



# CONCRETE BATCHING PLANT



## COMPLIANCE INSPECTION CHECKLIST

**INSPECTION TYPE:** ANNUAL (INS1, INS2)  COMPLAINT/DISCOVERY (CI)   
 RE-INSPECTION (FUI)  ARMS COMPLAINT NO:

**AIRS ID#:** 1110123 **DATE:** 3/4/09 **ARRIVE:** 9:00 **DEPART:** 11:30  
**FACILITY NAME:** ADONEL/FT. PIERCE BATCH PLANT  
**FACILITY LOCATION:** 5720 Environment Drive  
 FT. PIERCE 34981  
**OWNER/AUTHORIZED REPRESENTATIVE:** LUIS GARCIA **PHONE:** (305)392-5416  
**CONTACT NAME:** LOUIS ESPINOSA **PHONE:** (954)558-2046  
**ENTITLEMENT PERIOD:** 11/6/2005 / 11/6/2010  
(effective date) (end date)

**PART I: INSPECTION COMPLIANCE STATUS** (check  only one box)  
 IN COMPLIANCE  MINOR Non-COMPLIANCE  SIGNIFICANT Non-COMPLIANCE

**PART II: TESTING/RECORDKEEPING REQUIREMENTS – Rule 62-296.414, F.A.C.**  
 (check  appropriate box(es))

### Stack Emissions

1. Were visible emissions tests conducted during this site visit according to EPA Method 9 (Ref.: Chapter 62-297, F.A.C.)?-----  Yes  No
2. Are emissions from silos, weigh hoppers (batchers), and other enclosed storage and conveying equipment controlled to the extent necessary to limit visible emissions to 5 percent opacity?-----  Yes  No
3. During visible emissions tests of the silo dust collector exhaust points was the loading of the silo conducted at a rate that is representative of the normal silo loading rate, or at least at the minimum 25 tons per hour rate, unless such rate is unachievable in practice?-----  Yes  No
4. Are emissions from the weigh hopper (batcher) operation controlled by the silo dust collector? (If answer to this question is "Yes", then continue on to questions 4.a) and 4.b) below. If answer is "No" then skip 4.a) and 4.b) and continue on to question 5.)-----  Yes  No
  - a) Was the batching operation in operation during the visible emissions test?-----  Yes  No
  - b) During the visible emissions test, was the batching rate representative of the normal batching rate and duration?-----  Yes  No
5. If emissions from the weigh hopper (batcher) operation are controlled by a dust collector, which is separate from the silo dust collector, are the visible emissions tests of the weigh hopper (batcher) dust collector conducted while batching at a rate that is representative of the normal batching rate and duration?-----  Yes  No

**PART II: TESTING/RECORDKEEPING REQUIREMENTS – Rule 62-296.414, F.A.C. – (continued)**

(check  appropriate box(es))

**Compliance Demonstration - (Rule 62-296.401(5)(i), F.A.C.)**

1. Is each dust collector exhaust point tested according to the visible emissions limiting standard as part of the annual compliance demonstration? (Rule 62-297.310(7)(a), F.A.C.)-----  Yes  No

**New Facilities – (permitted pursuant to Rule 62-210.300(4), F.A.C., Air General Permits)**

2. Did this facility demonstrate:
- a) initial compliance no later than 30 days after beginning operation?-----  Yes  No
- b) annual compliance within 60 days prior to each anniversary of the air general permit notification form submittal date?-----  Yes  No

**Existing Facilities – (permitted pursuant to Rule 62-210.300(4), F.A.C., Air General Permits)**

3. In order to demonstrate annual compliance, was an annual visible emissions test conducted 60 days prior to the AGP Notification form submission, and within 60 days prior to each anniversary date?-----  Yes  No

**Test Reports – (Rules 62-213.440, F.A.C. and 62-297.310(8)(b), F.A.C.)**

4. Was the required test report filed with the department as soon as practical, but no later than 45 days after the test was completed?-----  Yes  No

**PART III: OPERATING/RECORDKEEPING REQUIREMENTS – Rule 62-210.300(4)(c)2., F.A.C.**

(check  appropriate box(es))

