; OR maintain a room designed with reduced draft according to Part II, Section (5)(c)6.b of the permit notification?	OY	ON	
2.	Maintain a freeboard ratio of 0.75 or greater?	ΩY	ΠN	
3.	Utilize a parts basket or parts whose size is less than 50% of the solvent-air interface area; OR introduce parts or parts basket at 0.9 m/min (3 ft/sec) or less?	ΠY	ПN	
4.	Conduct all spraying operations within the vapor one or an area not directly exposed to ambient air?	ΠY	□N	
5.	Install and maintain an automated parts handling system capable of moving the parts/parts basket at 3.4 m/min. (11ft/min) or less?	ΩY	ΠN	
	Install and maintain a carbon adsorber on all machines using a lip exhaust? The exhaust concentration should not exceed 100 ppm halogenated solvent, the carbon adsorber should not be by-passed, the lip exhaust shall be located above the closed machine cover. Have each machine equipped with	ΠY	ПN	□N/A ·
	a. a device to entit off sump heat if the solvent level drops to the heater coils?	$\square Y$	ΠN	
	b. a device to shut off sump heat if the vapor level rises above the height of the vapor condenser?	ΩY	ПN	
	c. a primary condenser?	ПY	ΠN	
	Store all waste solvent, still bottoms, and sump bottoms in closed containers?  Batch Cold Cleaning Machines	ΠY	□N	٠
Do	es the facility:		_	
1.	Collect and store all waste solvent in closed containers?		N	
2.	Use a flexible hose or flushing device only within the freeboard area?	OY	ΠN	
`3.	Drain cleaned parts for 15 seconds or longer or until dripping ceases, whichever is longer?	₽¥	ON	
4.	Maintain the solvent level inside the machine at or below the fill line?	ΘÝ	ΠN	
5.	Immediately clean up spills during solvent transfer? Store wipe rags in a covered container?	ΟY	′□N	
6.	Operate the agitator to produce a rolling motion? (applicable only when air- or pumpagitated solvent bath used)	ΩY	ΠN	<b>□</b> ₩/A
7.	Ensure that the machine is not exposed to drafts greater than 40 m/min (132 ft/min) when the cover is open? Employsa 1 HP 6 lower, was a 2"x 17" And portrait took of cleaner. Vent, to conside unauthorized Ensure that sponges, fabrics, wood and paper products are not placed in the machine?	OY		
8. Rei	However - fack Sides are made of ply wood (ufinished), mote Reservoir Type Only-	<b>∕⊕</b> Ұ⁻	MIN	
	Employ a tightly fitting cover over the solvent sump? The cover must be closed at all times except during parts cleaning. Has remark useron but relain	ΠY	ΘN	□N/A
Imi	mersion Type Only 3 - Solvent in Bottom of cleaner.			
10	Employ a tightly fitting cover and a water layer with a thickness of at least 2.5 cm (1 in.); OR employ a tightly fitting cover and maintain a freeboard ratio of 0.75? Fightly fitting cover must be closed at all times except during parts entry and removal. no cover free board Racia = 3/30.5 = 6/2, 10 cover	ΟY	ON-	□N/A

