

RECEIVED

ANIMAL CREMATORY  
AIR GENERAL PERMIT REGISTRATION FORM

DEC 1 2010

**Part II. Notification to Permitting Office** Bureau of Air Monitoring  
(Detach and submit to appropriate permitting office; keep copy onsite) & Mobile Sources

**Instructions:** To give notice to the Department of an eligible facility's intent to use this air general permit, the owner or operator of the facility must detach and complete this part of the Air General Permit Registration Form and submit it to the appropriate Department of Environmental Protection or local air pollution control program office which has permitting authority. Please type or print clearly all information, and enclose the appropriate air general permit registration processing fee pursuant to Rule 62-4.050, F.A.C. (\$100 as of the effective date of this form)

0150043-005

**Registration Type**

Check one:

**INITIAL REGISTRATION** - Notification of intent to:

- Construct and operate a proposed new facility.
- Operate an existing facility not currently using an air general permit (e.g., a facility proposing to go from an air operation permit to an air general permit).

**RE-REGISTRATION** (for facilities currently using an air general permit) - Notification of intent to:

- Continue operating the facility after expiration of the current term of air general permit use.
- Continue operating the facility after a change of ownership.
- Make an equipment change requiring re-registration pursuant to Rule 62-210.310(2)(e), F.A.C., or any other change not considered an administrative correction under Rule 62-210.310(2)(d), F.A.C.

**Surrender of Existing Air Operation Permit(s) - For Initial Registrations Only**

If the facility currently holds one or more air operation permits, such permit(s) must be surrendered by the owner or operator upon the effective date of this air general permit. In such case, check the first box, and indicate the operation permits being surrendered. If no air operation permits are held by the facility, check the second box.

- All existing air operation permits for this facility are hereby surrendered upon the effective date of this air general permit; specifically permit number(s):
- No air operation permits currently exist for this facility.

**General Facility Information**

**Facility Owner/Company Name** (Name of corporation, agency, or individual owner who or which owns, leases, operates, controls, or supervises the facility.)  
Pet Haven Cemetery & Crematory

**NOTE:** STILL NORTHSTAR MEMORIAL GRP LLC  
verified via phone 12/17/10. D.

**Site Name** (Name, if any, of the facility site; e.g., Plant A, Metropolis Plant, etc. If more than one facility is owned, a registration form must be completed for each.)  
Pet Haven Cemetery & Crematory

**Facility Location** (Provide the physical location of the facility, not necessarily the mailing address.)

Street Address: 27200 Jones Loop Rd  
City: Punta Gorda

County: Charlotte

Zip Code: 33982 -2384

Facility Start-Up Date (Estimated start-up date of proposed new facility.) (N/A for existing facilities)

Jan 2011

**Owner/Authorized Representative**

Name and Position Title: (Person who, by signing this form below, certifies that the facility is eligible to use this air general permit.)

Print Name and Title: Karen Monnier GM

Owner/Authorized Representative Mailing Address

Organization/Firm: Pet Haven Cemetery & Crematory

Street Address: 27200 Jones Loop Rd

City: Punta Gorda

County: Charlotte

Zip Code: 33982

Owner/Authorized Representative Telephone Numbers

Telephone: 941-639-2381

Fax:

Cell phone (optional):

**Facility Contact (If different from Owner/Authorized Representative)**

Name and Position Title (Plant manager or person to be contacted regarding day-to-day operations at the facility.)

Print Name and Title: Karen Monnier GM

Facility Contact Mailing Address

Organization/Firm:

Street Address:

City:

County:

Zip Code:

Facility Contact Telephone Numbers

Telephone:

Fax:

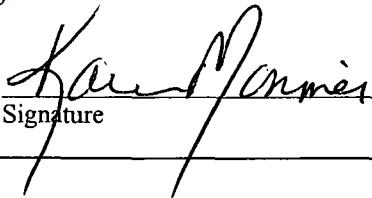
Cell phone (optional):

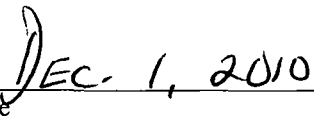
**Owner/Authorized Representative Statement**

This statement must be signed and dated by the person named above as owner or authorized representative

*I, the undersigned, am the owner or authorized representative of the owner or operator of the facility addressed in this Air General Permit Registration Form. I hereby certify, based on information and belief formed after reasonable inquiry, that the facility addressed in this registration form is eligible for use of this air general permit and that the statements made in this registration form are true, accurate and complete. Further, I agree to operate and maintain the facility described in this registration form so as to comply with all applicable standards for control of air pollutant emissions found in the statutes of the State of Florida and rules of the Department of Environmental Protection and revisions thereof.*

*I will promptly notify the Department of any changes to the information contained in this registration form.*

  
Signature

  
Date

**Design Calculations**

If this is an initial registration for a proposed new animal crematory unit, provide design calculations to confirm a sufficient volume in the secondary chamber combustion zone to provide for at least a 1.0 second gas residence time at 1800 degrees F.

- Manufacturer's' design calculations attached.
- Registration is not for proposed new animal crematory unit(s).

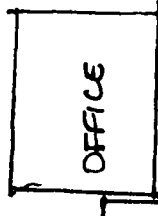
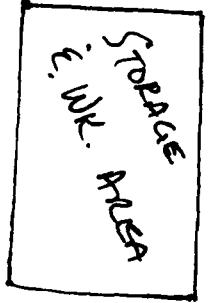
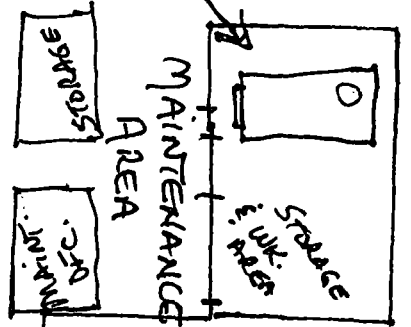
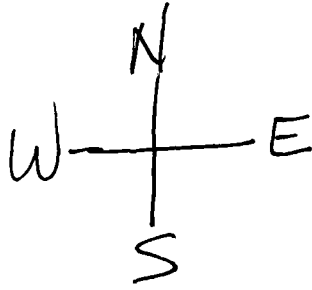
**Description of Facility**

Below, or as an attachment to this form, provide a description of all crematory operations at the facility in sufficient detail to demonstrate the facility's eligibility for use of this air general permit and to provide a basis for tracking any future equipment or process changes at the facility. Describe all air pollutant-emitting processes and equipment at the facility, and identify any air pollution control measures or equipment used.

Removal of existing Crawford C-1000 Pet Crematory & installation of a B&L Cremation Systems Inc Pet Crematory Model BLP 500

MANUFACTURED HOME COMMUNITY

REPORT LOCATION



CEMETERY ENTRANCE

I-75

JONES LOOP ROAD

↓ COW PASTURE ↓

Royal Palm Memorial Gardens  
 27200 Jones Loop Road  
 Punta Gorda, Fl. 33982

**CALCULATIONS FOR PRODUCTS OF COMBUSTION  
AND RESIDENCE TIME FOR 150 LB/hr  
TYPE IV WASTE. B&L ANIMAL CREMATORY**

**PROPANE**

**A. BASIS: 1 LB WASTE**

1.  $\frac{1 \text{ lb waste} \times 1000 \text{ Btu/lb waste} \times 15 \text{ lbs air}}{10,000 \text{ Btu}} = 1.5 \text{ lbs air}$
2.  $\frac{1 \text{ lb waste} \times 0.10 \text{ lb combustible}}{1 \text{ lb waste}} = 0.10 \text{ lbs of combustibles}$
3.  $\frac{1 \text{ lb waste} \times 0.85 \text{ lb H}_2\text{O} \times 1.6^*}{1 \text{ lb waste}} = 1.36 \text{ lbs of water}$
4.  $\frac{6,500 \text{ Btu aux fuel}^{**} \times 23.8 \text{ cu ft air/cu ft fuel}}{2500 \text{ Btu/cu ft fuel} \times 13.35 \text{ cu ft air/lb air @ 70f}} = 4.64 \text{ lbs of air for aux fuel}$
5.  $\frac{6,500 \text{ Btu aux fuel} \times 0.044 \text{ lb fuel/cu ft fuel}}{2500 \text{ Btu/cu ft fuel}} = 0.11 \text{ lb of aux fuel}$
6. Sum = PRODUCTS OF COMBUSTION (POC) = 7.71 lbs POC per lb waste @ 70f

**B. RESIDENCE TIME @ 1600 F**

1.  $\frac{7.71 \text{ lbs POC/lbs waste} \times 51.89 \text{ cu ft / lb POC @ 1600f} \times 150 \text{ lbs waste / hr}}{3600 \text{ sec/hr}}$   
 $= 16.66 \text{ cu ft / sec @ 1600 f} = 17.00 \text{ cu ft for 1 second residence time}$

**RESIDENCE TIME @ 1800 F**

2.  $\frac{7.71 \text{ lbs POC/lbs waste} \times 56.93 \text{ cu ft /lb POC @ 1800f} \times 150 \text{ lbs waste / hr}}{3600 \text{ sec/hr}}$   
 $= 18.28 \text{ cu ft / sec @ 1800f} = 19.00 \text{ cu ft for 1 second residence time}$

\* Correction multiplier for dry air and water vapor

\*\* Fuel is propane

Referances: Incinerator institute of America.  
 North American Combustion Handbook  
 Eclipse Combustion Engineering guide

**C. THERMOCOUPLE PLACEMENT.**

Secondary chamber operating temperature at > or = to 1600f = 17.00 cu ft from flame tip.  
 1800f = 19.00 cu ft from flame tip.



Cremation  
**Systems, Inc.**

7205 - 114th Avenue North • Largo, Florida 33773  
1-800-622-5411 • 727-541-4666 • Facsimile 727-547-0669  
e-mail: blcremsys@aol.com • www.blcremationsystems.com

## PROCESS DESCRIPTION

This project consists of the construction of one new cremation retort. This crematorium will consist of one B & L Systems Model BLP 500/150 Animal Cremator. The cremation unit will be fired on propane.

Deceased animal remains are manually placed into the primary chamber of the cremator. The door of the cremator is then closed. After a preheat of the afterburning chambers by the auxiliary burner, initial and supplementary combustion is provided by propane fired burner located in the primary chamber of the cremator. Once material combustion is initiated, the rate of the combustion is controlled by limiting both the combustion air and fuel supplied to the primary chamber through the primary burner. This process generates a highly combustible gas mixture that flows into a secondary chamber where more air is admitted to insure further oxidation of the gases. The auxiliary burner is installed in the secondary chamber of the cremator to facilitate complete combustion of all gaseous materials entering this chamber.

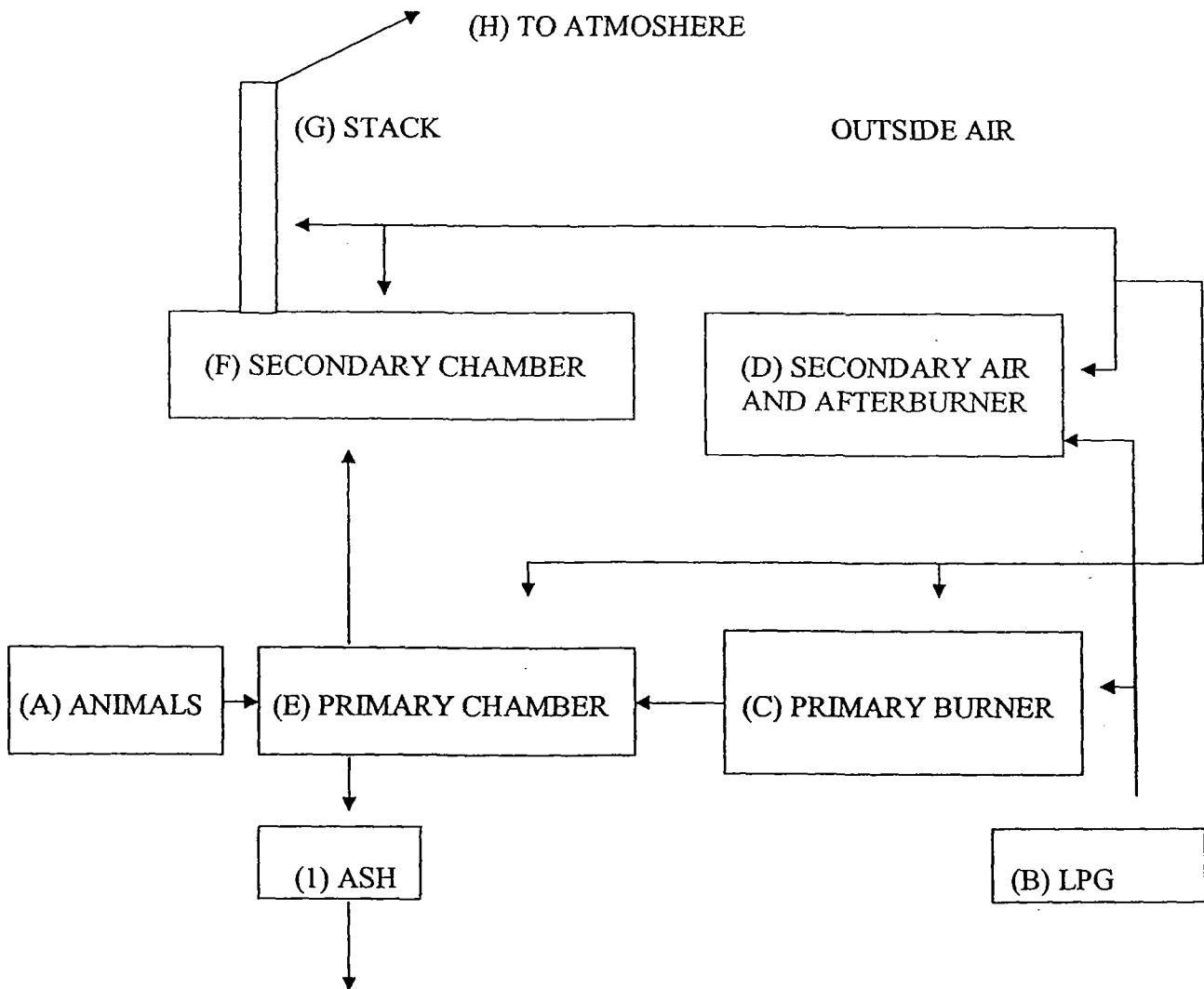
Once the cremation process is complete, the remains are removed from the primary chamber of the cremator. These remains are placed in urns and returned to the family for interment or disposal.



Cremation  
**Systems, Inc.**

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## PROCESS FLOW DIAGRAM



World's Largest Independent Cremation Equipment Manufacturer



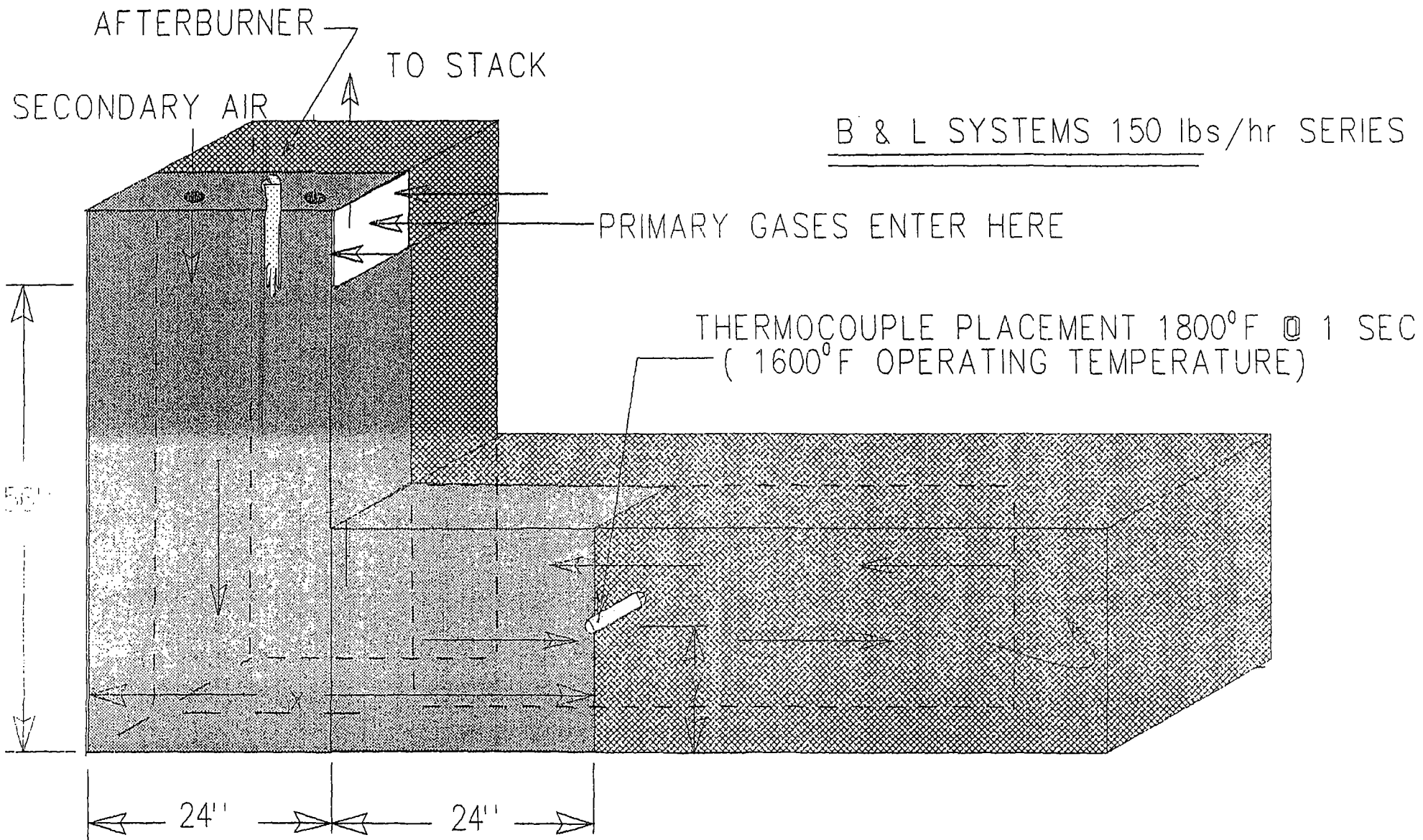


<sup>Cremation</sup>  
**Systems, Inc.**

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1-800-622-5411 • 727-541-4666 • Facsimile 727-547-0669  
e-mail: blcremsys@aol.com • www.blcremationsystems.com

