

### **CONCRETE BATCHING PLANT**



#### COMPLIANCE INSPECTION CHECKLIST

INSPECTION TYPE: ANNUAL (INS1, INS2) COMPLAINT/DISCOVERY (CI) RE-INSPECTION (FUI) ARMS COMPLAINT NO:					
AIRS ID#: 0950175 DATE: 11/17/2011 ARRIVE: 11:30 DEPART: 13:30  FACILITY NAME: TARMAC ARMERICA/S ORANGE RMC					
FACILITY LOCATION: 200 ZELL DR  ORLANDO 32824  OWNER/AUTHORIZED REPRESENTATIVE: Cindy Burns Email: tlancaster@titanamerica.com CONTACT NAME: KELLY FOLSOM Email: Mobile: (954)242-0183  ENTITLEMENT PERIOD: 3/13/2008 / 3/13/2013 (effective date) (end date)  Facility Section  PART I: INSPECTION COMPLIANCE STATUS (check only one box)  IN COMPLIANCE MINOR Non-COMPLIANCE SIGNIFICANT Non-COMPLIANCE					
PART II: ONSITE INTRODUCTORY MEETING  1. Name(s) of facility representative(s): Chris Fitch, Plant Manager  Brief Notes:	(check ☑ only one box for each question)				
2. Is the Authorized Representative still TERRY LANCASTER?					

# Emissions Unit Section 1 -CEMENT SILO subject to 5% Opacity Limit

PART I: <u>FILE REVIEW PRIOR TO INSPECTION</u> 1. Date of last inspection: <u>11/11/2010</u> 2. Past Visible Emissions (VE) tests:	(check <b>☑</b> only one box for each question)
a. Was a VE test performed within each of the past 4 calendar years?b. Has a VE test been performed yet within the current calendar year?c. If first year of operation, was a VE test performed within 30 days of commencing	
_ · · · · · · · · · · · · · · · · · · ·	N/A Yes No
e. Was the VE test report filed with the compliance authority no later than 45 days after the f. Did the report state the actual silo loading rate during emissions testing?g. What was the actual silo loading rate? 35.8 tons/hour	
<ul> <li>h. If weigh hopper(batcher) emissions controlled by the silo dust collector, did the report whether or not batching occurred during emissions testing?</li> <li>i. Did the test report state the actual batching rate during emissions testing?</li> <li>j. What was the actual batching rate? tons/hour</li> </ul>	N/A Yes No
k. Did the emissions unit demonstrate compliance with the 5% opacity limit during the la If not, what was the problem (if known)?	sst VE test? 🛛 Yes 🗌 No
PART II: STACK EMISSIONS from a silo, weigh hopper(batcher) or other	(check <b>☑</b> only one
enclosed storage and conveying equipment	box for each question)
1. Was a visible emissions test conducted by the facility for this unit during this site vi	isit? 🖂 Yes 🗌 No
<ul> <li>a. Was the visible emissions test conducted according to EPA Method 9?</li> <li>b. The visible emission test resulted in an opacity of <u>0.0</u> % for the highest six-minute ave</li> </ul>	
c. Did the visible emissions test demonstrate compliance with the 5% opacity limit?  If not, what was the problem (if known)?	
d. During visible emissions tests of the silo dust collector exhaust points was the loading that is representative of the normal silo loading rate? 🖂 Yes 🔲 No 🔲 N/A	
e. If silo loaded, was the minimum loading rate of 25 tons/hour achievable in practice? - f. What was the silo loading rate? 35.75 tons/hour	
g. Are emissions from the weigh hopper (batcher) operation controlled by the silo dust of $If$ YES, then continue on to questions $g.1) - g.3$ below. If answer NO, then skip $g.1) - g.3$	
1) Was the weigh hopper (batcher) in operation during the visible emissions test?	Yes No
2) During the visible emissions test, was the batching rate representative of the norm duration?	Yes No
3) What was the batching rate? tons/hour. What was the batching duration h. 1) If emissions from the weigh hopper (batcher) operation are controlled by a dust controlled b	ollector which is separate
from the silo dust collector, was the visible emissions test of the weigh hopper (bate conducted while batching at a rate that is representative of the normal batching rate 2) What was the batching rate? tons/hour. What was the batching duration?	and duration? Yes No
2. Was a visible emissions test conducted by the inspector for this unit during this site a. Was the visible emissions test conducted according to EPA Method 9?	visit?
<ul> <li>b. The visible emission test resulted in an opacity of <u>0.0</u> % for the highest six-minute av</li> <li>c. Did the visible emissions test demonstrate compliance with the 5% opacity limit?</li> <li>d. What was the process rate? <u>35.75</u> tons/hour.</li> </ul>	