PART IV: PROCESS VENT CONTROLS (not applicable to batch cold cleaning machines)			
Facility cl	hose to meet requirements using:	. / [	
	control device combination / work-practice standar	rds	
	alternative solvent emission limit (proceed to Part	· <i>V</i> )	
	idling emission limit / work practice standards (pro	oceed to Part V)	
A. Batch V		In use	
, G	working mode cover / 1.0 freeboard ratio / sup	<i>#</i>	
	reduced room draft / 1.0 freeboard ratio / supe	rheated vapor 🔲 🖳 🗀	
	reduced room draft / 1.0 freeboard ratio / dwel		
	freeboard refrig. device / superheated vapor	<b>/</b> -	
	freeboard refrig. device / working mode cover		
	freeboard refrig. device / reduced roomsdraft		
	freeboard refrig. device / 1.0 freeboard ratio		
	freeboard refrig. device / dwell		
	freeboard refrig. device / carpon allsorber		
	carbon adsorber / 1.0 freeboard ratio / superhe	ated vapor	
B. Batch V		In use	
	freeboard refrig. device / superheated vapor / 1		
	freeboard refrig. device / superheated vapor / v	working mode cover 🔲 🗖 🗖	
	freeboard refrig. device / superheated vapor / r	reduced room draft	
	freeboard refrig. device / superheated vapor / o	carbon adsorber	
	freeboard refrig. device/ reduced room draft /	dwell 🖸 🗘 🗅	
	freeboard refrig. device / reduced room draft /	1.0 freeboard ratio	
. 🗖	1.0 freeboard ratio / reduced room draft / supe	rheated vapor	
control co		·	
selecte	freeboard refrig. device / 1.0 freeboard ratio	In use	
	superheated vapor / 1.0 freeboard ratio		
	freeboard refrig. device / dwell	0 0	
	arbon adsorber / dwell	o o	
control co			
selegie Z	d freeboard refrig. device / superheated vapor	In use	
	freeboard refrig. device / carbon adsorber	 	
	superheated vapor / carbon adsorber		

3 of 4

Revised 09/06/97

#### PART V: RECORDKEEPING REQUIREMENTS

Has the responsible official maintained the following:			
Owner's manuals, design specifications, and other instructional materials for cleaning machine and control equipment?	OY ON		
2. Date of installation for cleaning machine and all control devices? If the exact date is unknown, they must have a letter stating installation occurred before or after 11/29/93.	on Po		
3. Halogenated solvent content for each solvent used? (exempt if < 5% by weight) 100-1. Penc.	OY ON		
4. Estimates of annual solvent consumption for each machine?	DY ON		
5. Dates of solvent additions and amounts added to each machine? (applicable only to those using an alternative emission limit)	OY ON ON/A		
6. Idling emissions limit tests, including values obtained during the initial performance test? (applicable only to those using an idling emissions limit)	OY ON ON/A		
7. All control device and parameter monitoring? (applicable only to batch vapor and in-line machines)	OY ON ON/A		
Information on remedial actions in the event of exceedances or other repairs and subsequent monitoring of affected parameters?	OY ON ON/A		
9. Monthly emissions calculations (applicable only to those using an alternative or idling emission limit)	OY ON ŒN⁄A		
10. 3-month rolling average emissions calculations? (applicable only to those using an alternative emission limit)	OY ON CHYA		
11. Cleaning capacity calculations? (applicable only to those using an alternative emission limit without a solvent-air interface)	OY ON ON/A		

#### PART VI: ADDITIONAL SITE INFORMATION

1-55 galf on site 1-55 gal - waste drum - covered 10/6 1-55 gal 22 1-55 gal 220 gal x 13.5 #/gal = 2970 #/yu

8/27/98Date of Inspection

10/1/98

Approximate Date of Next Inspection

BEST AVAILABLE COPY Clairy ~55 gol IPA / year - (Modefied Still) to instigated degreen to n sogne-stape (flys)/yew no purchase receipt, available. - pc Grands and spranged - colle. - Lipthant Fan Stays on while in us Usingrance a month } erythe part is waked on takes emphed al end of shift - Cleaner Claro fling of PC sounds - Using Klother - Rosin Solding Ihmx 1585 w/ Ethanal. Ethanol-based the Edinand W/IPA to maintain ots ocity I- Wave solding madines; also verted to outside. Process Rate The min, perc. Is vented, Tuspector - experienced headach, vertigo + sllepies 6+ con clusia of insp + Continuing for several hours. into evental. Chamical 1-55 gal is oproposed on sel 1-55gol-De-Solding Clame
Gendrel Solder Co

1-55gol perc + 1-55gol/weste perc.