## TEMPERATURE CONTROL SEQUENCE

A type "K" thermocouple is placed 19 ft. down stream of the flame tip to measure temperature, the signal is sent to the *main control panel* where it is received by a FUJI PYZ series temperature controller with digital readout and a DR4200 *temperature recorder*. The FUJI PYZ series temperature controller controls the temperature via a *motorized butterfly valve* located on the *afterburner inlet gas assembly*. Gas demand is controlled by temperature to maintain a steady temperature. The *ignition/cremation burner* is interlocked to the *afterburning temperature* by the FUJI PYZ series temperature controller set point. Combustion cannot start until *temperature set point* is reached. Alarm contacts in the FUJI PYZ series temperature controller are utilized for over (high) temperature conditions. 100° F over set point the *afterburner* will be in maximum low fire and the *ignition/cremation burner* will shut off. The *butterfly valve* located on the *secondary air inlet* is controlled by a separate temperature out put to add air to cool the system. At *set point* the unit will return to normal operation. An optimonitor smoke detector is placed on the stack and set at 10% opacity if emissions occur the alarm will sound; a *visual red warning lamp* located on the *control panel* will illuminate and the *primary burners* will shut off. The *excess air butterfly valve* will open to add air to the *secondary chamber* to oxidize the emissions. After a five (5) minute period the unit will revert to normal operation.



x=48" (outside dim)

y=11.5" (outside dim)

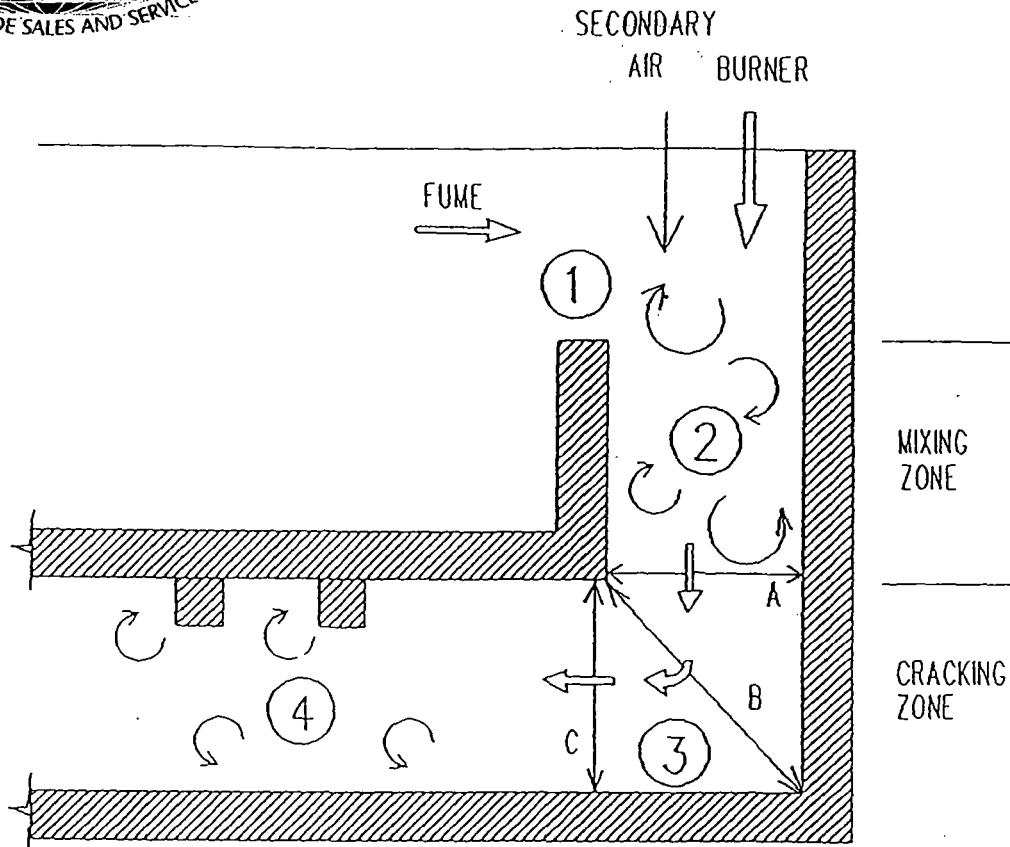
CHAMBER SIZE VERTICAL 18"x24"x56" = 14 FT<sup>3</sup>

HORIZONTAL 18"x20"x24" = 05 FT<sup>3</sup>  
19 FT<sup>3</sup>



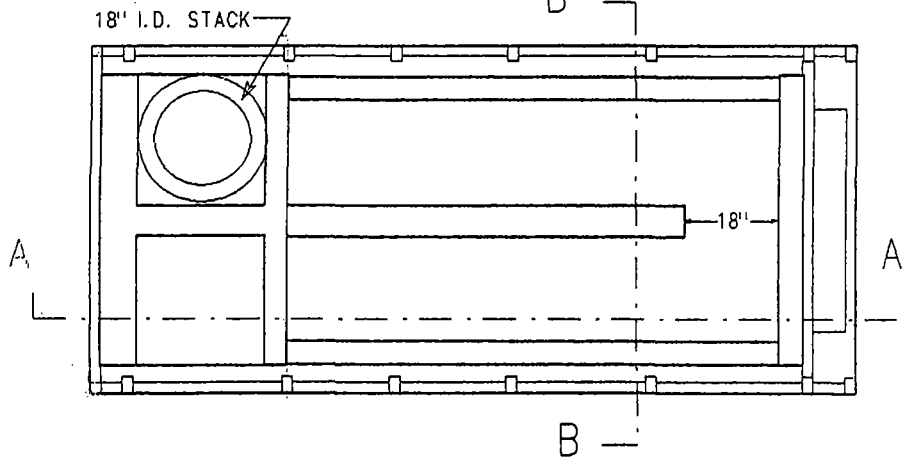
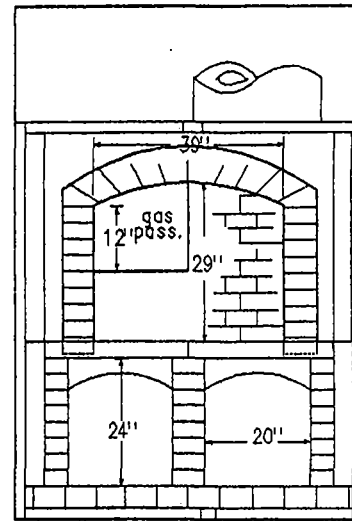
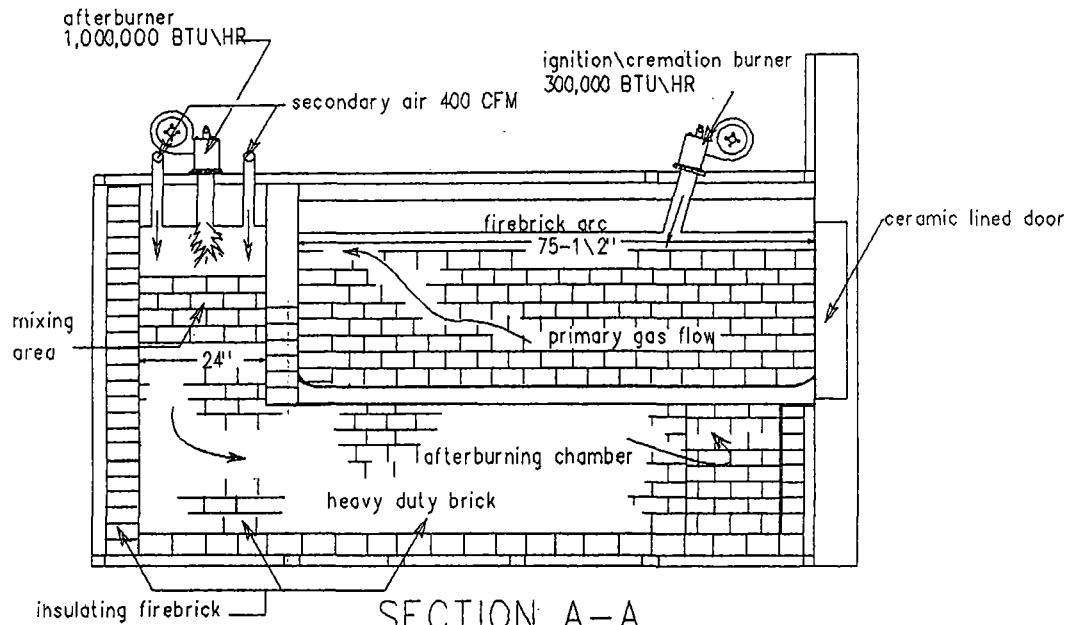
Cremation  
**Systems, Inc.**

7205 - 114th Avenue North • Largo, Florida 33773  
1-800-622-5411 • 727-541-4666 • Facsimile 727-547-0669



1. At the back of primary chamber, waste fume, air and burner flame all meet with different viscosities, volumes, velocities and flow directions which causes turbulence in the mixing zone of the secondary chamber.
2. Turbulence continues in the mixing zone as flows are traversing the flame tip.
3. Changing velocity at flame front zone and cornering cause additional turbulence at the base of the unit.  $V_A > V_B < V_C$ .
4. Uneven cross sectional area due to arches in the ceiling to support the primary chamber floor and additional changes in directional flow causes further turbulence downstream in the secondary chamber.

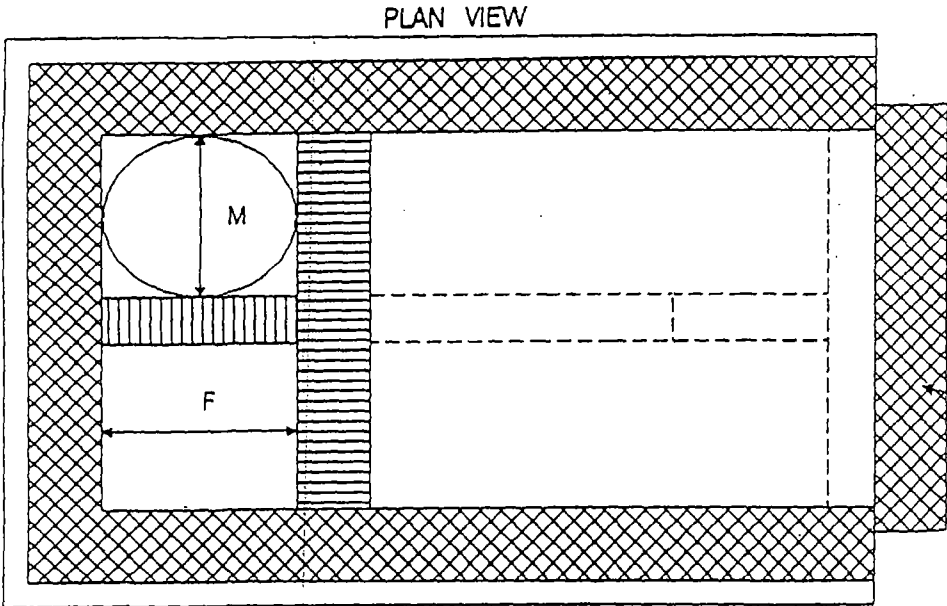
World's Largest Independent Cremation Equipment Manufacturer



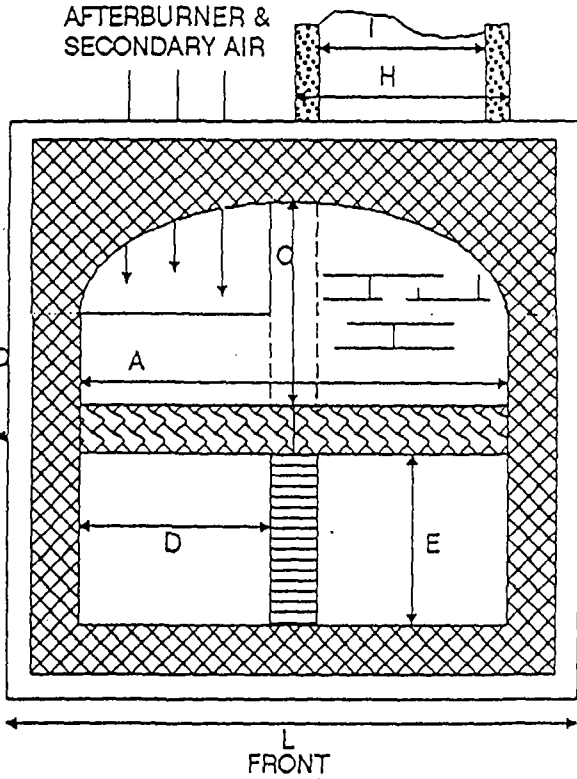
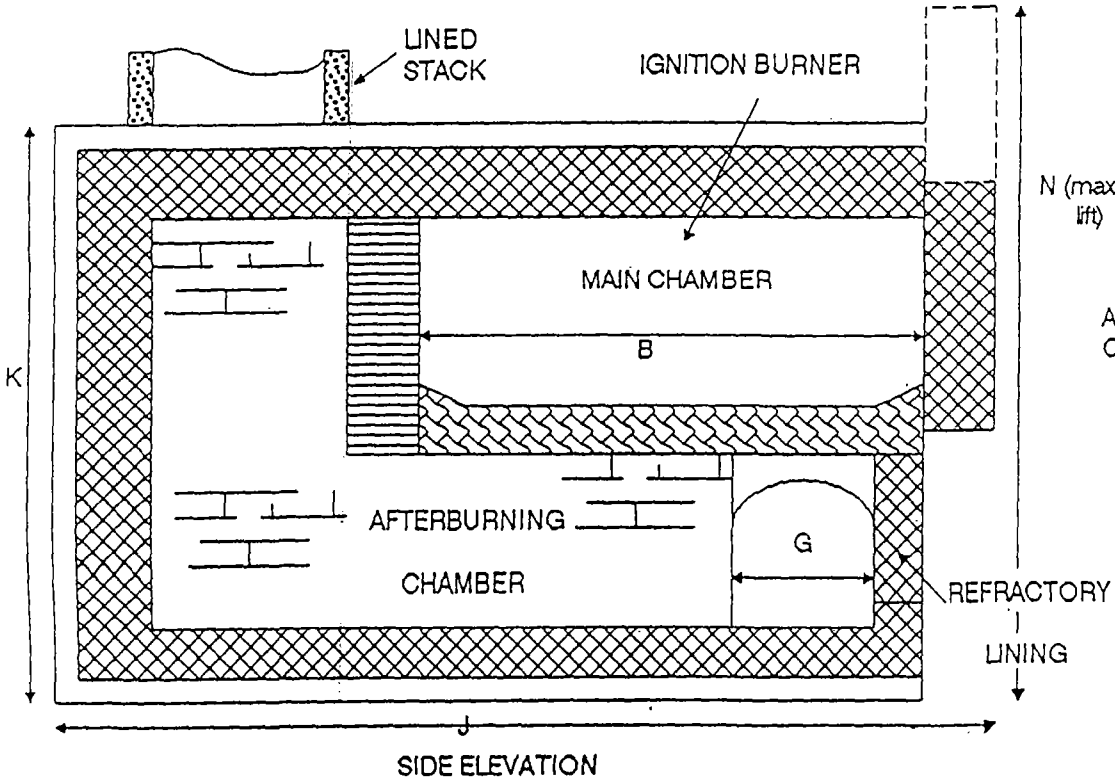
BLP 500\150 ANIMAL CREMATOR

A	B	C	D	E	F	G	H	I	J	K	L	M	N
39	70	30	20	20	24	20	24	18	109	69	60	18	87
Burn Rate: 150 lbs/hr													
Model Number: BLP - 500/150													