1. Is this facility: 1) a stationary ; 2) a relocatable ; or does it have: 3) both, stationary and relocatable  concrete batching and/or nonmetallic mineral processing plants? *(Please check  only one box.)*
2. If this is a stationary concrete batching plant, is there one or more relocatable nonmetallic mineral processing plants using individual air general permits at the same location? *(If your answer to this question is YES, then proceed to questions 2.a), thru 2.d,) below.)*-----  Yes  No
- a) Are there any additional nonexempt units located at this facility?-----  Yes  No
- b) Is the total combined annual facility-wide fuel oil usage of all plants less than 240,000 gallons per calendar year?-----  Yes  No
- c) Is the quantity of material processed less than ten million tons per calendar year?-----  Yes  No
- d) Is the fuel oil sulfur content 0.5% by weight or less?-----  Yes  No
3. Does the owner/operator of the concrete batching plant maintain a log book or books to account for:
- a) fuel consumption on a monthly basis?-----  Yes  No
- b) material processed on a monthly basis?-----  Yes  No
- c) the sulfur content of the fuel being burned (Fuel supplier certifications)?-----  Yes  No

**PART III: OPERATING/RECORDKEEPING REQUIREMENTS – Rule 62-296.414(2)(a) and (b), F.A.C. (continued)**

(check  appropriate box(es))

**Unconfined Emissions – (Rule 62-296.320(4)(c), F.A.C.)**

1. Does the owner /operator of the concrete batching plant take reasonable precautions to control unconfined emissions by:
- a) management of roads, parking areas, stock piles, and yards, which shall include one or more of the following:
    - 1) paving and maintenance of roads, parking areas, stock piles, and yards?-----  Yes  No
    - 2) application of water or environmentally safe dust-suppressant chemicals when necessary to control emissions?-----  Yes  No
    - 3) removal of particulate matter from roads and other paved areas under control of the owner/operator to re-entrainment, and from building or work areas to reduce airborne particulate matter?-----  Yes  No
    - 4) reduction of stock pile height, or installation of wind breaks to mitigate wind entrainment of particulate matter from stock piles?-----  Yes  No
  - b) use of spray bar, chute, or partial enclosure to mitigate emissions at the drop point to the truck?-----  Yes  No

**PART IV: SPECIAL CONDITIONS AND PROCEDURES – Rule 62-210.300(4)(d)4., F.A.C.**

**A. New or Modified Process Equipment**

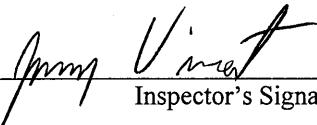
1. Since the last inspection has there been
- a) installation of any new process equipment?-----  Yes  No
  - b) alterations to existing process equipment without replacement?-----  Yes  No
  - c) replacement of existing equipment substantially different than that noted on the most recent notification form?-----  Yes  No
  - d) If you answered **YES** to any of the above, did the owner submit a new and complete notification form and appropriate fee (Rule 62-4.050, FAC) to the appropriate DEP or local program office?-----  Yes  No

Jeremy Vincent

3/4/09

Inspector's Name (Please Print)

Date of Inspection



Inspector's Signature

3/4/10

Approximate Date of Next Inspection

**COMMENTS:** On 3/4/09, JV inspected Adonel Concrete at their Fort Pierce Batch Plant location. The facility is located at 5720 Environment Drive, Fort Pierce, Florida 34981. Upon arrival, I met with Louis Espinosa, General Contractor for the facility, and Jodi Beck, Project Manager for South Florida Environmental Services.

The facility consists of two concrete batch plants, numbered 7 and 8. Each plant consists of two cement silos (one 1000 barrel, and one 600 barrel) and one weigh hopper (batcher). Each set of silos was tested separately; the first test involved the two 1000-barrel silos, while the second test involved the two 600-barrel silos. No emissions were observed during the testing. The facility still needs the perform initial testing of the two weigh hoppers, which will be done in the near future.