Brisiner job Stop. - two employees NU Solding Stations History 8 years ago degresser was modebad to distill per covering Prenoughseel 10 years w/fream as a cleavere.

Parts cleaner is 8 years ord. Vegrease 14" x 7,5" leif 23" Horida Chemical JPA How ndered through perent Co 6 X5 gallons = 30 gallons Mr. Margins Stated - using & gal. fing/year - operated wave solder / solder / wachine / funantle

#### HALOGENATED SOLVENT DEGREASERS

## TITLE V GENERAL PERMIT COMPLIANCE INSPECTION CHECKLIST

TYPE OF INSPECTION:	ANNUAL RE-INSPECTION		COMPLAINT/DISC	COVERY 🗆
AIRS ID#: 10303-87	TIME I	N: 1:00	TIME OUT:	1:15
FACILITY NAME:	rim chak			
FACILITY LOCATION:	1063	ephas 1	Rd.	
	1063 C Chearwater	PL 337	765	
		•		
PART I: NOTIFICATION		· ·		
(check appropriate boxes)			<u> </u>	
1. Facility notified DARM by	9/1/96			<b>U</b> ·
2. Facility notified DARM 30		10		
3. Facility failed to notify DAI	, ,	-		
5. 100mm, 10mm to 100mm, 21mm				
4. Halogenated solvent used at	t the facility:			
perchloroethylene		methyl chloride		
trichloroethylene		1,1,1-trichloroetha	ane 🗆	
carbon tetrachloride		chloroform		
Facility indicated on notific applicable.	cation form that it has t	the following mac	hine type(s). Check	more than one box if
Batch Vapor, x<1.21 r	m² □ New In-li	ine 🗆 🗈	Batch Cold 🔼	5
Batch Vapor, x>1.21 r	m <sup>2</sup> D Existing	In-line 🛘	•	•
	· .			
PART II: CLASSIFICATION				· ·
1. Indicate the machine type(s	s) observed at the facili	ty: No long.	er in use - 1	Voselventin
Batch Vapor, x<1.21 r	$m^2 \square$ New In-li	ine 🗆 🌷	Batch Cold (immersi	
Batch Vapor, x>1.21 r	m <sup>2</sup> Existing	In-line 🗆 📑	Batch Cold (remote a	reservoir)
PART III: GENERAL CON	TROL REQUIREME	ENTS		
A. Batch Vapor and In-Line Does the facility:	Machines			
1. Maintain an idling and downtime mode cover that is readily opened and closed, that completely covers, has no cracks, holes, or defects; OR maintain a room designed with reduced draft according to Part II, Section (5)(c)6.b of the permit notification?				