**B & L Cremation Systems  
Pet  
Cremator  
Specifications  
1-800-622-5411**



LOADING DOOR



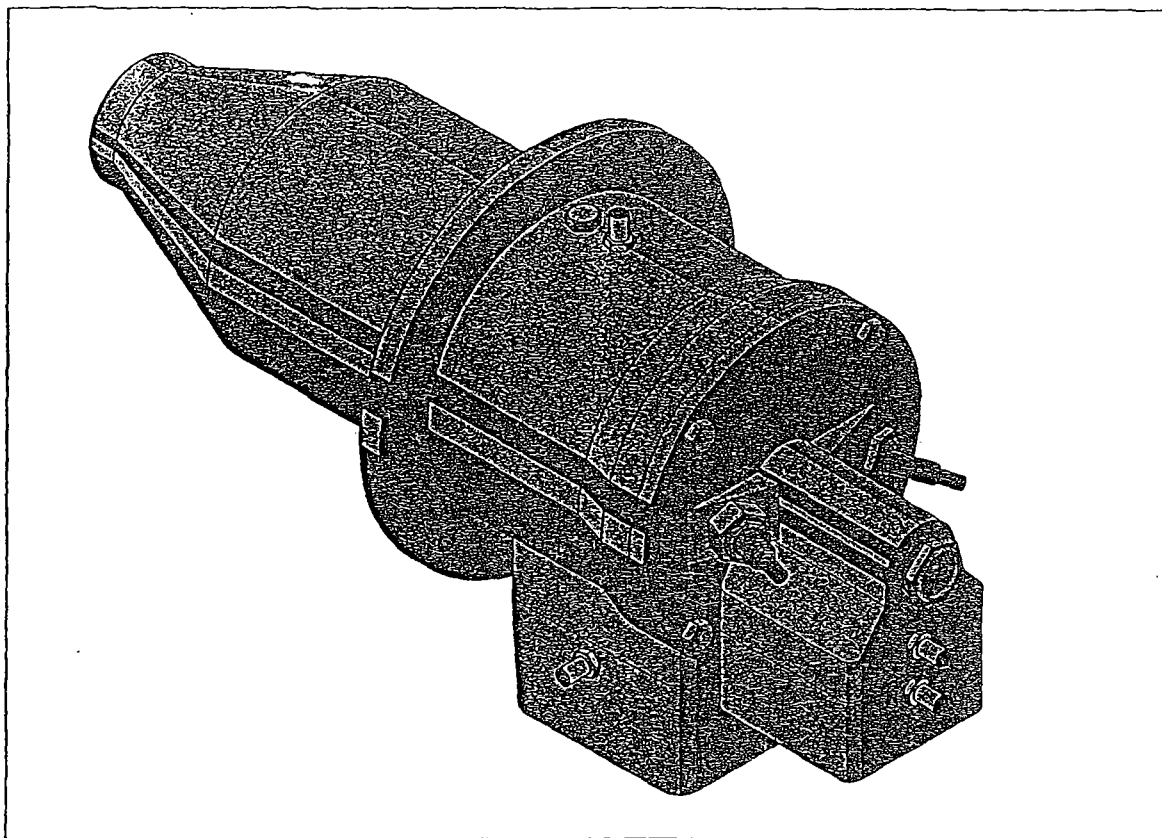
N (maximum lift)

AIR COOLED

REFRACTORY LINING

# *Eclipse Velocity Burners*

*ThermJet Series (version 1.0)*



**Eclipse Combustion**

**Eclipse**

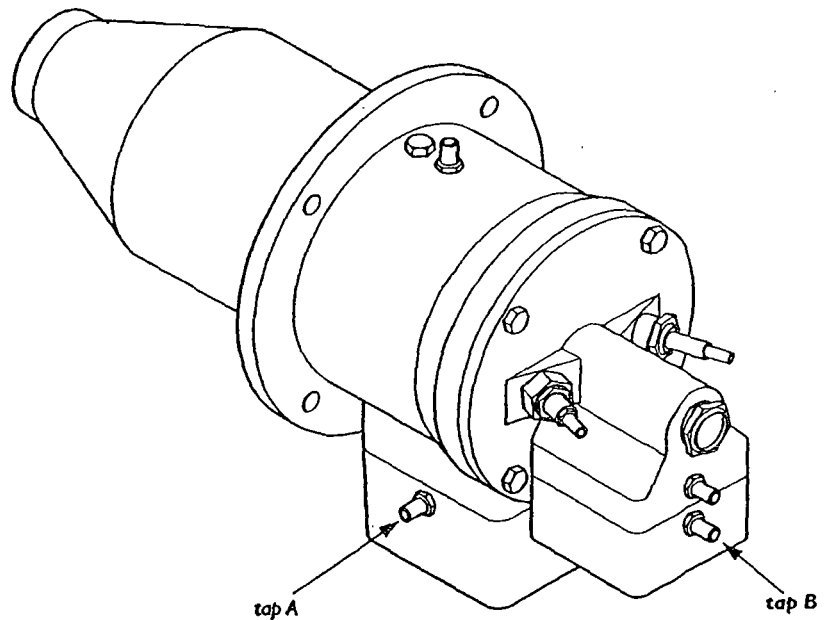
# Specifications

# 3

## INTRODUCTION

This section gives a detailed overview of the burner specifications. It also lists several options that are available for the ThermJet.

**Figure 3.1 The ThermJet burner**



**Table 3.1 Options**

PARAMETER	OPTIONS
Fuel	<ul style="list-style-type: none"> <li>• natural gas</li> <li>• propane</li> <li>• butane.</li> </ul> <p>For any other mixed gas, contact Eclipse for orifice sizing.</p>
Flame detection	<ul style="list-style-type: none"> <li>• U.V. scanner</li> <li>• flame rod, for use with alloy or silicon carbide firing tubes only.</li> </ul>
Ignition	<ul style="list-style-type: none"> <li>• direct spark ignition (6 kV AC).</li> </ul>
Combustor	<ul style="list-style-type: none"> <li>• alloy firing tube</li> <li>• silicon carbide firing tube</li> <li>• refractory block.</li> </ul>

# SPECIFICATIONS

## Main specifications

Table 3.2 ThermJet performance data

PARAMETER	BURNER TYPE (VELOCITY)	BURNER SIZE				
		50	75	100	150	
High fire input (Btu/hr)	Medium & High velocity	500,000	750,000	1,000,000	1,500,000	
Low firing rate, on-ratio (Btu/hr)	Medium & High velocity	50,000	75,000	100,000	150,000	
Low firing rate, fixed air (Btu/hr)	Medium & High velocity	10,000	15,000	20,000	30,000	
Static air pressure ("w.c.) • 15% excess air, at maximum input with standard orifice plate installed. measured at tap A (See Figure 3.1)	High velocity	12.0	16.0	14.5	18.5	
	Medium velocity	7.5	8.0	7.5	9.5	
Static gas pressure ("w.c.) • at maximum input with standard orifice plate installed. measured at tap B (See Figure 3.1)	High velocity	11.0	15.5	16.0	16.5	
	Medium velocity	6.0	6.5	7.5	8.0	
Flame length (In) (from end of firing tube)	High velocity	Nat. gas	25	30.4	33	38
		Propane	33	34	34	42
		Butane	30	30	35	43
	Medium velocity	Nat. gas	28	28	38	43
		Propane	36	38	37	42
		Butane	39	30	42	40
Maximum flame velocity (ft/s) • 15% excess air, at maximum input	High velocity	500	500	500	500	
	Medium velocity	250	250	250	250	

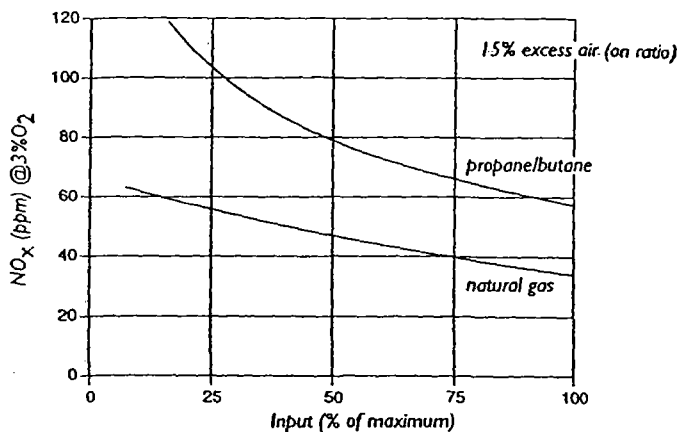
- all information is given for general sizing purposes only
- refer to data sheet for burner specific information
- all inputs based on gross calorific values



Performance graphs

The graphs that follow give you an approximate picture of the performance. Should you want more exact information, contact Eclipse Combustion.

Figure 3.2 NO<sub>x</sub> emissions

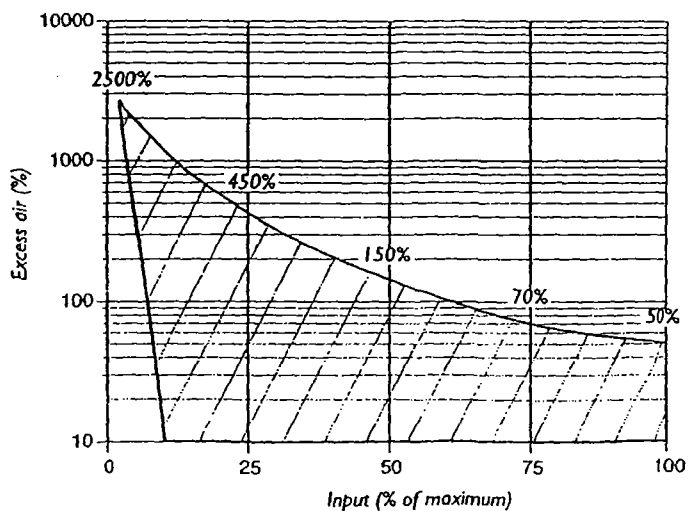


The emissions from the burner are influenced by:

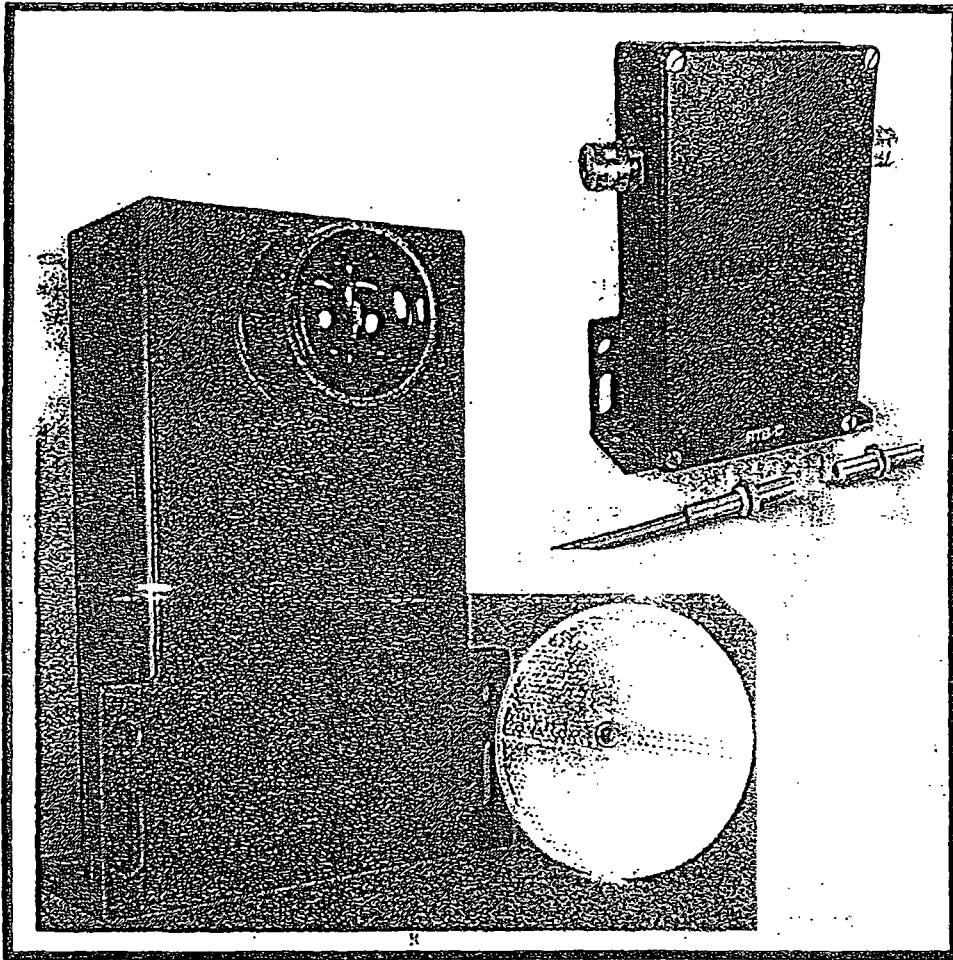
- the fuel type
- the combustion air temperature
- the firing rate
- the chamber conditions
- the percent of excess air.

For estimates of other emissions, contact Eclipse Combustion.

Figure 3.3 Operational zone



## VISIBLE EMISSIONS ALARM (VEA)



**APPLICATION:** Alarm and control for Opacity used on small and large sources for warning operators and shutting down systems based on opacity, haze or clarity.

- Proven Rugged Design
- Unaffected by Ambient Light
- Spans up to 6 Feet
- Visible LED Light Source
- Dual Beam or Single Beam
- Adjustable Delay up to 3 min.
- Easy to Install & Support
- External Adjustment

# GENERAL PURPOSE OPACITY ALARMS



**APPLICATION:** These units are specifically designed to provide an operator with a reliable alarm system when Opacity or Smoke has exceeded a predefined limit. The alarm limit is easily set by using an opacity filter. The pulsed visible LED is unaffected by ambient light which makes for easy to install and calibrate.

**FEATURES:** The unit comes in either a single beam and dual beam design and an almost permanent LED light source. The electronics are housed in a rugged die-cast housing and powered by either 120 VAC or 230 VAC.

These designs meet all common installation requirements.

## SPECIFICATIONS:

**LIGHT SOURCE:** Pulsed Visible LED.  
**SPECTRAL RESPONSE:** Between 400nm & 500nm.  
**ANGLE OF VIEW:** Less the 4 degrees from axis.  
**AMBIENT LIGHT:** No measurable effect.

**RANGE:** 0 TO 100% Opacity.  
**ACCURACY:** +/- 3% of full scale.  
**ALARMS:** DPDT 5.0 A @ 120 VAC; 100% adj.  
LED indicator for alarm setting.

**OTHER OUTPUTS:** ON-OFF operation (no time delay).  
OFF time delay (reverse of normal).  
Adjustable One-shot.

**POWER:** 100-130 Volts AC, 50/60 Hz, 10 VA.

**TEMPERATURE:** Ambient: -20 to +150 degrees F.  
Storage: +20 to +90 degrees F.

**ENCLOSURES:** Meet NEMA 3,4,5,12.

**PHYSICAL:** ELECTRONICS 8.0" x 5.75" x 3.31" (HWD).  
VEA-S SINGLE BEAM - 3/8"-24 inch. Straight Thread.  
VEA-D DUAL BEAM SENSOR - 3" Diameter.

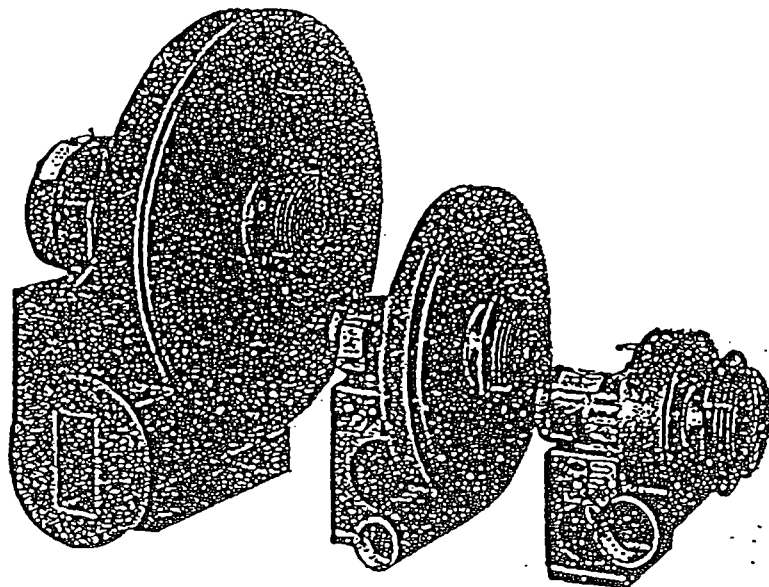
**RESPONSE TIME:** Selectable & Adjustable up to 3 minutes.

**OPTOMONITOR, Inc.**  
270 Polaris Avenue  
Mountain View, CA 94043  
Phone: 415/967-8992  
Fax: 415/967-0286

PLACE  
STAMP  
HERE

# ECLIPSE TURBO BLOWERS

## SERIES "SMJ"



- High efficiency
- Heavy gauge steel base and housing
- Aluminum impellers balanced statically and dynamically
- Matching air filters available
- Changeable outlet positions

Eclipse "SMJ" Blowers are centrifugal blowers that provide low pressure air for industrial combustion systems. They are also used for cooling, conveying, drying, liquid agitation, smoke abatement, vacuum cleaning, fume and dust exhausting, and other applications where air temperatures are under 220°F.