# EPA VISIBLE EMISSION OBSERVATION FORM 1

Method Used (Circle One)  
 Method 9      203A      203B      Other: \_\_\_\_\_

Company Name  
**ADONEL CONCRETE**

Facility Name  
**ADONEL/FT. PIERCE BATCH PLANT**

Street Address  
**5720 ENVIRONMENT DRIVE**

City  
**FT. PIERCE**      State  
**FL**      Zip  
**34981**

Process  
**CONCRETE**      Unit #  
**1**      Operating Mode

Control Equipment  
**BAGHOUSE**      Operating Mode

Describe Emission Point  
**2 CEMENT SILO W/ BAGHOUSES -  
1000 BARREL**

Height of Emiss. Pt.  
Start **72'**      End

Distance to Emiss. Pt.  
Start **120'**      End

Height of Emiss. Pt. Rel. to Observer  
Start **72'**      End

Direction to Emiss. Pt. (Degrees)  
Start **330**      End

Vertical Angle to Obs. Pt.  
Start **25'**      End

Direction to Obs. Pt. (Degrees)  
Start **150**      End

Distance and Direction to Observation Point from Emission Point  
Start **120' @ 150°**      End

Describe Emissions  
Start **NONE**      End

Emission Color  
Start **NONE**      End

Water Droplet Plume  
Attached       Detached       None

Describe Plume Background  
Start **SKY**      End

Background Color  
Start **WHITE/BLUE**      End

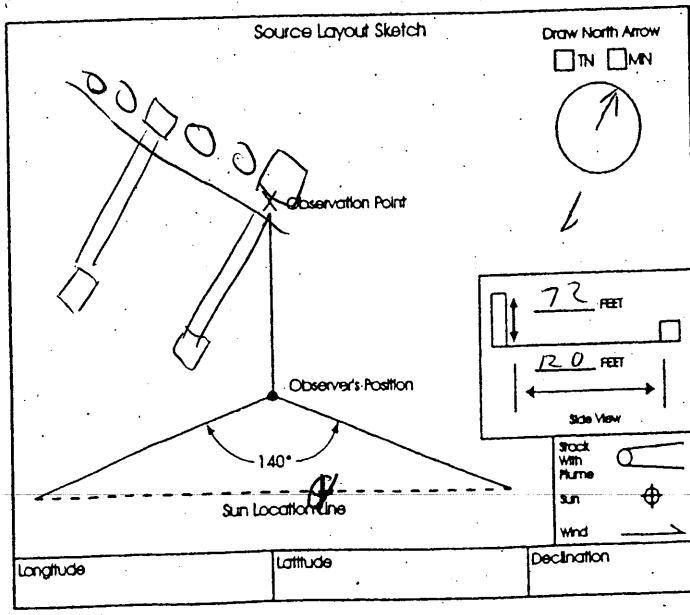
Wind Speed  
Start **5-8**      End

Ambient Temp.  
Start **64**      End

Sky Conditions  
Start **BRUKN**      End

Wind Direction  
Start **N**      End

Wet Bulb Temp.      RH Percent



Additional Information  
**8-10 PSI**

Form Number \_\_\_\_\_ Page \_\_\_\_\_ of \_\_\_\_\_

Continued on VEO Form Number \_\_\_\_\_

Observation Date		Time Zone				Start Time	End Time
3/4/09						9:31	9:43
Sec	Min	0	15	30	45	Comments	
1	0	0	0	0	0		
2	0	0	0	0	0		
3	0	0	0	0	0		
4	0	0	0	0	0		
5	0	0	0	0	0		
6	0	0	0	0	0		
7	0	0	0	0	0		
8	0	0	0	0	0		
9	0	0	0	0	0		
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Observer's Name (Print)  
**JEREMY MAUGENT**

Observer's Signature  
*Jeremy Maugent*      Date  
**3/4/09**

Organization  
**FDEP**

Certified by  
**ETA**      Date  
**1/8/09**

# EPA VISIBLE EMISSION OBSERVATION FORM 1

Method Used (Circle One) Method P 203A 203B Other: \_\_\_\_\_

Company Name: ADONEL CONCRETE  
 Facility Name: ADONEL/FT. PIERCE BATCH PLANT  
 Street Address: 5720 ENVIRONMENT DRIVE  
 City: FT. PIERCE State: FL Zip: 34981