Revised 10/96

2.	Maintain a freeboard ratio of 0.75 or greater?	ПY	ПN	
3.	Utilize a parts basket or parts whose size is less than 50% of the solvent-air interface area, OR introduce parts or parts basket at less than 0.9 m/min (3 ft/sec)?	ΠY	ΠN	
4.	Conduct all spraying operations within the vapor zone or an area not directly exposed to ambient air?	ΠY	אַם	
5.	Install and maintain an automated parts handling system capable of moving the parts/parts basket at 3.4 m/min. (11ft/min) or less?	9Y		
6.	Install and maintain a carbon adsorber on all machines using a lip exhaust? The exhaust concentration should not exceed 100 ppm halogenated solvent, the carbon adsorber should not be by-passed, the lip exhaust shall be located above the closed machine cover.	_ DY	ПN	□N/A
7.	Have each machine equipped with			
	a. a device to shut off sump heat if the solvent level drops to the heater coils?	ΠY	ΠN	
	b. a device to shut off sump heat if the vapor level rises above the height of the			
	vapor condenser?		ПN	
	c. a primary condenser?	ΠY	ПN	
8.	Store all waste solvent, still bottoms, and sump bottoms in closed containers?	ПY	ПN	
B.	Batch Cold Cleaning Machines			
Do	es the facility:			
1.	Collect and store all waste solvent in closed containers?	ПΥ	ПN	
2.	Use a flexible hose or flushing device only within the freeboard area?	ПΥ	ПN	
3.	Drain cleaned parts for 15 seconds or longer or until dripping ceases, whichever is longer?	ΟY	ПN	
4.	Maintain the solvent level inside the machine at or below the fill line?	ПY	ПN	
5.	Immediately clean up spills during solvent transfer? Store wipe rags in a covered container?	ΠY	ПN	
6.	Operate the agitator to produce a folling motion? (applicable only when air- or pumpagitated solvent bath used)	ПY	ПN	□N/A
7.	Ensure that the machine is not exposed to drafts greater than 40 m/sec (132 ft/min) when the cover is open?	ΠY	ПN	
8.	Ensure that sponges, fabrics, wood and paper products are not placed in the machine?	$\square_Y$	ΠN	
Re	mote Reservoir Type Only			
9.	Employ a tightly fitting cover over the solvent sump? The cover must be closed at all times except during parts cleaning.	ūΫ́	ΠN	
Im	mersion Type Only			
10	OR employ a tightly fitting cover and a water layer with a thickness of at least 2.5 cm (1 in.); OR employ a tightly fitting cover and maintain a freeboard ratio of 0.75? Tightly fitting cover must be closed at all times except during parts entry and removal.	ΩΥ	ND	
ľ				

PART IV: PRO	PART IV: PROCESS VENT CONTROLS (not applicable to batch cold cleaning machines)			
Facility chose to meet requirements using:				
con	trol device combination / work practice standard	S		
□ alte	ernative solvent emission limit (proceed to Part V	) .		
· □ idli	ng emission limit / work practice standards (proc	reed to Part V)		
A. Batch Vapo	r Machines, x≤1.21m²			
control comb. selected	working mode cover / 1.0 freeboard ratio / super	rheated vapor	In use	
	reduced room draft / 1.0 freeboard ratio / superh	neated vapor		
	reduced room draft / 1.0 freeboard ratio / dwell			
	freeboard refrig. device / superheated vapor			
	freeboard refrig. device / working mode cover			
	freeboard refrig. device / reduced room draft		ם ם	
	freeboard refrig. device / 1.0 freeboard ratio			
	freeboard refrig. device / dwell		0 0	
. 🗖	freeboard refrig. device / carbon adsorber		0 0	
	carbon adsorber / 1.0 freeboard ratio / superheat	ed vapor		
B. Batch Vapor Machines, x>1.21m <sup>2</sup>				
control comb. selected	freeboard refrig. device / superheated vapor / 1.0	) freeboard ratio	In use	
	freeboard refrig. device / superheated vapor / wo		\	
	freeboard refrig. device / superheated vapor / rec		\	
	freeboard refrig. device / superheated vapor / car			
	freeboard refrig. device / reduced room draft / dr			
	freeboard refrig. device / reduced room draft / 1.			
	1.0 freeboard ratio / reduced room draft / superh			
	1.0 freeboard fado / feduced foom draft / superior	icalcu vapoi		
C. Existing In-Line Machines				
control comb. selected	freeboard refrig. device / 1.0 freeboard ratio	In use		
	superheated vapor / 1.0 freeboard ratio		\	
	freeboard refrig. device / dwell			
	carbon adsorber / dwell			
	Caroon ausoroer / uwen			