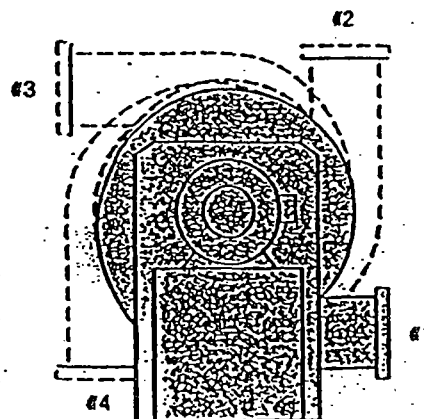
All "SMJ" Blowers are constructed of continuous welded, heavy gauge steel. The impellers are made of lightweight, high strength, riveted aluminum. Outlets on 3" and 4" models are threaded, while all others are flanged for a standard 125# ANSI companion flange. Discharge ports are sized to keep pressure losses within reasonable limits.

Blower inlet flanges are equipped with a grill that complies with OSHA regulations. If desired, the grill may be removed and the inlet bolted to a standard ANSI companion flange. Eclipse-supplied motors are standard shaft and starting torque, ball bearing, 3600 rpm units. On any blower requiring 3/4 HP or more, Eclipse recommends that polyphase motors be used.

There are four possible outlet positions. Any existing position is easily changed by removing the housing from the

blower base and remounting it in the desired position. Positions 1 through 3 can be specified for any blower. Position 4, however, requires factory approval before ordering. Position 1 is the standard assembly (bottom, horizontal) unless otherwise specified.

"SMJ" Blowers can be supplied with counterclockwise (CCW) or clockwise (CW) rotation as viewed from the motor side. CCW rotation is furnished standard unless otherwise specified.

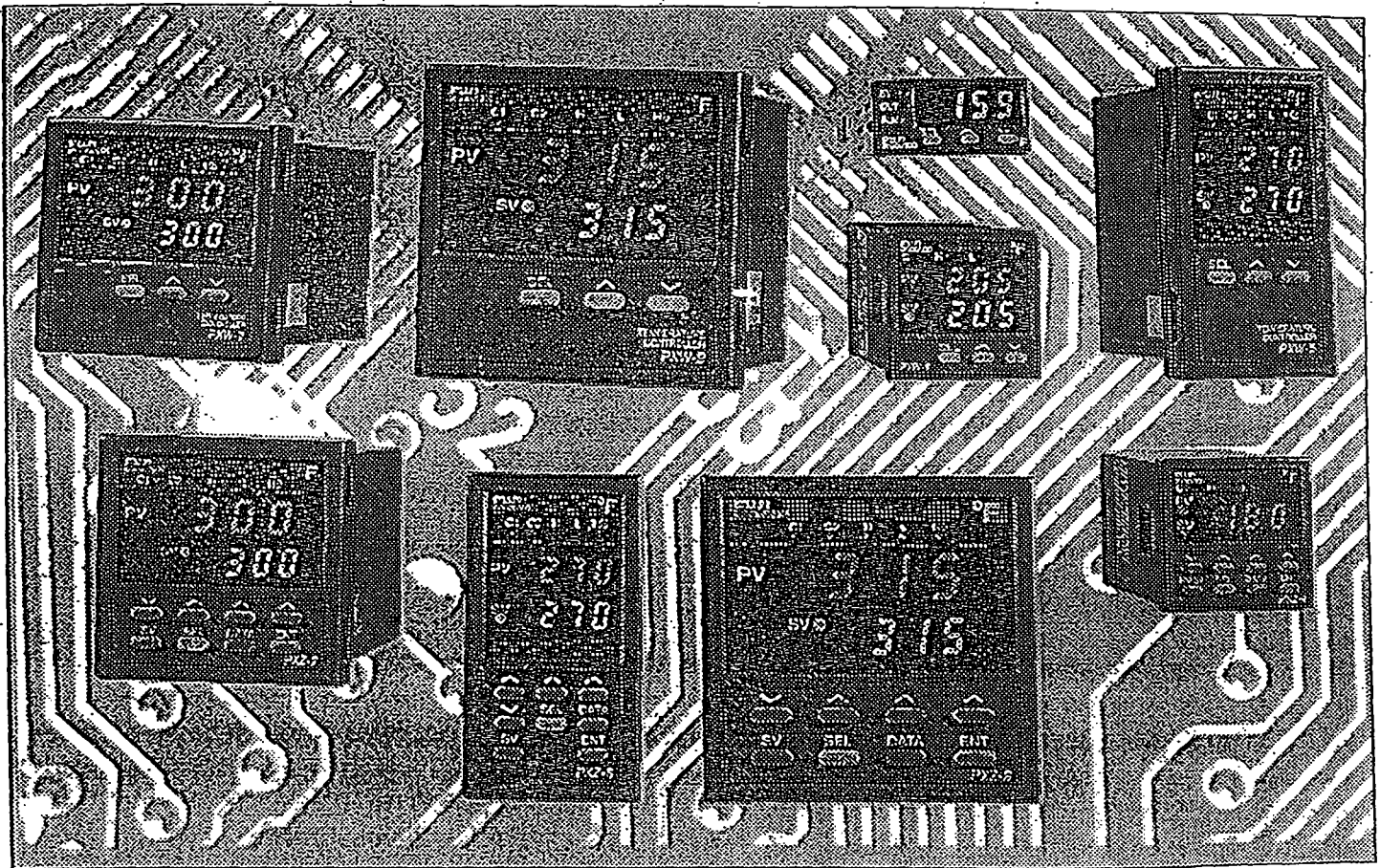


Outlet Positions

**FUJII**  
ELECTRIC

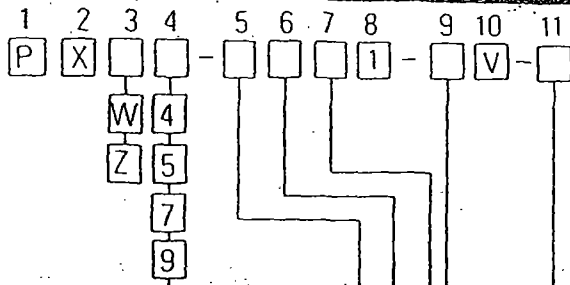
**PX SERIES**

PID Autotune  
Controllers  
Featuring Fuzzy Logic



Operation Manual

# MODEL CONFIGURATION



Front panel size	Code
48 x 48 (1/16 DIN)	4
48 x 96 (1/8 DIN)	5
72 x 72 (72mm)	7
96 x 96 (1/4 DIN)	9

Kinds of input	Code
Thermocouple (°C)	T
Thermocouple (°F)	R
RTD/Pt100 (°C)	N
RTD/Pt100 (°F)	S
4-20mA DC, 1-5V DC	B
0-20mA DC, 0-5V DC	A

Control output 1	Code
Relay contact (reverse action)	A
Relay contact (direct action)	B
SSR driver (reverse action)	C
SSR driver (direct action)	D
4 to 20mA DC (reverse action)	E
4 to 20mA DC (direct action)	F

Control output 2*	Code
None	Y
Relay contact (reverse action)	A
Relay contact (direct action)	B
SSR driver (reverse action)	C
SSR driver (direct action)	D
4 to 20mA DC (reverse action)	E
4 to 20mA DC (direct action)	F

\*not available on 48 x 48mm type

Additional function	Code
Heater break alarm*	2
Process alarm & Heater break alarm*	3
None	4
Process alarm	5

\*not available on 48 x 48mm type

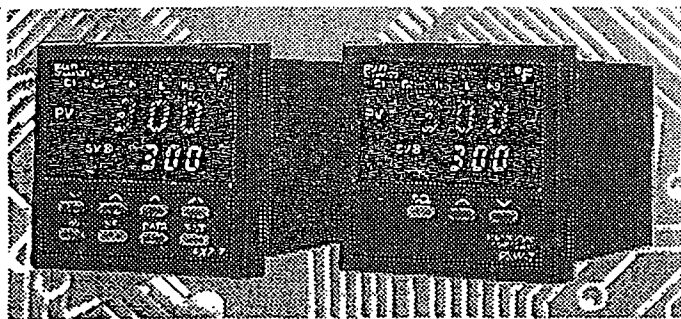
Power Supply Option	Code
24V AC/DC Supply	D

# FEATURES:

- 1/4 DIN, 1/8 DIN, 72mm, 1/16 DIN and 1/32 DIN sizes available
- Choose between 3-button or 8-button operation
- Fuzzy logic control with PID Autotune
- Universal input-T/C, RTD, current, and voltage
- 24V DC/AC supply option available
- 8 segment ramp/soak programming
- Advanced security options to prevent unauthorized changes in parameters
- NEMA 4X faceplate

## GENERAL SPECIFICATIONS

Rated voltage	85-264V AC or 24 AC/DC
Power consumption	10VA or less (100V AC, without option) 15VA or less (220V AC, without option)
Insulation resistance	50M $\Omega$ or more (500V DC)
Withstand voltage	Power source-Earth: 1500V AC, 1 min Power source-Other: 1500V AC, 1 min Earth-relay output: 1500V AC, 1 min Earth-Alarm output: 1500V AC, 1 min Other: 500V AC, 1 min
Input impedance	Thermocouple: 1M $\Omega$ or more Voltage: 450K $\Omega$ or more Current: 250 $\Omega$ (external resistor)
Allowable signal source resistance	Thermocouple: 100 $\Omega$ or more Voltage: 1K $\Omega$ or more
Allowable wiring resistance	RTD: 10 $\Omega$ or less per wire
Reference junction compensation accuracy	$\pm 1$ °C (at 23°C)
Process variable offset	(PV shift) $\pm 10\%$ FS
Set variable offset	$\pm 50\%$ FS
Input filter	0-120.0 sec, setting in 0.1 sec steps (primary lagging filter)
Noise reduction ratio	Normal mode noise (50/60Hz): 50dB or more Common mode noise (50/60Hz): 140dB or more



PXZ and PXW 7

## POWER FAILURE PROCESSING

Memory protection:	Non-volatile memory hold After the recovery of power, control is started at the value before power failure
--------------------	---

## SELF-CHECK

Method:	Watchdog timer monitors program error.
---------	--

## OPERATION AND STORAGE CONDITIONS

Operating temperature	-10 to 50°C
Operating humidity	90% RH or less (non-condensing)
Storage temperature	-20 to 60°C

## CONTROL FUNCTION

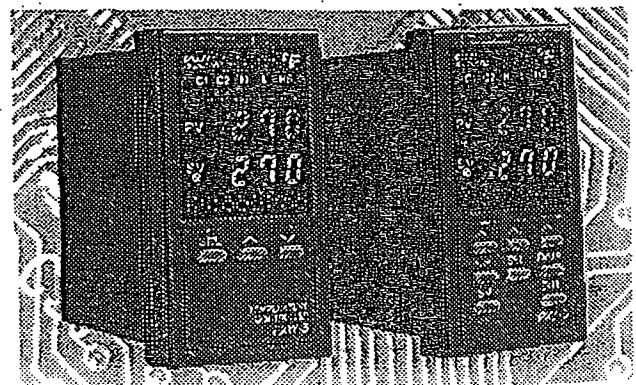
(STANDARD TYPE)

Control action	PID control with auto-tuning Fuzzy control with auto-tuning
Proportional band (P)	0-999.9%, setting in 0.1% steps
Integral time (I)	0-3200 sec, setting in 1 sec steps
Differential time (D)	0-999.9 sec, setting in 1 sec steps
P,I,D= 2-Pt. Position action when P,I,D=0	
Proportional action when I,D=0	
Proportional cycle	1-150 sec, setting in 1 sec steps, relay contact output, SSR/SSC drive output only
Hysteresis width	0-50%, setting in 1% steps, 2-position action only
Anti-reset wind up	0-100% FS, setting in 1% steps, auto-setting with auto-tuning
Input sampling cycle	0.5 sec
Control cycle	0.5 sec

## CONTROL FUNCTION

(DUAL OUTPUT TYPE) (HEATING/COOLING TYPE)

Heating Proportional band	$P \times 1/2$ ( $P= 0-999.9\%$ )
Cooling Proportional band	Heating proportional band $\times$ cooling proportional band coefficient Cooling proportional band coefficient= 0-99.9 0.2-position action
Integral time	0-3200 sec for heating and cooling
Differential time	0-999.9 sec for heating and cooling
P,I,D= 0.2-position action (without dead band) for heating and cooling	
I,D= 0:Proportional action	
Proportional cycle	1-150 sec, relay contact output, SSR/SSC drive output only
Hysteresis width	2-position action for heating and cooling: 0.5% FS 2-position action for cooling: 0.5% FS
Anti-reset wind-up	0-100% FS, setting in 1% steps, auto setting with auto-tuning
Overlap/dead band	$\pm 50\%$ of heating proportional band
Input sampling cycle	0.5 sec
Control cycle	0.5 sec



PXW and PXZ 5

**EMISSIONS TESTING  
of the  
FOSTER'S PET CREMATION SERVICE  
B & L SYSTEMS, INC. BLP 500/150  
ANIMAL CREMATORY INCINERATOR  
Spring Hill, Florida**

March 9, 2004

FDEP Permit No.: 1010377-002-AO  
EU No. 003  
SES Reference No. 04S61

**Conducted by:**

SOUTHERN ENVIRONMENTAL SCIENCES, INC.  
1204 North Wheeler Street  
Plant City, Florida 33563  
Phone (813) 752-5014, Fax (813) 752-2475

**Project Participants**

Mark S. Gierke  
Dale A. Wingler  
Travis B. Nelson



**EMISSIONS TESTING**  
of the  
**FOSTER'S PET CREMATION SERVICE**  
**B & L SYSTEMS, INC. BLP 500/150**  
**ANIMAL CREMATORY INCINERATOR**  
Spring Hill, Florida

March 9, 2004

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## 1.0 INTRODUCTION

Southern Environmental Sciences, Inc. conducted emissions testing of the Foster's Pet Cremation Service animal crematory on March 9, 2004. This facility is located at 15204 County Line Road, Spring Hill, Florida. Testing was conducted for particulates, carbon monoxide and visible emissions. Oxygen ( $O_2$ ) concentrations were measured to correct emission rates to 7%  $O_2$ . Testing was performed to determine if the plant was operating in compliance with requirements of the Florida Department of Environmental Protection (FDEP).

## 2.0 SUMMARY OF RESULTS

The facility was found to be in compliance with all applicable emission limiting standards. Results of the particulate and carbon monoxide testing are summarized in Table 1. Particulate emissions from this source are limited to a maximum allowable concentration of 0.080 grains per dry standard cubic foot (corrected to 7%  $O_2$ ), and 0.30 pounds per hour. The average measured particulate concentration was 0.009 grains per dry standard cubic foot (corrected to 7%  $O_2$ ), and 0.031 pounds per hour, well within the limit. The maximum allowable carbon monoxide emissions concentration from this source is 100 parts per million, dry basis (corrected to 7%  $O_2$ ), and 0.17 pounds per hour. The average measured carbon monoxide emission concentration was 4.3 parts per million, dry basis (corrected to 7%  $O_2$ ), and 0.01 pounds per hour, well within the allowable limit.

A visible emissions evaluation was performed over a one hour period. The average

TABLE 1. EMISSIONS TEST SUMMARY

Company: FOSTER'S PET CREMATION SERVICE  
 Source: Animal Crematory Incinerator

	Run 1	Run 2	Run 3
Date of Run	3/9/04	3/9/04	3/9/04
Process Rate (lbs/hr)	124	124	124
Start Time (24-hr. clock)	1135	1302	1425
End Time (24-hr. clock)	1238	1403	1526
Vol. Dry Gas Sampled Meter Cond. (DCF)	35.293	36.308	37.298
Gas Meter Calibration Factor	0.986	0.986	0.986
Barometric Pressure at Barom. (in. Hg.)	30.14	30.14	30.14
Elev. Diff. Manom. to Barom. (ft.)	0	0	0
Vol. Gas Sampled Std. Cond. (DSCF)	34.324	34.476	35.476
Vol. Liquid Collected Std. Cond. (SCF)	8.020	6.794	5.913
Moisture in Stack Gas (% Vol.)	18.9	16.5	14.3
Molecular Weight Dry Stack Gas	29.04	29.12	29.30
Molecular Weight Wet Stack Gas	26.95	27.29	27.69
Stack Gas Static Press. (in. H <sub>2</sub> O gauge)	-0.01	-0.01	-0.01
Stack Gas Static Press. (in. Hg. abs.)	30.14	30.14	30.14
Average Square Root Velocity Head	0.164	0.175	0.178
Average Orifice Differential (in. H <sub>2</sub> O)	1.049	1.041	1.118
Average Gas Meter Temperature (°F)	80.6	93.7	92.9
Average Stack Gas Temperature (°F)	1240.3	1367.1	1359.6
Pitot Tube Coefficient	0.84	0.84	0.84
Stack Gas Vel. Stack Cond. (ft./sec.)	17.01	18.68	18.85
Effective Stack Area (sq. ft.)	1.77	1.77	1.77
Stack Gas Flow Rate Std. Cond. (DSCFM)	457	482	501
Stack Gas Flow Rate Stack Cond. (ACFM)	1,803	1,981	1,999
Net Time of Run (min.)	60	60	60
Nozzle Diameter (in.)	0.611	0.611	0.611
Percent Isokinetic	108.7	103.6	102.5

TABLE 1. EMISSIONS TEST SUMMARY (con't)

Company: FOSTER'S PET CREMATION SERVICE

Source: Animal Crematory Incinerator

	Run 1	Run 2	Run 3	
Date of Run	3/9/04	3/9/04	3/9/04	
Process Rate (lbs/hr)	124	124	124	
Start Time (24-hr. clock)	1135	1302	1425	
End Time (24-hr. clock)	1238	1403	1526	
Oxygen (%)	8.0	10.0	10.5	
				<u>Average</u>
Particulate Collected (mg.)	34.0	11.1	7.4	
Particulate Emissions (gr./DSCF)	0.015	0.005	0.003	0.008
Particulate Emissions (gr./DSCF @ 7% O <sub>2</sub> )	0.016	0.006	0.004	0.009
Allowable Part. Emissions (gr./DSCF @ 7% O <sub>2</sub> )				0.080
Particulate Emissions (lb./hr.)	0.060	0.021	0.014	0.031
Allowable Part. Emissions (lb./hr.)				0.30
CO Emissions (PPM)	3.08	2.25	5.00	4.3
CO Emissions (PPM @ 7% O <sub>2</sub> )	3.3	2.9	6.7	4.3
Allowable CO Emissions (PPM @ 7% O <sub>2</sub> )				100
CO Emissions (lb./hr.)	0.006	0.005	0.011	0.007
Allowable CO Emissions (lb./hr.)				0.12

Note: Standard conditions 68°F, 29.92 in. Hg

maximum six minute opacity was zero percent, well within the allowable limit of 5 percent.