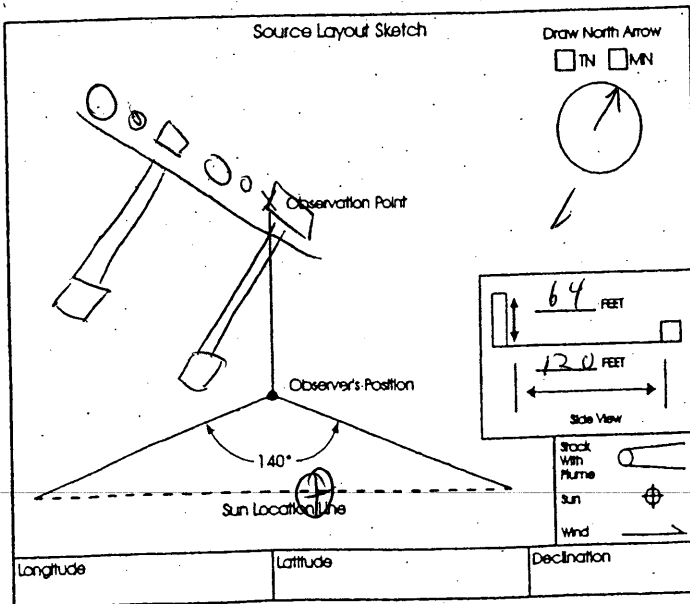
Process: CONCRETE Unit #: 2 Operating Mode: \_\_\_\_\_  
 Control Equipment: BAGHOUSE Operating Mode: \_\_\_\_\_

Describe Emission Point:  
2 CEMENT SILO W/ BAGHOUSES  
600 BARREL  
 Height of Emiss. Pt. Start: 64' End: \_\_\_\_\_  
 Height of Emiss. Pt. Rel. to Observer Start: 64' End: \_\_\_\_\_  
 Distance to Emiss. Pt. Start: 120' End: \_\_\_\_\_  
 Direction to Emiss. Pt. (Degrees) Start: 330° End: \_\_\_\_\_

Vertical Angle to Obs. Pt. Start: 25° End: \_\_\_\_\_  
 Direction to Obs. Pt. (Degrees) Start: 150° End: \_\_\_\_\_  
 Distance and Direction to Observation Point from Emission Point Start: 120' @ 150° End: \_\_\_\_\_

Describe Emissions  
 Start: NONE End: \_\_\_\_\_  
 Emission Color: \_\_\_\_\_  
 Start: NONE End: \_\_\_\_\_  
 Water Droplet Plume Attached  Detached  None

Describe Plume Background  
 Start: SKY End: \_\_\_\_\_  
 Background Color Start: BLUE End: \_\_\_\_\_  
 Sky Conditions Start: SCATTERED End: \_\_\_\_\_  
 Wind Speed Start: 5-8 End: 8-12  
 Wind Direction Start: N End: \_\_\_\_\_  
 Ambient Temp. Start: 68 End: \_\_\_\_\_  
 Wet Bulb Temp. \_\_\_\_\_ RH Percent \_\_\_\_\_



Additional Information: 8-10 PSI

Form Number \_\_\_\_\_ Page \_\_\_\_\_ of \_\_\_\_\_  
 Continued on VEO Form Number \_\_\_\_\_

Observation Date	Time Zone	Start Time	End Time	Comments					
<u>3/4/09</u>		<u>10:20</u>	<u>10:32</u>	Sec	0	15	30	45	
				Min					
1	0	0	0	0					
2	0	0	0	0					
3	0	0	0	0					
4	0	0	0	0					
5	0	0	0	0					
6	0	0	0	0					
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Observer's Name (Print): JEREMY VINCENT  
 Observer's Signature: [Signature] Date: 3/4/09  
 Organization: FDEP  
 Certified By: ETA Date: 1/8/09



STRAIGHT BILL OF LADING - SHORT FORM - ORIGINAL - NOT NEGOTIABLE

RECEIVED, subject to the applicable classification, tariff, circular and/or contract in effect on the date of the issue of this Original Bill of Lading, the property described below, in apparent good order, except as noted "contents and condition of contents of packages unknown", marked, consigned, and destined as indicated below, which said carrier (the word carrier being understood throughout this contract as meaning any person or corporation in possession of the property under the contract) agrees to carry to its usual place of delivery at said destination, if on its route, otherwise to deliver to another carrier on the route to said destination. It is mutually agreed, as to each carrier or all or any of said property over all or any portion of said route to destination, and as to each party at any time interested in all or any of said property, that any service to be performed hereunder shall be subject to all the terms and conditions of the Uniform Domestic Straight Bill of Lading set forth (a) in Uniform Freight Classification in effect on the date hereof, if this is a rail or rail-water shipment, or (b) in the National Motor Freight Classification in effect on the date hereof, if this is a motor carrier shipment.