D. New In-Line	e Machines -			
control comb. selected	In use	·		
selected	freeboard refrig. device / superheated vapor			
a	freeboard refrig. device / carbon adsorber			
, <b>G</b>	superheated vapor / carbon adsorber			
	<del>_</del>			
PART V: REC	ORDKEEPING REQUIREMENTS			
Has the respons	ible official maintained the following:	/		
Owner's man machine and	nuals, design specifications, and other instructional materials for cleaning control equipment?	OY ON		
	llation for cleaning machine and all control devices? If the exact date is must have a letter stating installation occurred before or after 11/29/93.	OY ON		
3. Halogenated	solvent content for each solvent used? (exempt if < 5% by weight)	OY ON		
4. Estimates of	annual solvent consumption for each machine?	OY ON		
	ent additions and amounts added to each machine? (applicable only to an alternative emission limit)	OY ON ON/A		
	ions limit tests, including values obtained during the initial performance able only to those using an idling emissions limit)	OY ON ON/A		
7. All control d in-line mach	evice and parameter monitoring? (applicable only to batch vapor and ines)	OY ON ON/A		
	on remedial actions in the event of exceedances or other repairs and nonitoring of affected parameters?	OY ON ON/A		
9. Monthly emi emission lim	ssions calculations (applicable only to those using an alternative or idling it)	OY ON ON/A		
	lling average emissions calculations? (applicable only to those using an emission limit)	OY ON ON/A		
	apacity calculations? (applicable only to those using an alternative emission at a solvent-air interface)	□Y □N □N/A		
PART VI: ADDITIONAL SITE INFORMATION				
As indicated in their response to an Air anality Warning letter				
ditil Glada tic Could be no at the drawn (2)				
Sprayer). It is no longer on site. They still have the				
remote reservoir, but no solvent remains. In compliance				
Spronger), It is no longer on site. They still have the remote reservoir, but no solvent remains. In compliance by shut down most				

Additional Site Information, cont.	•
	•
	,
Ran Maranis	
Ray Margin's Name of Responsible Official	
Margaret V. Hennis  Inspector's Name  Margaret V. Hennis	12/1/98
Inspector's Name	Date of Inspection
Mengant ! Hounes	NA.
/ / Inspector's Signature	Approximate Date of Next Inspection

# TITLE V AIR QUALITY AIR GENERAL PERMIT INSPECTION SUMMARY REPORT

TYPE OF INSPECTION: ANNUAL L. COMP	LAINT/DISCOVERY L RE-INSPECTION L		
AIRS ID#: 1030287 001 DATE: 12/1/9			
FACILITY LOCATION: 1063 Cephas Road			
Clearwater, FL 34625	·		
RESPONSIBLE OFFICIAL: Mr. Ray Marquis	Phone No.: 727-442-8682		
Permit No1030287-001-AG	9/30/2001		
Based of the results of the compliance requirements evaluated during this inspection, the facility is found to be in compliance with DEP Rule 62-213.300, Florida Administrative Code (F.A.C.).			
Based on the results of the compliance require discrepancies were noted (only items which a	ements evaluated during this inspection, the following compliance re checked ):		
Inspection Sum Compliance Requirement/Problem	mary Report Guidance Follow-up Action Required		
	· 		
Comments:_ Facility no longer has Spray / Cold bald degresser. Mo perc used or stored any longer			
	· /		
	Date of next Inspection:		

1:\USERS\AIRQUAL\WPDOCS\AQTOX\CAA\DEGREASE\028798SM.MVH

(Approximate)



Headquarters: Commerce Park ◆ Corporate Drive Danbury, Connecticut 06810-4130 Phone (203) 790-7800

#### RECEIVED

SEP 1 8 1998

AIR QUALITY

September 16, 1998

Mr. Peter Hessling Department of Environmental Management Air Quality Division 300 South Garden Avenue Clearwater, Florida 33756

Mr. Hessling:

We are not using perchloroethylene (perc) anymore. I contacted a waste management company to remove all the remaining perc. We will dismantle the cleaning operation.

Ray Marques Kimchuk Inc.