### **3.0 PROCESS DESCRIPTION**

The B & L Systems, Inc. Model BLP 500/150 Series crematory incinerator cremates animal remains in an environmentally acceptable manner. Emissions are controlled by an afterburner. The afterburner is preheated and maintained at a minimum operating temperature of 1600°F prior to ignition of the primary chamber. The unit is designed to be charged with a maximum of 500 pounds of animal remains and incinerate at a maximum rate of 150 pounds per hour with a maximum heat input of 1.35 MMBTU per hour (primary chamber 0.35 MMBTU per hour, secondary chamber 1.0 MMBTU/hr), each chamber fired exclusively on propane gas only. The time required for complete incineration depends upon the total weight of the waste. Process operational data was provided by facility personnel and is included in the appendix.

### **4.0 SAMPLING PROCEDURES**

#### **4.1 Methods**

All sampling was performed using methods currently acceptable to the FDEP. Particulate sampling and analyses were conducted in accordance with EPA Method 5 - Determination of Particulate Emissions from Stationary Sources, 40 CFR 60, Appendix A-3. Carbon monoxide emissions were conducted in accordance with EPA Method 10 - Determination of Carbon Monoxide Emissions from Stationary Sources, 40 CFR 60, Appendix A-4. The oxygen content of the stack gas was determined in accordance with EPA Method 3B - Gas

Analysis for the Determination of Emission Rate Correction Factor or Excess Air, 40 CFR 60, Appendix A-2. The visible emissions evaluation was performed using procedures described in EPA Method 9 - Visual Determination of the Opacity of Emissions from Stationary Sources, 40 CFR 60, Appendix A-4.

#### **4.2 Sampling Locations**

Locations of the sample ports and stack dimensions are shown in Figure 1. Particulate sampling was accomplished by conducting horizontal traverses through each of two ports located on the stack at a ninety degree angle from one another. Twenty four sample points were chosen in accordance with EPA Method 1 - Sample and Velocity Traverses for Stationary Sources, 40 CFR 60, Appendix A-1. Carbon monoxide and oxygen sampling were performed from the same sampling ports as the particulate sampling.

#### **4.3 Sampling Trains**

The particulate sampling train consisted of a Nutech Corporation 3 foot quartz lined probe and nozzle, a heated glass fiber filter and four impingers arranged as shown in Figure 2. Flexible tubing was used between the heated filter and the impingers. The first two impingers were each charged with 100 milliliters of water, the third served as a dry trap and the fourth impinger was charged with indicating silica gel desiccant. The impingers were cooled in an ice and water bath during sampling. A Nutech Corporation control console was used to monitor the gas flow rates and stack conditions during sampling.

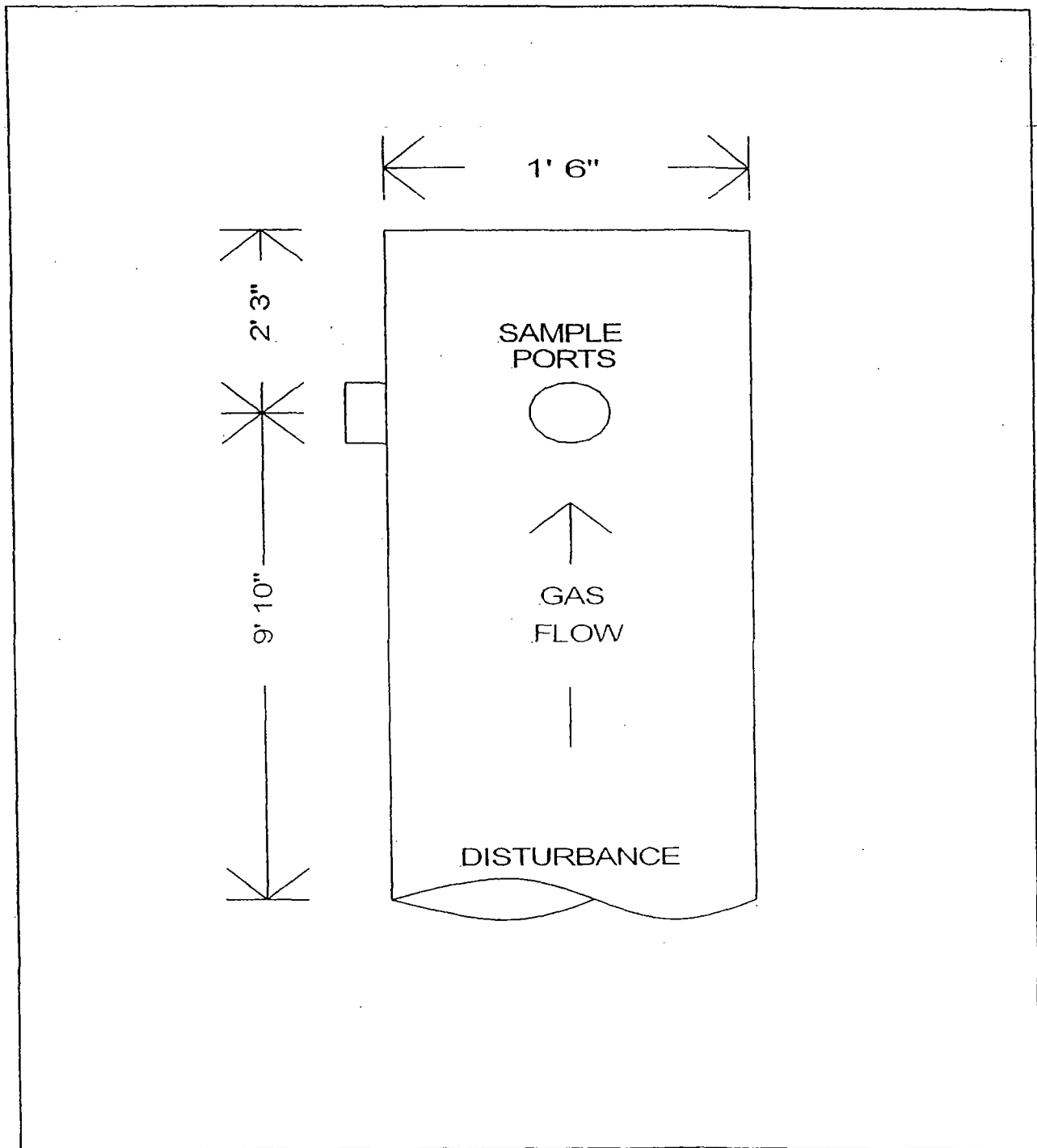


Figure 1. Stack Dimensions and Sample Port Locations, Foster's Pet Cremation Service, Animal Crematory Incinerator, Spring Hill, Florida.

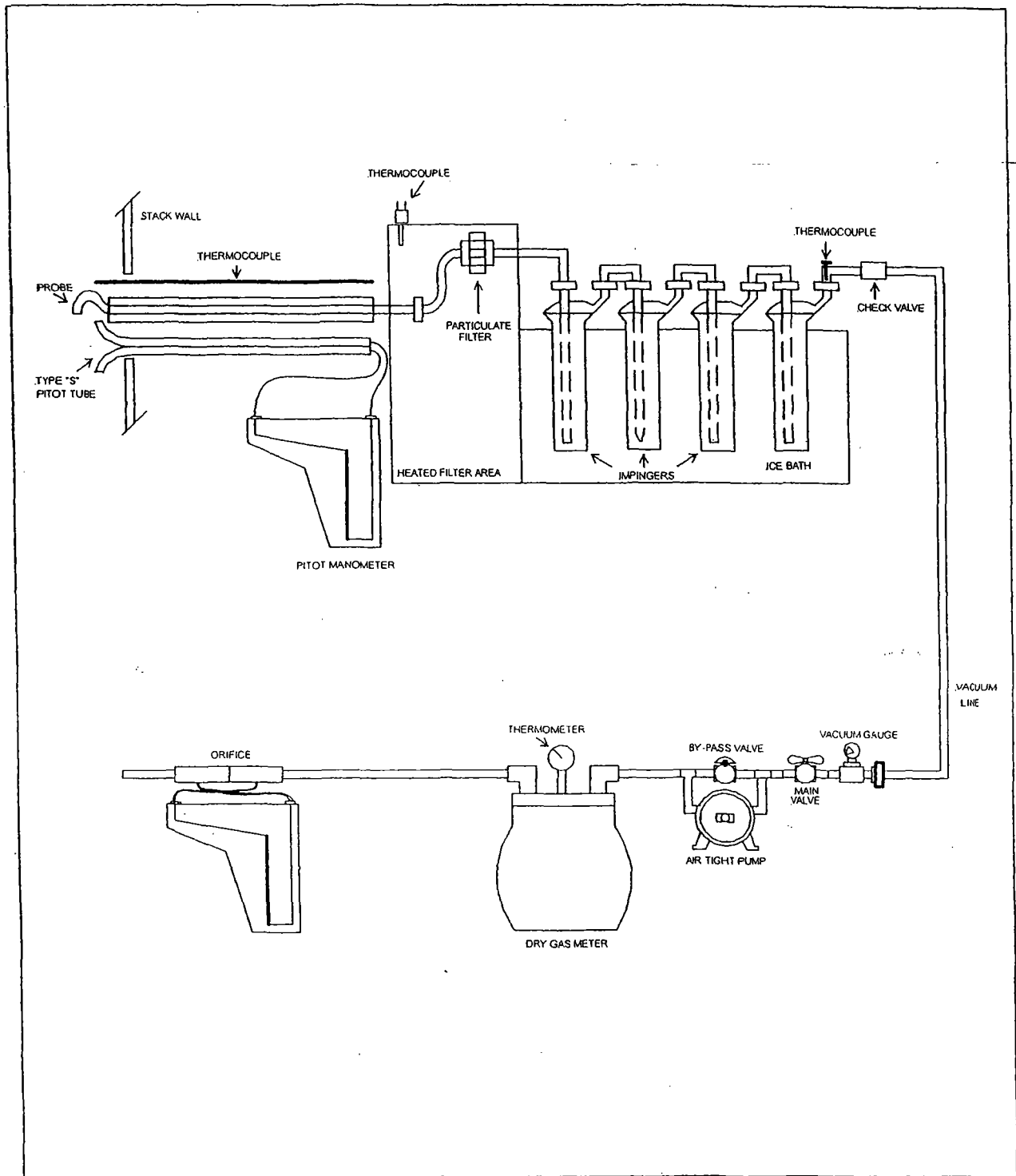


Figure 2. EPA Method 5 Sampling Train.



The carbon monoxide sampling train consisted of a stainless steel probe, teflon sample line, condenser, silica gel and carbon dioxide adsorbent tubes and a Thermo Environmental Instruments, Inc. Model 48 Gas Filter Correlation CO analyzer arranged as shown in Figure 3. The oxygen sampling train consisted of a probe, sample line, tedlar bag in a rigid container, valve, vacuum pump, and flow meter.

#### **4.4 Sample Collection**

Prior to particulate sampling, the pitot tubes were checked for leaks and the manometers were zeroed. A pretest leak check of the particulate sampling train was conducted by sealing the nozzle and applying a 15" Hg vacuum. A leak rate of less than 0.02 cubic feet per minute was considered acceptable. Particulate sample was collected isokinetically for two and one half minutes at each of the points sampled.

The carbon monoxide analyzer was calibrated immediately prior to the beginning of the test and checked after each run by introducing known gases into the instrument through the sampling train.

The tedlar bag used for obtaining an integrated oxygen sample was leak checked prior to the test by pressurizing it to 2 to 4 in. H<sub>2</sub>O and allowing it to stand overnight. The bag was considered leak free if it remained inflated. A one hour integrated sample was obtained at a rate 0.5 liters per minute for each run.

Carbon monoxide and oxygen sampling were conducted simultaneously with particulate

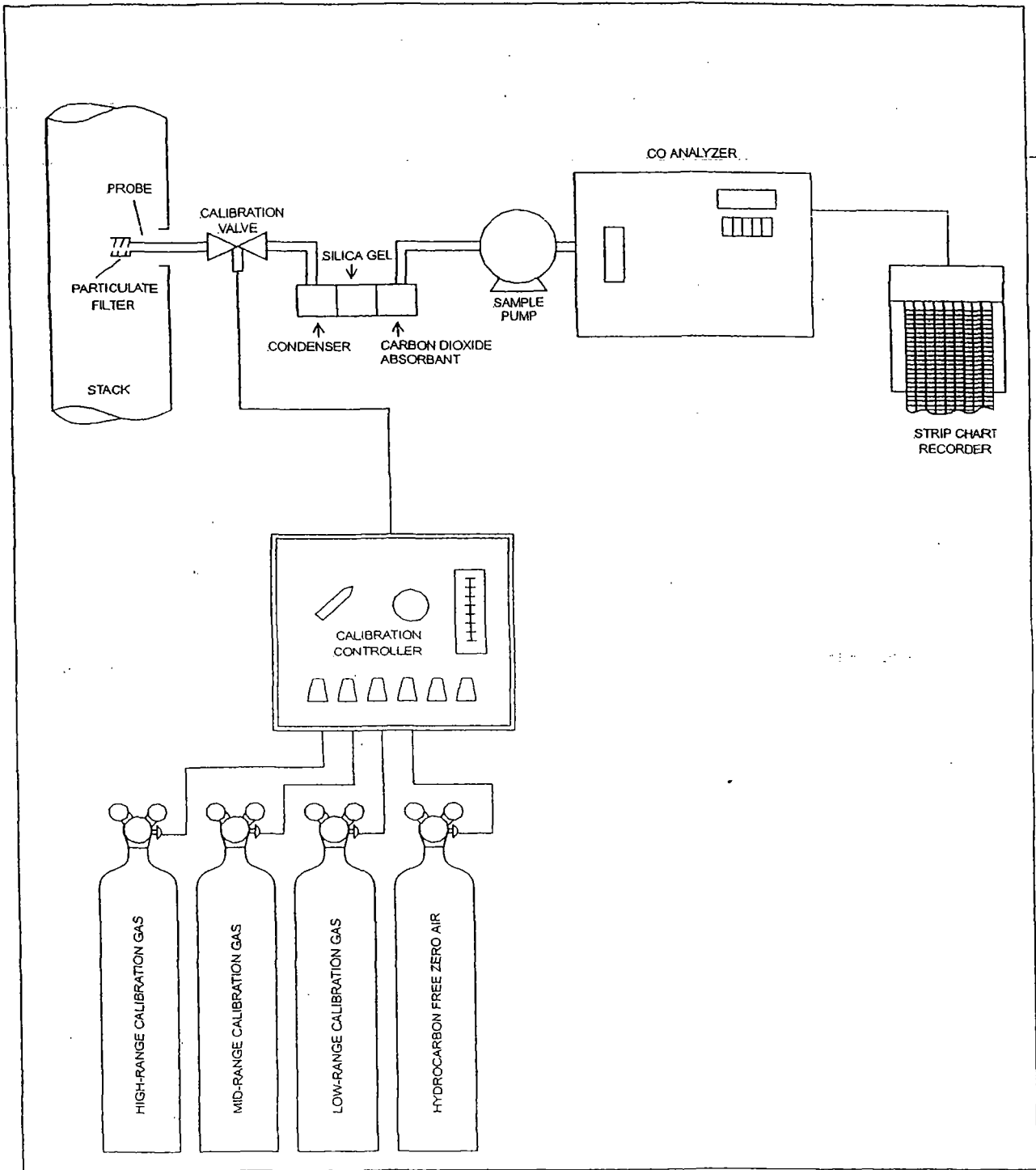


Figure 3. EPA Method 10 Sampling Train.

sampling.