Shipper hereby certifies that he is familiar with all the terms and conditions of the said Uniform Straight Bill of Lading set forth in the classification which governs this shipment, said terms and conditions are hereby agreed to by the shipper and accepted for himself and his assigns.

**Delivery Date/Time:** Mar 3, 2009 10:45 AM

**Loaded On:** Mar 3, 2009 10:45 AM

ADONEL-MIAMI  
2101 N.W. 110 AVE  
MIAMI FL 33172  
US

**Customer Number :** 0000018652  
**Customer P.O. # :** 8041584459  
**Carrier :** A CUSTOMER PICKUP  
**Carrier ID :** 0000400643

Description	Quantity	Unit of Measure	Truck, Trailer & Pup	Silo	Gross	Tare	Net
Gray Portland Type I Bulk-Cemex, Mia	26.04	TON	1001 1001		79440 LB	27360 LB	52080 LB

*Vukob Rodriguez*

*Plant 7  
EAST*

Prior to signing delivery receipt, verify condition of shipment. No loss or damage claims considered unless exception is noted on Bill of Lading by consignee at time of delivery.	
<b>CUSTOMER PICKUP</b>	
RECEIPT OF THE PRODUCT AND QUANTITY DESIGNATED HEREBY IS ACKNOWLEDGED, FOR ORIGIN, BY CUSTOMER OR AGENT FOR A CUSTOMER FOR DELIVERY TO THE CUSTOMER AND DESTINATION IDENTIFIED HEREBY.	
COMPANY _____ AGENT _____ TRACTOR LIC. NO. _____	Subject to Section 7 of conditions, if this shipment is to be delivered to the consignee without recourse on the consignor, the consignor shall sign the following statement: The carrier shall not make delivery of this shipment without payment of freight and all other lawful charges.
Received by (Customer's signature) _____	PER _____ (Signature of Consignor)
The description and weight indicated on this Bill of Lading are correct subject to verification by the respective Weight and Inspection Bureau according to Agreement CONTINENTAL FLORIDA MATERIALS INC. - SHIPPER	CHARGES ARE PREPAID UNLESS MARKED NOT PREPAID CONTINENTAL FLORIDA MATERIALS INC. - SHIPPER PER - RECEIVED BY CARRIER AGENT ABOVE PER -

# CONTINENTAL

## HEIDELBERGCEMENT Group

CONTINENTAL FLORIDA MATERIALS, INC.  
 2700 EISENHOWER BLVD.  
 P. O. BOX 13128  
 FORT LAUDERDALE, FL 33316  
 For Inquiries Call: 1-800-432-0135 • Fax: 954-523-1490

STRAIGHT BILL OF LADING - SHORT FORM - ORIGINAL - NOT NEGOTIABLE

TICKET NO. 591062

ORIGIN	DATE	TIME	CUST NO.	CUST ORDER NO.	REQUESTED DELIVERY TIME
CEM-NIA	03-04-09				

SOLD TO:  
 Continental

SHIP TO:  
 West Ft Pierce.

WEIGHT	POUNDS	TONS	DATE	TIME
GROSS	79540			
TARE	26940			
NET	52600			

SILO NO.	SCALE NO.	LOADER	CERTIFIED	MILLTEST

CARRIER	TRUCK	TRAILER
Adarel	1002	100X

ITEM NO.	ITEM DESCRIPTION	PALLETS	BAGS	POUNDS	TONS
	Type I b TAVERAS AMZDLO			52600	26.300
TOTAL					

DELIVERY INFORMATION	OTHER COMMENTS
	Plant West

CERTIFY	SEAL NO.
	0450569

**CAUTION**  
 MSDS Provided upon request. See backside for our product warning and specification warranty and buyers exclusive remedy.

The description and weight indicated on this Bill of Lading are correct, subject to verification by the Eastern Weighing & Inspection Bureau - Southern Weighing & Inspection Bureau - Trans-Continental Freight Bureau or Western Weighing & Inspection Bureau according to agreement.

CONTINENTAL FLORIDA MATERIALS, INC. - Shipper

**CHARGES ARE PREPAID UNLESS MARKED - NOT PREPAID**

SIGNATURES RECEIVED ABOVE MATERIAL IN GOOD CONDITION	
CARRIER	Adarel
CUSTOMER	