# Department of Environmental Protection

Jeb Bush Governor Twin Towers Office Building 2600 Blair Stone Road Tallahassee, Florida 32399-2400

David B. Struhs Secretary

March 12, 1999

Mr. Ray Maraquis Kimchuk, Inc. 1063 Cephas Road Clearwater, Florida 34625 H1BSLD 10302819

Dear Mr. Marquis:

Thank you for your note received March 5 informing us that the annual air operations fee is no longer applicable to Kimchuk, Inc.

Our database indicates that Kimchuk, Inc. currently has an <u>inactive</u> status. The inactive status is based on a copy of your September 16, 1998 letter written to Mr. Peter Hessling of the Pinellas County Department of Environmental Management stating that Kimchuk, Inc. no longer uses perchloroethylene in its halogenated degreasing operations. Ms. Margaret Hennis of Pinellas County conducted an inspection of the facility on December 1, 1998 and confirmed that perchloroethylene was no longer in use.

However, Rule 62-213.300(3), Florida Administrative Code (F.A.C.), requires the owner or operator of a facility to submit payment of an annual \$50 operations fee to the Department upon notice. This fee is due and payable annually between January 15 and March 1 for the *preceding* year the facility was in operation and subject to the requirements of the rule. Our files indicate that the halogenated degreasing operation using perchloroethylene at Kimchuk, Inc. was in service for part of 1998. Therefore, the fee for 1998 is now due and payable.

If you have any questions regarding this matter, please call me at 850/921-9583.

Sincerely,

Śandra Bowman

Mobile Source Control Section

Bureau of Air Monitoring and

**Mobile Sources** 

SEB\

Enclosure

cc: Matt McCann, Pinellas County Margaret Hennis, Pinellas County



Headquarters: Commerce Park ◆ Corporate Drive Danbury, Connecticut 06810-4130 Phone (203) 790-7800

#### RECEIVED

SEF 1 8 1998

AIR QUALITY

September 16, 1998

Mr. Peter Hessling
Department of Environmental Management
Air Quality Division
300 South Garden Avenue
Clearwater, Florida 33756

Mr. Hessling:

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Ray Marques

Kimchuk Inc.



# Department of

0365046

**Environmental Protection** 

leb Bush Governor

Twin Towers Office Building 2600 Blair Stone Road Tallahassee, Florida 32399-2400

David B. Struhs Secretary

March 12, 1999

#1030284

Mr. Ray Maraquis Kimchuk, Inc. 1063 Cephas Road Clearwater, Florida 34625

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Sincerely,

Sandra Bowman

Mobile Source Control Section Bureau of Air Monitoring and

**Mobile Sources** 

SEB\

**Enclosure** 

cc: Matt McCann, Pinellas County Margaret Hennis, Pinellas County



Headquarters: Commerce Park ● Corporate Drive Danbury, Connecticut 06810-4130 Phone (203) 790-7800

### RECEIVED

SEP + 8 1998

AIR QUALITY

September 16, 1998

Mr. Peter Hessling
Department of Environmental Management
Air Quality Division
300 South Garden Avenue
Clearwater, Florida 33756

RECEIVED

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JAM 1 8 2011

Mr. Hessling:

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Ray Marques Kimchuk Inc.