#### **4.5 Sample Recovery**

A post test leak check of the particulate sampling train was performed at the completion of each run by sealing the nozzle and applying a vacuum equal to or greater than the maximum value reached during the sample period. A leak rate of less than 0.02 CFM or 4 percent of the average sampling rate (whichever was less) was considered acceptable. The nozzle and probe were then brushed and rinsed with reagent grade acetone and the washings were placed in clean polyethylene containers and sealed. The glass fiber filter was removed from the holder with forceps and placed in a covered petri dish for return to the laboratory. The front half of the filter holder was rinsed with acetone and the washings were added to the nozzle and probe wash. The contents of the first three impingers were measured volumetrically and the silica gel in the fourth impinger was weighed to the nearest 0.1 gram for determination of moisture content.

Two calculations of the moisture content of the stack gas were made for each run, one from the impinger analysis and one from the assumption of saturated conditions based upon the average stack gas temperature and a psychrometric chart as described in EPA Method 4, Determination of Moisture Content in Stack Gases, 40 CFR 60, Appendix A. The lower of the two values of moisture content was considered to be correct and was used in the emissions computations.

## **5.0 ANALYTICAL PROCEDURE**

### **5.1 Pretest Preparation**

The glass fiber filters for the particulate train were numbered, oven dried at 105°C for two to three hours, desiccated and weighed to a constant weight in preparation for the test. Results were recorded to the nearest 0.1 milligram. Filters were loaded into holders and a filter was set aside as a control blank. The impingers were charged as described in section 4.3 and the contents of the fourth impinger were weighed to the nearest 0.1 gram.

### **5.2 Analysis**

Upon return to the laboratory, the particulate filters were removed from the containers with forceps, dried at 105°C for two to three hours, desiccated and weighed to a constant weight. Results were recorded to the nearest 0.1 milligram. The probe and nozzle washes and an acetone blank were measured volumetrically and transferred to clean, tared evaporating dishes and evaporated to dryness over low heat. The evaporating dishes were then oven dried at 105°C for two to three hours, desiccated and weighed to a constant weight. Results were recorded to the nearest 0.1 milligram. The total particulate reported is the sum of the filter weight gain and the weight gain of the evaporating dishes, corrected for the acetone blank.

**APPENDIX**

Project Participants

Certification

Visible Emissions Evaluation

Process Operational Data

Laboratory Data

Temperature Recording Chart

Field Data Sheets

CO Analyzer Strip Chart

Calibration Data

Calculations and Symbols

## PROJECT PARTICIPANTS AND CERTIFICATION

FOSTER'S PET CREMATION SERVICE  
B & L SYSTEMS, INC. BLP 500/150  
ANIMAL CREMATORY INCINERATOR  
Spring Hill, Florida

March 9, 2004

### Project Participants:

Mark S. Gierke  
Dale A. Wingler  
Travis B. Nelson

Conducted the field testing.

Fred T. Smith II (Foster's Pet Cremation)

Provided process rates.

Mark S. Gierke

Performed visible emissions  
evaluation.

Kenneth M. Roberts


Performed laboratory analyses.

Dale A. Wingler

Prepared the final test report.

### Certification:

I certify that to my knowledge all data submitted in this report is true and correct.



Mark S. Gierke

# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

1204 North Wheeler Street, Plant City, Florida 33566 (813)752-5014

## VISIBLE EMISSIONS EVALUATION

COMPANY <i>Foster's Pet Cremation Service</i>	
UNIT <i>Animal Crematory Incinerator</i>	
ADDRESS <i>15204 County Line Rd Spring Hill, FL</i>	
PERMIT NO. <i>1010377-002-A0</i>	COMPLIANCE? YES <input checked="" type="checkbox"/> NO <input type="checkbox"/>
AIRS NO. <i>1010377</i>	EU NO. <i>003</i>
PROCESS RATE <i>497 lb Batch 124 lbs/hr</i>	PERMITTED RATE <i>500 lb Batch 150 lbs/hr</i>
PROCESS EQUIPMENT <i>Batch 500/150 Crematory</i>	
CONTROL EQUIPMENT <i>After burner</i>	
OPERATING MODE <i>Nat. Gas Fired</i>	AMBIENT TEMP. (°F) START <i>70</i> STOP <i>75</i>
HEIGHT ABOVE GROUND LEVEL START <i>20'</i> STOP <i>same</i>	HEIGHT REL. TO OBSERVER START <i>20'</i> STOP <i>same</i>
DISTANCE FROM OBSERVER START <i>80'</i> STOP <i>same</i>	DIRECTION FROM OBSERVER START <i>350°</i> STOP <i>350°</i>
EMISSION COLOR <i>NONE</i>	PLUME TYPE <i>M/A</i> CONTIN. <input type="checkbox"/> INTERMITTENT <input type="checkbox"/>
WATER DROPLETS PRESENT NO <input checked="" type="checkbox"/> YES <input type="checkbox"/>	IS WATER DROPLET PLUME <i>M/A</i> ATTACHED <input type="checkbox"/> DETACHED <input type="checkbox"/>
POINT IN THE PLUME AT WHICH OPACITY WAS DETERMINED START <i>Stack Exit</i> STOP <i>same</i>	
DESCRIBE BACKGROUND START <i>SKY</i> STOP <i>same</i>	
BACKGROUND COLOR START <i>SBlw</i> STOP <i>same</i>	SKY CONDITIONS START <i>Scat.</i> STOP <i>same</i>
WIND SPEED (MPH) START <i>3-10</i> STOP <i>same</i>	WIND DIRECTION START <i>S.</i> STOP <i>S</i>
AVERAGE OPACITY FOR HIGHEST PERIOD <i>0%</i>	RANGE OF OPAC. READINGS MIN. <i>0</i> MAX. <i>0</i>
SOURCE LAYOUT SKETCH DRAW NORTH ARROW	
<p>The sketch shows a central 'Emission Point' with a vertical line leading to an 'Observer's Position'. A dashed line labeled 'Sun Location Line' is drawn at a 140-degree angle from the vertical. A north arrow is shown in a circle. To the left, a legend indicates 'Sun * Wind' with an arrow pointing right, and 'Plume and Stack' with a circle containing a vertical line.</p>	
COMMENTS <i>Serial # 203-17-93</i>	
<i>#3 Incinerator</i>	

OBSERVATION DATE <i>3/9/04</i>					START TIME <i>1135</i>					STOP TIME <i>1235</i>				
SEC	0	15	30	45	SEC	0	15	30	45					
MIN					MIN									
0	0	0	0	0	30	0	0	0	0					
1	0	0	0	0	31	0	0	0	0					
2	0	0	0	0	32	0	0	0	0					
3	0	0	0	0	33	0	0	0	0					
4	0	0	0	0	34	0	0	0	0					
5	0	0	0	0	35	0	0	0	0					
6	0	0	0	0	36	0	0	0	0					
7	0	0	0	0	37	0	0	0	0					
8	0	0	0	0	38	0	0	0	0					
9	0	0	0	0	39	0	0	0	0					
10	0	0	0	0	40	0	0	0	0					
11	0	0	0	0	41	0	0	0	0					
12	0	0	0	0	42	0	0	0	0					
13	0	0	0	0	43	0	0	0	0					
14	0	0	0	0	44	0	0	0	0					
15	0	0	0	0	45	0	0	0	0					
16	0	0	0	0	46	0	0	0	0					
17	0	0	0	0	47	0	0	0	0					
18	0	0	0	0	48	0	0	0	0					
19	0	0	0	0	49	0	0	0	0					
20	0	0	0	0	50	0	0	0	0					
21	0	0	0	0	51	0	0	0	0					
22	0	0	0	0	52	0	0	0	0					
23	0	0	0	0	53	0	0	0	0					
24	0	0	0	0	54	0	0	0	0					
25	0	0	0	0	55	0	0	0	0					
26	0	0	0	0	56	0	0	0	0					
27	0	0	0	0	57	0	0	0	0					
28	0	0	0	0	58	0	0	0	0					
29	0	0	0	0	59	0	0	0	0					
Observer: <i>Mark Gierke</i>														
Certified by: <i>FVP</i>					Certified at: <i>Tampa</i>									
Date Certified: <i>2/04</i>					Exp. Date: <i>8/04</i>									
I certify that all data provided to the person conducting the test was true and correct to the best of my knowledge:														
Signature: <i>See Process w/ Statement</i>														
Title:														

## PROCESS WEIGHT STATEMENT

DATE 3/9/04 SAMPLING TIME : FROM 11:35A.M. TO 3:25P.M.

### STATEMENT OF PROCESS WEIGHT

COMPANY	Foster's Pet Cremation Service
MAILING ADDRESS	15204 County Line Rd. Spring Hill, FL 34610
SOURCE IDENTIFICATION	Animal Crematory Incinerator
SOURCE LOCATION	Spring Hill, FL

### DATA ON OPERATING CYCLE TIME

START OF OPERATION, TIME					
END OF OPERATION, TIME					
ELAPSED TIME					
IDLE TIME DURING CYCLE					
DESIGN PROCESS RATING	<table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 60%; background-color: #cccccc;">PROCESS WEIGHT RATE (INPUT)</td> <td></td> </tr> <tr> <td style="background-color: #cccccc;">PRODUCT (OUTPUT)</td> <td></td> </tr> </table>	PROCESS WEIGHT RATE (INPUT)		PRODUCT (OUTPUT)	
PROCESS WEIGHT RATE (INPUT)					
PRODUCT (OUTPUT)					

\* 497 lbs/Batch

### DATA ON ACTUAL PROCESS RATE DURING OPERATION CYCLE

MATERIAL	Animal Bodies	RATE	R#1 124 lbs/hr
MATERIAL	" "	RATE	R#2 124 lbs/hr
MATERIAL	" "	RATE	R#3 124 lbs/hr
AVERAGE PROCESS WEIGHT		RATE	
PRODUCT		RATE	
PRODUCT		RATE	
PRODUCT		RATE	

I certify that the above information is true and correct to the best of my knowledge.

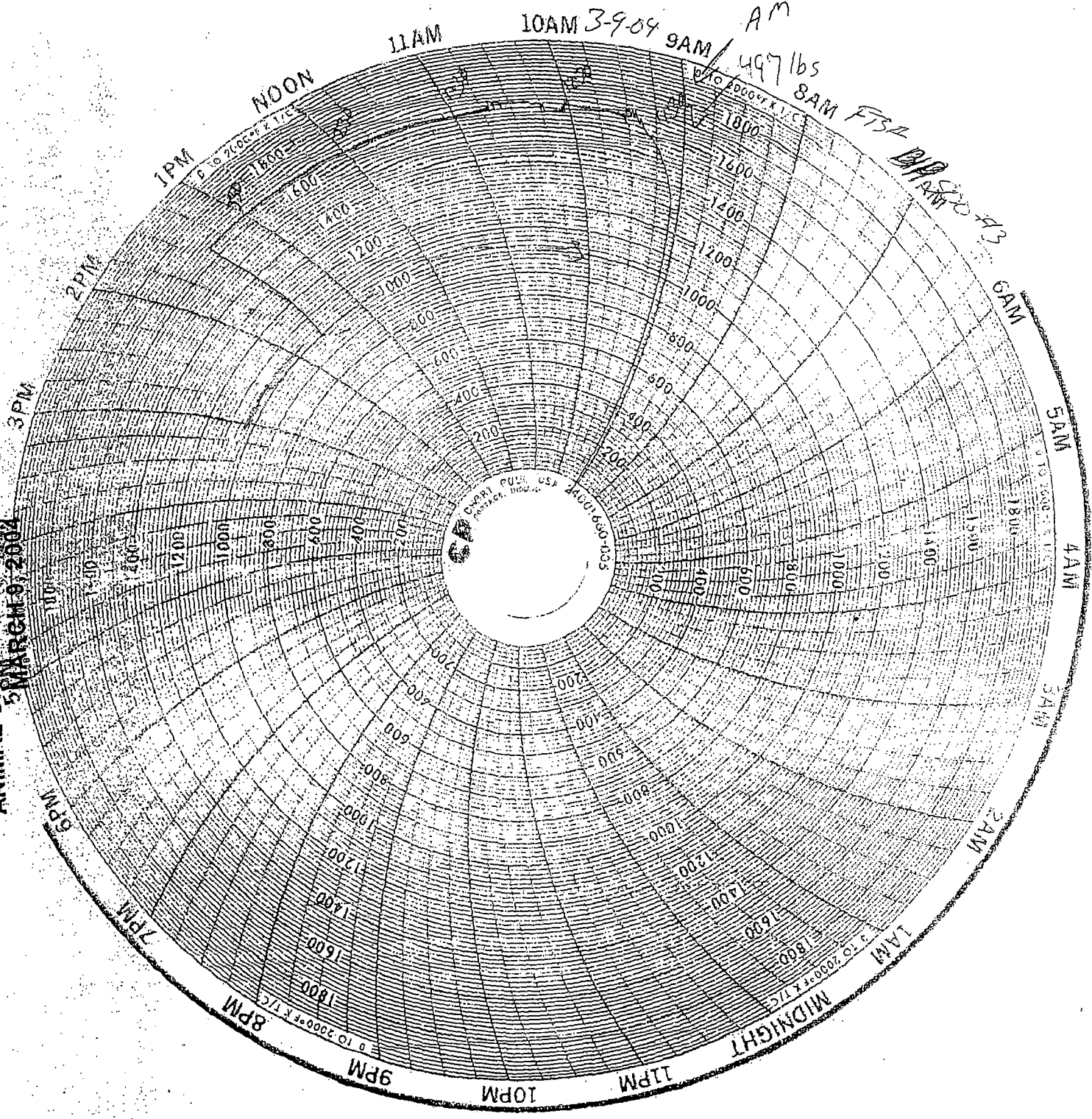
Name (PLEASE PRINT) Fred T. Smith II

Signature Fred T. Smith II

Title Operator



FOSTER'S PET CREMATION SERVICE  
ANIMAL CREMATORY INCINERATOR  
5 MARCH 9, 2004



# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

## PARTICULATE MATTER COLLECTED

Plant: FOSTER'S PET CREMATION SERVICE  
 Unit No. ANIMAL CREMATORY INCINERATOR  
 Test Date: 03/09/2004

Analyzed by: \_\_\_\_\_ DW \_\_\_\_\_

Acetone blank container no.	106	Filter blank no.	7158
Acetone blank volume, ml., (Va)	200	Filter blank tare weight, g.	0.3691
Acetone blank final weight, g.	104.2163	Filter blank final weight, g.	0.3692
Acetone blank tare weight, g.	104.2159	Filter weight diff., g.	0.0001
Acetone blank weight diff., g., (ma)	0.0004		

Run No. 1  
 Filter No. 7111  
 Liquid lost during transport, ml. 0  
 Acetone wash container no. 23  
 Acetone wash volume, ml. (Vaw) 100  
 Acetone wash residue, g. (Wa) 0.0002

Container Number	WEIGHT OF PARTICULATE COLLECTED		
	Final Weight	Tare Weight	Weight Gain
1 (Filter)	0.3935	0.367	0.0265
2 (Wash)	100.6231	100.6154	0.0077
TOTAL			0.0342
Less acetone blank, g. (Wa)			0.0002
Weight of particulate matter, g.			0.0340

Run No. 2  
 Filter No. 7113  
 Liquid lost during transport, ml. 0  
 Acetone wash container no. 43  
 Acetone wash volume, ml. (Vaw) 95  
 Acetone wash residue, g. (Wa) 0.0002

Container Number	WEIGHT OF PARTICULATE COLLECTED		
	Final Weight	Tare Weight	Weight Gain
1 (Filter)	0.3686	0.3661	0.0025
2 (Wash)	108.7303	108.7215	0.0088
TOTAL			0.0113
Less acetone blank, g. (Wa)			0.0002
Weight of particulate matter, g.			0.0111

Run No. 3  
 Filter No. 7117  
 Liquid lost during transport, ml. 0  
 Acetone wash container no. 4  
 Acetone wash volume, ml. (Vaw) 105  
 Acetone wash residue, g. (Wa) 0.0002

Container Number	WEIGHT OF PARTICULATE COLLECTED		
	Final Weight	Tare Weight	Weight Gain
1 (Filter)	0.3695	0.3692	0.0003
2 (Wash)	103.1044	103.0971	0.0073
TOTAL			0.0076
Less acetone blank, g. (Wa)			0.0002
Weight of particulate matter, g.			0.0074

# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

## MOISTURE COLLECTED

Plant Foster's Cemetery

Unit Animal Incubator  
 Date 3/9/04  
 Run No. 1

Impinger Number	1	2	3	4	Weighed by:
Final Weight (grams):	<u>260.0</u>	<u>100.0</u>	<u>0</u>	<u>261.0</u>	<u>[Signature]</u>
Initial Weight (grams):	<u>100.0</u>	<u>100.0</u>	<u>0</u>	<u>250.9</u>	
Difference (grams):	<u>160.0</u>	<u>0</u>	<u>0</u>	<u>10.1</u>	
Total Condensate (grams):	<u>170.1</u>				

