



SURFACE COATING OPERATIONS



COMPLIANCE INSPECTION CHECKLIST

INSPECTION TYPE: ANNUAL (INS1, INS2) COMPLAINT/DISCOVERY (CI)
 RE-INSPECTION (FUI) ARMS COMPLAINT NO:

AIRS ID#: 0951331	DATE: <u>3/29/2012</u>	ARRIVE: <u>11:26am</u>	DEPART: <u>12:05pm</u>
FACILITY NAME: CHEP USA-ORLANDO PLANT			
FACILITY LOCATION: 7315 KINGSPONTE PKWY #200 ORLANDO 32819-6537			
OWNER/AUTHORIZED REPRESENTATIVE: CHRISTOPHER YOUNG		PHONE: (407)370-2437	
Email: christopher.young@chep.com		Mobile:	
CONTACT NAME: ANTHONY PALMER		PHONE: (407)355-7002	
Email: anthony.palmer@chep.com		Mobile:	
ENTITLEMENT PERIOD: 3/26/2010 / 3/26/2015 (effective date) (end date)			

PART I: INSPECTION COMPLIANCE STATUS (check only one box)

IN COMPLIANCE MINOR Non-COMPLIANCE SIGNIFICANT Non-COMPLIANCE

PART II: RECORDKEEPING REQUIREMENTS – Rule 62-210.300, F.A.C.
(check appropriate box(es))

- Does the facility operate any emissions units other than the surface coating operations and emissions units which are exempt from permitting pursuant to the criteria of paragraph 62-210.300(3)(a) or (b), F.A.C., or have been exempted from permitting under Rule 62-4.040, F.A.C.? (Rule 62-210.300(3)(c)4.a., F.A.C.) Yes No
- Does the owner/operator of the facility maintain records to document the VOC content of the coatings and the quantity of the coatings used?----- Yes No
- Does the owner/operator retain, and make available for Department inspection, these records for a period of at least five years?----- Yes No
- Is the total quantity of VOC's in such coatings 44 lbs/day or less, averaged monthly?----- Yes No
- Does the amount of coatings used, include solvents and thinners used in the process including those used for cleanups?----- Yes No

PART III: CONTROL/OPERATING/MAINTANANCE REQUIREMENTS – Rule 62-210.300, F.A.C.
(check appropriate box(es))

- Is/Are the surface coating operation(s) subject to a VOC Reasonably Available Control Technology (RACT) emission limiting standard of Chapter 62-296.500, F.A.C.? (Rule 62-210.300(3)(c)4.b., F.A.C.)----- Yes No
- Does the facility cause, suffer, allow or permit the discharge of air pollutants which cause or contribute to an objectionable odor? (Rule 62.296.320(2), F.A.C.)----- Yes No

PART III: CONTROL/OPERATING/MAINTENANCE REQUIREMENTS – Rule 62-210.300, F.A.C. – (continued)

(check appropriate box(es))

3. Does the owner/operator encourage pollution prevention through such measures as training employees involved in surface coating operations on methods of reducing VOC emissions by:
- a) maintaining spray coating equipment to ensure effective application with a minimum of overspray? Yes No
 - b) monitoring the coating thickness to avoid excessive coating?----- Yes No
 - c) considering the use of low-VOC coatings (e.g., waterborne, ultra-violet cured, or powder coatings)? Yes No
 - d) implementing inventory control practices to prevent spillage?----- Yes No
 - e) implementing management practices to reduce VOC emissions during cleanup by:
 - 1. spraying light colored coatings before dark colored coatings to reduce the number of cleaning cycles?----- Yes No
 - 2) recycling cleaning solvents?----- Yes No
 - 3) using water based cleaners?----- Yes No

PART IV: SPECIAL CONDITIONS AND PROCEDURES – Rule 62-210.300, F.A.C.

A. New or Modified Process Equipment

1. Since the last inspection has there been
- a) installation of any new process equipment?----- Yes No
 - b) alterations to existing process equipment without replacement?----- Yes No
 - c) replacement of existing equipment substantially different than that noted on the most recent notification form?----- Yes No
 - d) If you answered **YES** to any of the above, did the owner submit a new and complete notification form and appropriate fee (Rule 62-4.050, F.A.C.) to the appropriate DEP or local program office?----- Yes No

Assefa Hailemariam

3/29/2012

Inspector's Name (Please Print)

Date of Inspection

~3/29/2013

Inspector's Signature

Approximate Date of Next Inspection

COMMENTS:

Assefa Hailemariam met with Anthony Palmer, Plant Manager, on March 29, 2012, to conduct the annual inspection for the surface coating facility. The facility collects about 10 million pallets a year. These pallets are reconditioned and painted with an automated painting system in a paint booth using a watered-down blue paint at a 4:1 dilution and a worker sprays a logo with white paint at the 4:1 dilution on the side of the pallets. All records were available for the past 5 years and kept on the computer. All emission units appeared to be in good condition. No leaks or spills were observed and all containers were covered. Records provided showed all coatings, all solvents and thinners used in the process, or for cleanup. The highest VOC usage was in September 2011 with 41.3 pounds per day, averaged monthly. The facility-wide highest consecutive twelve month rolling total for VOC emission was from December 2011 with 5.87 tons. No objectionable odors were detected during the inspection on this date.