PERMIT

HISTORY

PERMIT #

1030287-001-AG

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٠ ۵	Do not use for International Mail (See reverse)  Sent to  KsmChuk TwC,  Street & Number  2 H woud Ave  Poet Office, State & ZIP/Code  SPVINGAL T 34609-608			11 AIRS ID # 1030287001AG RAY MARQOIS KIMCHUK INC. 1063 CEPHAS ROAD CLEARWATER FL 34625						
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	Certified Fee			Certified Fee						
	Special Delivery Fee				Special Deliver	y Fee				
δ	Restricted Delivery Fee				Restricted Deli	very Fee				
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PS Forn	Airs# 103128 Limchuk	7001	<u> </u>	PS Form <b>3800</b> ,	Postmark or Da	ate				
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SE II	Complete items 1, 2, a item 4 if Restricted De Print your name and a so that we can return Attach this card to the or on the front if space Article Addressed to:  AIRS ID # MARQOIS CHUK INC.	or unital aut to tub nua to dot land aut and 3. Also complete slivery is desired. ddress on the reverse the card to you.	i edi	A. F. C. S. X. D. Is	TE THIS Received by (F	S SECTION Please Print	nt Clearly)	B. Da	□ Agent □ Addre □ Yes	
SE 11 11 RAY KIM(1063	Complete items 1, 2, a item 4 if Restricted De Print your name and a so that we can return Attach this card to the or on the front if space Article Addressed to:  AIRS ID # MARQOIS	DE UINTAL BUT TO THE NUA TO ACT THE TENT TO THE PROPERTY OF THE TENT THE PROPERTY OF THE TENT THE PROPERTY OF THE TENT THE THE THE TENT THE	ii ƏÜl	A. F. C. S. X. D. Is	TE THIS Received by (F	ress differe	nt Clearly)	B. Da	date of Del	essee

Domestic Return Receipt

102595-99-M-1789

PS Form 3811, July 1999

STATE OF FLORIDA
DEPARTMENT OF ENVIRONMENTAL PROTECTION
MS 5510-37550 304000
2600 BLAIR STONE ROAD
TALLAHASSEE FL 32399-2400

Z 210 662 877

JUN-6.01

U.S.POSTASE
416 \$
POSTALIA 510414

MAIL

plant

AIRS ID # 1030287001AG

11 AIR

KIMCHUK INC. 1063 CEPHAS ROAD CLEARWATER FL 34625

KIMC063 337653064 1600 23 06/13/01 FORWARD TIME EXP RTN TO SEND KIMCHUK INC 2048 WHITEWOOD AVE SPRING HILL FL 34609-6089 RETURN TO SENDER Bureau of Air Monitoring & Mobile Sources

RECEIVE

KIMCHUK ING.
1063 Cephas Road
Clearwater, Florida 34625

Dept of ENVIRONMENTAL Trotection
Twin Towars Office Building
2600 Blair Stone RD.
TALLAHASSEE, FL 32399-2400

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	US Postal Service  Receipt for Certified Mail  No Insurance Coverage Provided.  Do not use for International Mail (See reverse)								
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K	IMCHOR	( INC.		OC)					
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2	Restricted [	Delivery Fe	3						
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PS Form <b>3800</b> , April 1995	Return Receip Date, & Addre								
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n the reverse side?	Complete items 1 and/or 2 for additional services.  Complete items 3, 4a, and 4b, Print your name and address on the reverse of this form so that we card to you.  Attach this form to the front of the mailpiece, or on the back if spar permit.  Write "Return Receipt Requested" on the mailpiece below the artice.  The Return Receipt will show to whom the article was delivered and delivered.	e can return this ce does not le number.	I also wish to receive the following services (for an extra fee):  1.  Addressee's Address 2.  Restricted Delivery Consult postmaster for fee.	eipt Service.
your RETURN ADDRESS completed on	3. Article Addressed to:  AIRS ID # 1030287  KIMCHOK INC.  RAY MARQOIS 1063 CEPHAS ROAD  CLEARWATER FL 34625  5. Received By: (Print Name)  AH APOUS 6. Signature: (Addressee or Agent)  X June March	7. Date of De	umber  Type  ad Certified  Mail Insured  ceipt for Merchandise COD  ceilivery  as Address (Only if requested)	Thank you for using Return Rece
<u>s</u>	PS Form <b>3811</b> , December 1994		Domestic Return Receipt	}

	the right of the return address					
Ç.	SENDER: of equipole to	Fold at line over top of envelope to			- (	
side?	■Complete items 1 and/or 2 for additional services. ■Complete items 3, 4a, and 4b.		I also wish to receive the following services (for an			
	Print your name and address on the reverse of this form so that we card to you.	can return this	extra fee):			
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