Unit Animal Incubator  
 Date ~~3/9/04~~ 3/9/04  
 Run No. ~~1~~ 2

Impinger Number	1	2	3	4	Weighed by:
Final Weight (grams):	<u>230.0</u>	<u>106.0</u>	<u>0</u>	<u>253.9</u>	<u>[Signature]</u>
Initial Weight (grams):	<u>100.0</u>	<u>100.0</u>	<u>0</u>	<u>245.8</u>	
Difference (grams):	<u>130.0</u>	<u>6.0</u>	<u>0</u>	<u>8.1</u>	
Total Condensate (grams):	<u>144.1</u>				

Unit Animal Incubator  
 Date 3/9/04  
 Run No. 3

Impinger Number	1	2	3	4	Weighed by:
Final Weight (grams):	<u>210.0</u>	<u>106.0</u>	<u>0</u>	<u>255.0</u>	<u>[Signature]</u>
Initial Weight (grams):	<u>100.0</u>	<u>100.0</u>	<u>0</u>	<u>245.6</u>	
Difference (grams):	<u>110.0</u>	<u>6.0</u>	<u>0</u>	<u>9.4</u>	
Total Condensate (grams):	<u>125.4</u>				







# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

## GAS ANALYSIS DATA FORM

Plant <u>Foster's Pet Cremation Service</u>	
Unit <u>Animal Crematory Incinerator</u>	Test No. <u>1</u>
Date <u>3/9/04</u>	Sampling Location <u>Stack</u>
Sampling Time (24-hr Clock) <u>1135-1235</u>	
Sample Type: Continuous <input type="checkbox"/> Integrated Bag <input checked="" type="checkbox"/> Grab <input type="checkbox"/>	
Analytical Method <u>OVSAT</u>	Ambient Temperature <u>68°F</u>
Operator <u>VGC</u>	

RUN →	1		2		3		Average Net Volume	Multiplier	Molecular Weight of Stack Gas (Dry Basis) (Md)
GAS ↓	Actual Reading	Net	Actual Reading	Net	Actual Reading	Net			
CO <sub>2</sub>	4.5	4.5	4.5	4.5	4.5	4.5	4.5	.44	
O <sub>2</sub> (NET IS ACTUAL O <sub>2</sub> READING MINUS ACTUAL CO <sub>2</sub> READING)	12.5	8.0	12.5	8.0	12.6	8.1	8.0	.32	
CO (NET IS ACTUAL CO READING MINUS ACTUAL O <sub>2</sub> READING)								.28	
N <sub>2</sub> (NET IS 100 MINUS ACTUAL CO READING)								.28	
								TOTAL	

# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

## GAS ANALYSIS DATA FORM

Plant <u>Foster's Pet Cremation Service</u>	
Unit <u>Animal Crematory Incinerator</u>	Test No. <u>2</u>
Date <u>3/9/04</u>	Sampling Location <u>Stack</u>
Sampling Time (24-hr Clock) <u>1302-1402</u>	
Sample Type: Continuous <input type="checkbox"/> Integrated Bag <input checked="" type="checkbox"/> Grab <input type="checkbox"/>	
Analytical Method <u>DISAT</u>	Ambient Temperature <u>74°F</u>
Operator <u>MG</u>	

RUN →	1		2		3		Average Net Volume	Multiplier	Molecular Weight of Stack Gas (Dry Basis) (Md)
GAS ↓	Actual Reading	Net	Actual Reading	Net	Actual Reading	Net			
CO <sub>2</sub>	4.5	4.5	4.5	4.5	4.5	4.5	4.5	.44	
O <sub>2</sub> (NET IS ACTUAL O <sub>2</sub> READING MINUS ACTUAL CO <sub>2</sub> READING)	14.5	10.0	14.5	10.0	14.5	10.0	10.0	.32	
CO (NET IS ACTUAL CO READING MINUS ACTUAL O <sub>2</sub> READING)								.28	
N <sub>2</sub> (NET IS 100 MINUS ACTUAL CO READING)								.28	
								TOTAL	



# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

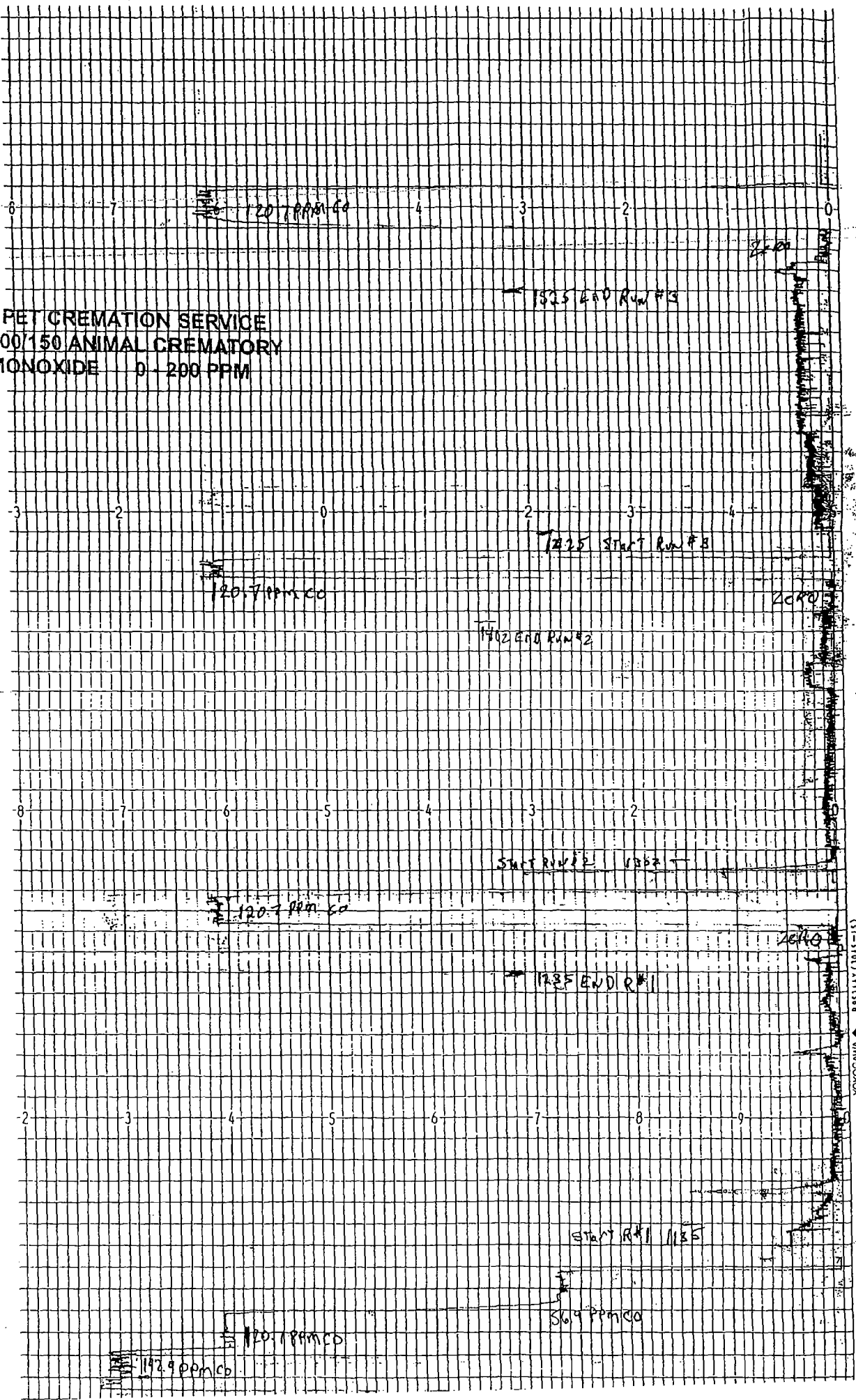
## GAS ANALYSIS DATA FORM

Plant <u>FOSTER'S Pet Cremation Service</u>	
Unit <u>Animal Crematory</u>	Test No. <u>3</u>
Date <u>3/9/04</u>	Sampling Location <u>Stack</u>
Sampling Time (24-hr Clock) <u>1425-1525</u>	
Sample Type: Continuous <input type="checkbox"/> Integrated Bag <input checked="" type="checkbox"/> Grab <input type="checkbox"/>	
Analytical Method <u>OISAT</u>	Ambient Temperature <u>75°</u>
Operator <u>MG</u>	

RUN → GAS ↓	1		2		3		Average Net Volume	Multiplier	Molecular Weight of Stack Gas (Dry Basis) (Md)
	Actual Reading	Net	Actual Reading	Net	Actual Reading	Net			
CO <sub>2</sub>	5.5	5.5	5.5	5.5	5.5	5.5	5.5	.44	
O <sub>2</sub> (NET IS ACTUAL O <sub>2</sub> READING MINUS ACTUAL CO <sub>2</sub> READING)	16.0	10.5	16.0	10.5	16.0	10.5	10.5	.32	
CO (NET IS ACTUAL CO READING MINUS ACTUAL O <sub>2</sub> READING)								.28	
N <sub>2</sub> (NET IS 100 MINUS ACTUAL CO READING)								.28	
								TOTAL	



FOSTER'S PET CREMATION SERVICE  
B&L BLP 500/150 ANIMAL CREMATORY  
CARBON MONOXIDE 0 - 200 PPM  
3/9/04  
6 cm/hr



YOKOGAWA B9531AT (3015-15)

# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

## DRY GAS METER CALIBRATION

Meter Box Number:        002     Barometric Pressure:        29.99  
 Date: 07/03/2003     Wet Test Meter No.:     P-576

Orifice Manometer Reading (Delta H) in. H <sub>2</sub> O	Gas Volume		Temperature		Time (Theta) Min	Yi	Delta H@ in. H <sub>2</sub> O
	Wet Test Meter (Vw) ft. <sup>3</sup>	Dry Gas Meter (Vd) ft. <sup>3</sup>	Wet Test Meter (Tw) Deg F	Dry Gas Meter (Td) Deg F			
0.50	5.000	5.155	76.0	86.5	12.15	0.988	1.641
1.00	5.000	5.196	76.0	91.0	8.88	0.987	1.738
1.50	10.000	10.428	76.0	93.0	14.28	0.986	1.680
2.00	10.000	10.470	75.5	95.0	12.50	0.985	1.707
3.00	10.000	10.489	75.0	97.0	10.43	0.985	1.773
4.00	10.000	10.485	75.0	98.0	9.15	0.985	1.816
						0.986	1.726

Delta H@ Acceptable Range    1.926            to            1.526  
 Yi Acceptable Range            1.006            to            0.966

$$Y_i = \frac{V_w P_b (T_d + 460)}{V_d (P_b + \Delta H / 13.6) (T_w + 460)}$$

$$\Delta H@ = \frac{.0317 (\Delta H)}{P_b (T_d + 460)} \left[ (T_w + 460) (\Theta) / V_w \right]^2$$

- Where:
- Vw = Gas Volume passing through the wet test meter, ft.<sup>3</sup>.
  - Vd = Gas Volume passing through the dry gas meter, ft.<sup>3</sup>.
  - Tw = Temperature of the gas in the wet test meter, deg F.
  - Tdi = Average temperature of the gas in the dry gas meter, deg F.
  - Delta H = Pressure differential across orifice, in. H<sub>2</sub>O.
  - Yi = Ratio of accuracy of wet test meter to dry gas meter for each run.
  - Y = Average ratio of accuracy of wet test meter to dry gas meter for all three runs; tolerance = pretest Y +/- 0.05Y.
  - Pb = Barometric pressure, in. Hg
  - Theta = Time of calibration run, min.

# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

## POSTTEST DRY GAS METER CALIBRATION FORM

Meter Box Number: 002      Wet Test Meter No.: P-576  
 Date: 03/24/2004      Pretest Y: 0.986  
 Barometric Pressure: 30.38      Calibrated by: TW

Orifice Manometer Spring Galvanic in. H <sub>2</sub> O	Gas Volume Wet Test Metal Metal	Dry Gas Metal	Temperature		Delta H	Setting	Y	
			inlet Deg F	Outlet Deg F	in. Hg	in. Hg		
2.00	10.000	10.363	71.5	78.0	12.57	10.00	0.972	
2.00	10.000	10.503	71.0	86.0	12.62	10.00	0.974	
2.00	10.000	10.632	71.0	93.0	12.67	10.00	0.975	
<b>Average</b>								<b>0.974</b>

Acceptable Limits    0.937            to            1.035

$$Y_i = \frac{V_w P_b (T_d + 460)}{V_d (P_b + \Delta H / 13.6) (T_w + 460)}$$

Where:

- V<sub>w</sub> = Gas volume passing through the wet test meter, ft.<sup>3</sup>.
- V<sub>d</sub> = Gas volume passing through the dry gas meter, ft.<sup>3</sup>.
- T<sub>w</sub> = Temperature of the gas in the wet test meter, deg F.
- T<sub>di</sub> = Temperature of the inlet gas of the dry gas meter, deg F.
- T<sub>do</sub> = Temperature of the outlet gas of the dry gas meter, deg F.
- Delta H = Pressure differential across orifice. in. H<sub>2</sub>O.
- Y<sub>i</sub> = Ratio of accuracy of wet test meter to dry gas meter for each run.
- Y = Average ratio of accuracy of wet test meter to dry gas meter for all three runs; tolerance = pretest Y +/- 0.05Y.
- P<sub>b</sub> = Barometric pressure, in. Hg
- Theta = Time of calibration run, min.

### THERMOMETER CALIBRATIONS

Ref	Wet Test Meter		Dry Gas Meter	
	Inlet Deg F	Outlet Deg F	Inlet Deg F	Outlet Deg F
75.0	n/a	73.0	n/a	73.0
Difference	n/a	2.0	n/a	2.0

Quality Control Limits = +/- 5 Deg F

# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

## TYPE S PITOT TUBE INSPECTION FORM

PITOT TUBE ID NUMBER	003INC	
INSPECTION DATE	03/31/03	
INSPECTED BY	T. Wilson	
PITOT TUBE ASSEMBLY LEVEL ?	<input checked="" type="radio"/> YES	<input type="radio"/> NO
PITOT TUBE OPENINGS DAMAGED ?	YES (explain please)	<input checked="" type="radio"/> NO

ANGLE	MEASUREMENT	LIMITS
$\alpha_1$	2°	< 10°
a2	3°	< 10°
b1	3°	< 5°
b2	2°	< 5°
Y	2°	
$\theta$	3°	
A	.290 inches	
$z = A \sin Y$	.010 inches	< 1/8 inch
$w = A \sin \theta$	.015 inches	< 1/32 inch
Pa	.145 inches	
Pb	.145 inches	
Dt	.190 inches	

COMMENTS:

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CALIBRATION REQUIRED	YES	<input checked="" type="radio"/> NO
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SOUTHERN ENVIRONMENTAL SCIENCES, INC.  
THERMOMETER CALIBRATIONS

Calibrated By/Date: T. Wilson 3/31/03

ALL TEMPERATURES ARE DEGREES RANKIN

ID No.	Type	Range	ICE BATH			TEPID WATER			BOILING WATER			HOT OIL		
			STD Therm	Temp	Deg or Diff	STD Therm	Temp	Deg or Diff	STD Therm	Temp	Deg or Diff	STD Therm	Temp	Deg or Diff
T1	PT	2000° F	495	496	0.2%	539	537	0.1%	672	670	0.2%	860	861	0.3%
T2	PT	2000° F	495	497	0.2%	539	537	0.1%	673	672	0.2%	870	872	0.3%
T3	PT	2000° F	495	497	0.2%	539	538	0.1%	673	671	0.3%	870	872	0.2%
T4	PT	2000° F	494	496	0.2%	539	538	0.1%	674	672	0.3%	863	864	0.2%
T5	PT	2000° F	494	496	0.2%	539	538	0.2%	672	670	0.2%	860	862	0.2%
T6	PT	2000° F	494	496	0.2%	539	537	0.3%	672	674	0.3%	852	854	0.2%
T7	PT	2000° F	495	497	0.2%	539	538	0.3%	673	671	0.2%	853	854	0.3%
T8	PT	2000° F	495	496	0.1%	539	537	0.2%	674	672	0.1%	864	865	0.2%
T9	PT	2000° F	495	497	0.1%	539	538	0.3%	673	671	0.1%	854	856	0.3%
Lab 14	BM	212° F	494	495	1°	538	535	1°	672	673	2°	-	-	-
I5	BM	250° F	494	495	1°	536	535	1°	672	672	2°	-	-	-
I6	BM	220° F	494	496	1°	536	536	2°	672	672	3°	-	-	-
SS110	BM	220° F	494	496	1°	540	539	2°	670	672	2°	-	-	-
SS300	PT	2000° F	495	497	0.2%	540	538	0.1%	674	672	0.2%	850	852	0.2%
SS301	PT	2000° F	495	497	0.2%	540	538	0.2%	672	670	0.1%	856	858	0.2%
SS306	PT	2000° F	495	496	0.2%	540	538	0.2%	672	670	0.2%	856	858	0.2%
2.5'PA	PT	2000° F	495	496	0.2%	541	538	0.0%	673	672	0.2%	852	854	0.3%
2.5'PB	PT	2000° F	495	497	0.2%	541	538	0.0%	672	674	0.3%	856	858	0.3%
3'P	PT	2000° F	495	497	0.2%	541	539	0.1%	673	675	0.2%	858	860	0.3%
3'INC	PT	2000° F	494	496	0.1%	540	538	0.1%	676	678	0.2%	852	854	0.3%
5'PA	PT	2000° F	494	496	0.3%	540	539	0.0%	672	674	0.3%	856	858	0.2%
5'PB	PT	2000° F	495	497	0.3%	540	538	0.1%	674	672	0.3%	856	858	0.3%
5'PC	PT	2000° F	495	497	0.3%	540	538	0.2%	674	672	0.1%	856	858	0.3%
5'VP	PT	2000° F	495	497	0.2%	541	540	0.2%	676	678	0.2%	856	858	0.2%
5'INC	PT	2000° F	494	496	0.3%	542	540	0.1%	674	676	0.1%	850	852	0.3%
8'PA	PT	2000° F	494	496	0.3%	541	538	0.0%	676	678	0.2%	856	858	0.2%
8'PB	PT	2000° F	494	495	0.3%	541	539	0.1%	676	678	0.3%	856	858	0.2%
10'P	PT	2000° F	494	495	0.2%	541	539	0.0%	674	676	0.3%	854	856	0.2%

Quality Control Limits: Impinger Thermometers ± 2°F, Bimetalic Thermometers(Bm) ± 5°F, Pyrometers/Thermocouples(PT) ± 1.5%

# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

## PRESSURE MEASUREMENT DEVICE CALIBRATION FORM

Device Type	Magnehelic	Calibration Date	04/01/2003
Range	0 - .25" H2O	Calibrated by	K. Roberts
Manufacturer	Dwyer	Reference Device	Manometer
Serial No.	R991014CA18	Measurement Units	" H2O

Device Reading	Reference Device Reading	% Difference*
0	0	0.00
0.059	0.06	-1.67
0.119	0.12	-0.83
0.18	0.18	0.00
0.249	0.25	-0.40

\* % difference shall not exceed +/- 5%



# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

1204 North Wheeler Street St. Plant City, Florida 33563 (813) 752-5014

## INSTRUMENT CALIBRATION

TEST DATA	
DATE	03/09/2004
COMPANY	FOSTER'S PET CREMATION SERVICE
SOURCE	BLP 500/150 ANIMAL CREMATORY
PARAMETER	CARBON MONOXIDE
TECHNICIAN	M. GIERKE

INSTRUMENT DATA		
	MONITOR	RECORDER
MANUFACTURER	TECO	Yokogawa
MODEL NO.	48	
SERIAL NO.	48-27158-228	
RANGE (PPM)	200	6CM/HR

CALIBRATION GASES			
SUPPLIER	AIR PRODUCTS	AIR PRODUCTS	AIR PRODUCTS
CYLINDER #	SG9170323	SX32489	SG9162702
CONC. (PPM)	56.9	120.7	142.4
EXPIRATION DATE	04/25/2004	01/06/2006	09/30/2006

POINT	OBSERVED CONC.	ACTUAL CONC.	PERCENT DIFF.
0	0	0	0.00
55.6	55.6	56.9	-0.65
122	122	120.7	0.65
142	142	142.4	-0.20

### Regression Output:

Constant		1.6234
Std Err of Y Est		1.9109
R Squared		1.0000
No. of Observations		4
Degrees of Freedom		2
X Coefficient(s)	1.0058	
Std Err of Coef	0.0029	

For Technical Information Call  
1-800-752-1597



ir Products and Chemicals, Inc. \* 12722 S. Wentworth Avenue, Chicago, IL 60628

ISO CERTIFICATION: 9002

# CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS STANDARD

PERFORMED ACCORDING TO EPA TRACEABILITY PROTOCOL FOR ASSAY AND CERTIFICATION OF GASEOUS CALIBRATION STANDARDS (PROCEDURE #G1)

Customer: 851 -1  
PCI-LARGO  
900 118TH AVENUE NORTH  
LARGO FL 33773-

Order No: CSS704108-01  
Batch No: 86181785  
PO:  
Release:

Cylinder No: SG9170323BAL  
Bar Code No: PHK790  
Cylinder Pressure\*: 2000 psig  
Certification Date: 04/25/2001  
Expiration Date: 04/25/2004

CERTIFIED CONCENTRATION		REFERENCE STANDARDS			ANALYTICAL INSTRUMENTATION			
Component	Certified Concentration	Cylinder Number	Standard Type	Standard Concentration	Instrument Make/Model	Serial Number	Last Calibration	Measurement Principal
CARBON MONOXIDE	56.9 ± .60 PPM	SG9161497BAL	NTRM 81679	99.90 PPM	HORIBA VIA-510	405079	04/01/01	NON-DISPERSIVE INFRARED

NITROGEN Balance Gas

\* STANDARD SHOULD NOT BE USED BELOW 150 PSIG

EPA PROTOCOL GAS MIXTURE : CARBON MONOXIDE IN NITROGEN  
To reorder this mixture please use Mix ID: 27578

Analyst:

SUZANNE HAUTER

Approved By:

James Laas

1921)

Airgas Specialty Gases  
 12722 South Wentworth Avenue  
 Chicago, IL 60628  
 773.785.3000 Fax: 773.785.1928  
 www.airgas.com

## Certificate of Analysis: E.P.A. Protocol Gas Mixture

Certification performed in accordance with "EPA Traceability Protocol (Sept.1997)"  
 using assay procedures listed.

Cylinder No:	<u>SX32489</u>	Order No:	<u>157779-00</u>
Certification Date:	<u>01/6/2003</u>	Expiration Date:	<u>01/6/2006</u>
Cylinder Pressure:	<u>2000</u>	Part No:	<u>E02NI99E15A0700</u>

\*Do not use cylinder below 150 psig.

<u>Component</u>	<u>Certified Concentration</u>	<u>Unit of Measure</u>	<u>Accuracy</u>	<u>Procedure</u>	<u>Analytical Principle</u>
Carbon Monoxide	120.7	PPM	1%	G-1	NDIR
Nitrogen	Balance				

Nox  
 (Reference Value Only)

### Reference Standard Information

<u>Type</u>	<u>Component</u>	<u>Concentration</u>	<u>Unit</u>	<u>Cylinder Number</u>
NTRM	Carbon Monoxide	244.7	PPM	SG9159519BAL

### Analytical Data

Component 1	<u>Carbon Monoxide</u>			
1st Analysis Date:	<u>12/30/2002</u>			
Zero	<u>0.000</u>	Cand	<u>120.700</u>	Ref <u>244.800</u>
Zero	<u>0.000</u>	Cand	<u>120.700</u>	Ref <u>244.800</u>
Zero	<u>0.000</u>	Cand	<u>120.700</u>	Ref <u>244.800</u>
2nd Analysis Date:	<u>01/06/03</u>			
Zero	<u>0.000</u>	Cand	<u>120.800</u>	Ref <u>244.800</u>
Zero	<u>0.000</u>	Cand	<u>120.800</u>	Ref <u>244.800</u>
Zero	<u>0.000</u>	Cand	<u>120.900</u>	Ref <u>244.700</u>

Analyzed by: *[Signature]*

Approved by: *[Signature]*

## Certificate of Analysis EPA Protocol Gas Mixture

Cylinder No:	SG9162702BAL	Reference Number:	54-ST9736-000
Cylinder Pressure:	2,013 psig	Expiration Date:	09/30/2006
Certification Date:	09/30/2003	Laboratory:	ASG - Chicago - IL


### Certified Concentrations

Component	Concentration	Accuracy	Analytical Principle	Procedure
Carbon Monoxide	142.4 PPM	+/- 1%	NDIR	G1
Nitrogen	Balance			

Certification performed in accordance with "EPA Traceability Protocol (Sept. 1997)" using the assay procedures listed. Analytical Methodology does not require correction for analytical interferences.

### Notes:

Do not use cylinder below 150 psig.

  
 Approved for Release

### Reference Standard Information

Type	Component	Cyl. Number	Concentration
NTRM	Carbon Monoxide	SG9159474BAL	244.7 PPM

### Analytical Results

1st Component		Carbon Monoxide					
1st Analysis Date: 09/22/2003							
R	244.7	S	142.3	Z	0.0000	Conc	142.4 PPM
S	142.4	Z	0.0000	R	244.7	Conc	142.3 PPM
Z	0.0000	R	244.7	S	142.4	Conc	142.4 PPM
							AVG: 142.4 PPM
2nd Analysis Date: 09/30/2003							
R	244.7	S	142.5	Z	0.0000	Conc	142.4 PPM
S	142.4	Z	0.0000	R	244.7	Conc	142.5 PPM
Z	0.0000	R	244.7	S	142.5	Conc	142.5 PPM
							AVG: 142.5 PPM

## CO EMISSION TEST CALCULATIONS

COMPANY: FOSTER'S PET CREMATION SERVICE  
 SOURCE: B&L BLP 500/150 ANIMAL CREMATORY  
 TEST DATE: 03/09/2004  
 Data analyst: MG

Run No.	Average			Stack Flowrate (dscfm)	Emissions		
	CO (PPM)	O2 (%)	CO @ 7% O2 (PPM)		mg/m3	lbs/ft3	lbs/hr
1	3.08	8.0	3.3	457	3.6	2.24E-007	0.006
2	2.25	10.0	2.9	482	2.6	1.64E-007	0.005
3	5.0	10.5	6.7	501	5.8	3.63E-007	0.011
Averages	3.44	9.5	4.3	480	4.0	2.50E-007	0.007

FORMULAS: CO @ 7% O2 = Actual CO x (14/(21-%O2))

mg/m3 = ppm x .041573 x molecular wt.

$$\text{lb/ft}^3 = \frac{\text{mg/m}^3}{35.31 \text{ ft}^3/\text{m}^3 \times 1000 \text{ mg/g} \times 453.59 \text{ g/lb}}$$

lb/hr = lb/ft3 x flowrate x 60 min/hr

where: Pstd = 29.92 "Hg  
 Tstd = 528 deg R  
 Molecular Weight of CO = 28

# SOUTHERN ENVIRONMENTAL SCIENCES, INC.

## EMISSIONS TEST CALCULATIONS

Plant: FOSTER'S PET CREMATION SERVICE  
 Unit: ANIMAL CREMATORY INCINERATOR  
 Run No: 2

Test Date: 03/09/2004  
 Data Input By: DW

$$Pbar = (Pbar \text{ at barom.}) - (\text{Elev. diff. barom. to manom., ft.}) \times (.1/100)$$

$$= 30.14 - 0 \times (0.1/100) = \underline{30.14}$$

$$Pm = Pbar + \frac{\Delta H}{13.6}$$

$$= 30.14 + \frac{1.041}{13.6} = \underline{30.22}$$

$$Vm(\text{std}) = (Vm) \times (Y) \times \frac{(Tstd, \text{deg R}) \times (Pm)}{(Tm, \text{deg R}) \times (Pstd)}$$

$$= 36.308 \times 0.986 \times \frac{528 \times 30.22}{553.7 \times 29.92} = \underline{34.476}$$

$$Vw(\text{std}) = Vlc \times (.04715) = 144.1 \times 0.04715 = \underline{6.794}$$

$$Bws = \frac{Vw(\text{std})}{Vw(\text{std}) + Vm(\text{std})} = \frac{6.794}{6.794 + 34.476} = \underline{0.165}$$

Bws @ saturation = 0.99  
 1 - Bws = 0.835 USE LOWER BWS

$$Md = 0.44(\%CO_2) + .32(\%O_2) + .28(\%N_2 + \%CO)$$

$$= .44 \times 4.5 + .32 \times 10 + 0.28 \times 78$$

$$= \underline{\text{assume } 29.12}$$

$$Ms = Md(1-Bws) + 18(Bws) = 29.12 \times 0.835 + 18 \times 0.165$$

$$= \underline{27.29}$$

$$Ps = Pbar + \frac{(Pg, \text{ in. H}_2\text{O})}{13.6} = 30.14 + \frac{-0.01}{13.6} = \underline{30.14}$$

$$Vs = 85.49 \times (Cp) \times (\text{avg sqrt delta P}) \times \text{sqrt}((Ts, \sim R)/(Ps)(Ms))$$

$$= 85.49 \times 0.84 \times 0.175 \times \text{sqrt} \frac{1827.1}{30.14 \times 27.29}$$

$$= \underline{18.68}$$

$$An = \frac{[(\text{Nozzle diam, in.}/12)^2 \times 3.14159]}{4} = \frac{0.611^2 \times 3.14159}{4} = \underline{0.00204}$$

$$\%I = \frac{(.09450) \times (Ts, \text{deg R}) \times (Vm(\text{std}))}{(Ps) \times (Vs) \times (An) \times (\text{Sample Time}) \times (1-Bws)}$$

$$= \frac{0.0945 \times 1827.1 \times 34.476}{30.14 \times 18.68 \times 0.0020361 \times 60 \times 0.835}$$

$$= \underline{103.6}$$

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## EMISSIONS TEST CALCULATIONS

Plant: FOSTER'S PET CREMATION SERVICE  
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 Run No: 2

Test Date: 03/09/2004  
 Data Input By: DW

$$A_s = \frac{(\text{Stack Diam., ft.})^2 \times 3.14}{4} = \frac{1.5^2 \times 3.14}{4} = 1.77$$

$$A_{s, \text{eff}} = \frac{A_s \times (\text{total No. pts.} - \text{No. neg. pts.})}{(\text{Total No. pts.})} = \frac{1.767146 \times (24 - 0)}{24} = 1.77$$

$$Q = 60(A_{s, \text{eff}})(V_s) = 60 \times 1.77 \times 18.68 = 1,981$$

$$Q_{\text{std}} = \frac{(Q) \times (T_{\text{std}}) \times (P_s) \times (1-B)}{(T_s, \text{degR}) \times (P_{\text{std}})} = \frac{1980.505 \times 528 \times 30.139265 \times 0.83537}{1827.125 \times 29.92} = 482$$

$$C_s = \frac{(.01543) \times (\text{mn, mg})}{V_m(\text{std})} = \frac{0.01543 \times 11.1}{34.4759} = 0.00497$$

$$\text{PMR} = \frac{(C_s)(Q_{\text{std}})(6)}{7000} = \frac{0.0050 \times 481.60559 \times 60}{7000} = 0.02$$

Emissions calculations in emissions test summary may differ slightly from example calculations due to rounding of some numbers in example.

# Southern Environmental Sciences, Inc.

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## NOMENCLATURE USED IN STACK SAMPLING CALCULATIONS

- $A_n$  = Cross-sectional area of nozzle,  $\text{ft}^2$
- $A_s$  = Cross-sectional area of stack,  $\text{ft}^2$
- $B_{ws}$  = Water vapor in gas stream, proportion by volume
- $C_p$  = Pitot coefficient
- $C_s$  = Pollutant concentration,  $\text{gr/DSCF}$
- $F_d$  = Ratio of gas generated to heat value of fuel,  $\text{DSCF/mm BTU}$
- $\Delta H$  = Average pressure differential across orifice, in.  $\text{H}_2\text{O}$
- %I = Isokinetic variation, %
- $M_d$  = Molecular weight of dry gas
- $M_n$  = Total amount of pollutant collected, mg
- $M_s$  = Molecular weight of stack gas
- N = Normality of barium perchlorate titrant
- $\sqrt{\Delta P_{\text{avg}}}$  = Average of the square roots of the velocity heads
- $P_{\text{bar}}$  = Barometric pressure at the sampling site, in. Hg
- $P_g$  = Stack gas static pressure, in.  $\text{H}_2\text{O}$
- $P_m$  = Absolute pressure at the dry gas meter, in. Hg
- $P_s$  = Absolute stack pressure, in. Hg
- PMR = Pollutant mass rate,  $\text{lb/hr}$
- $P_{\text{std}}$  = Standard absolute pressure, 29.92 in. Hg
- $\theta$  = Total sampling time, minutes



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**NOMENCLATURE USED IN  
STACK SAMPLING CALCULATIONS**  
(Continued)

- $Q$  = Stack gas flowrate, ACFM
- $Q_{std}$  = Stack gas flowrate, DSCFM
- $T_m$  = Absolute average meter temperature, °R
- $T_s$  = Absolute average stack gas temperature, °R
- $T_{std}$  = Standard absolute temperature, 528 °R
- $V_a$  = Volume of sample aliquot titrated, ml
- $V_{lc}$  = Liquid collected in impingers and silica gel, grams
- $V_m$  = Sample volume at meter conditions, DCF
- $V_{m(std)}$  = Sample volume at standard conditions, DSCF
- $V_s$  = Stack gas velocity, ft/sec
- $V_{soln}$  = Total volume of solution, ml
- $V_t$  = Volume of barium perchlorate titrant used for the sample, ml
- $V_{tb}$  = Volume of barium perchlorate titrant used for the blank, ml
- $V_{w(std)}$  = Volume of water vapor in sample corrected to standard conditions, SCF
- $Y$  = Dry gas meter calibration factor
- 13.6 = Specific gravity of mercury

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