# Emissions Unit Section 2 –FLY ASH SILO subject to 5% Opacity Limit

PART I: FILE REVIEW PRIOR TO INSPECTION	(check 🗹 only one	
1. Date of last inspection: <u>11/11/2010</u>	box for each question)	
2. Past Visible Emissions (VE) tests:	<u>_</u>	
a. Was a VE test performed within each of the past 4 calendar years?		
b. Has a VE test been performed yet within the current calendar year?		
c. If first year of operation, was a VE test performed within 30 days of commencing operation? d. Date of last VE test: 11/11/2010	☑ N/A ☐ Yes ☐ No	
e. Was the VE test report filed with the compliance authority no later than 45 days after f. Did the report state the actual silo loading rate during emissions testing?g. What was the actual silo loading rate? 2936/2016 tons/hour		
h. If weigh hopper(batcher) emissions controlled by the silo dust collector, did the report whether or not batching occurred during emissions testing?	N/A ☐ Yes ☐ No	
k. Did the emissions unit demonstrate compliance with the 5% opacity limit during the la If not, what was the problem (if known)?	ast VE test? X Yes No	
DADT II. STACV EMISSIONS from a sile, weigh homosy(betaken) as other		_
PART II: <u>STACK EMISSIONS</u> from a silo, weigh hopper(batcher) or other enclosed storage and conveying equipment	(check only one	
enciosed storage and conveying equipment	box for each question)	
1. Was a visible emissions test conducted by the facility for this unit during this site v	visit? 🖂 Yes 🗌 No	
a. Was the visible emissions test conducted according to EPA Method 9?		
<ul> <li>b. The visible emission test resulted in an opacity of <u>0.0</u> % for the highest six-minute av</li> <li>c. Did the visible emissions test demonstrate compliance with the 5% opacity limit?         If not, what was the problem (if known)?</li> </ul>		
d. During visible emissions tests of the silo dust collector exhaust points was the loading		
that is representative of the normal silo loading rate? \( \subseteq \text{Yes} \) \( \subseteq \text{N/A} \)		
e. If silo loaded, was the minimum loading rate of 25 tons/hour achievable in practice?	\( \sum \text{Yes}  \text{No}	
f. What was the silo loading rate? 30.74 tons/hour g. Are emissions from the weigh hopper (batcher) operation controlled by the silo dust c		
If YES, then continue on to questions $g.1) - g.3$ ) below. If answer NO, then skip $g.1) - g.3$ . Was the weigh hopper (batcher) in operation during the visible emissions test?	Yes No	
2) During the visible emissions test, was the batching rate representative of the norn duration?		
3) What was the batching rate? tons/hour. What was the batching duration		
h. 1) If emissions from the weigh hopper (batcher) operation are controlled by a dust of		
from the silo dust collector, was the visible emissions test of the weigh hopper (bat	<u> </u>	
conducted while batching at a rate that is representative of the normal batching rate  2) What was the batching rate? tons/hour. What was the batching duration?		
2. Was a visible emissions test conducted by the inspector for this unit during this site		
a. Was the visible emissions test conducted according to EPA Method 9?		
<ul> <li>b. The visible emission test resulted in an opacity of <u>0.0</u> % for the highest six-minute at c. Did the visible emissions test demonstrate compliance with the 5% opacity limit?</li> </ul>		
d. What was the process rate? 30.74 tons/hour.		

## Emissions Unit Section 3 -TRUCK LOADOUT subject to 5% Opacity Limit

PART II: STACK EMISSIONS from a silo, weigh hopper(batcher) or other enclosed storage and conveying equipment  1. Was a visible emissions test conducted by the facility for this unit during this site visit? —	1. 2.	Date of last inspection: 11/11/2010 Past Visible Emissions (VE) tests: a. Was a VE test performed within each of the past 4 calendar years?	(check ☑ box for each ☑ Yes Yes ☑ Yes	only one question)  No No No No No No No No No
a. Was the visible emissions test conducted by the facility for this unit during this site visit? —  Yes No  a. Was the visible emissions test conducted according to EPA Method 9? — Yes No  b. The visible emission test resulted in an opacity of 0.0 % for the highest six-minute average.  c. Did the visible emissions test demonstrate compliance with the 5% opacity limit? — Yes No  If not, what was the problem (if known)? —  d. During visible emissions tests of the silo dust collector exhaust points was the loading of the silo conducted at a rate that is representative of the normal silo loading rate? — Yes No N/A – silo not loaded during inspection.  e. If silo loaded, was the minimum loading rate of 25 tons/hour achievable in practice? — Yes No  f. What was the silo loading rate? tons/hour  g. Are emissions from the weigh hopper (batcher) operation controlled by the silo dust collector? — Yes No  If YES, then continue on to questions g.1) – g.3) below. If answer NO, then skip g.1) – g.3) and go to h.  1) Was the weigh hopper (batcher) in operation during the visible emissions test? — Pes No  2) During the visible emissions test, was the batching rate representative of the normal batching rate and duration? — Yes No  3) What was the batching rate? tons/hour. What was the batching duration? _ minutes  h. 1) If emissions from the weigh hopper (batcher) operation are controlled by a dust collector which is separate from the silo dust collector, was the visible emissions test of the weigh hopper (batcher) dust collector conducted while batching at a rate that is representative of the normal batching rate and duration? _ Yes No  2) What was the batching rate? tons/hour. What was the batching duration? _ Mes No  a. Was a visible emissions test conducted by the inspector for this unit during this site visit? — Yes No  b. The visible emission test conducted according to EPA Method 9? — Yes No  b. The visible emission test resulted in an opacity of 0.0 % for the highest six-minute average.				
a. Was the visible emissions test conducted according to EPA Method 9? ———————————————————————————————————	PA			•
b. The visible emission test resulted in an opacity of 0.0 % for the highest six-minute average.  c. Did the visible emissions test demonstrate compliance with the 5% opacity limit?	1.	Was a visible emissions test conducted by the facility for this unit during this site visit?	⊠ Yes	☐ No
c. Did the visible emissions test demonstrate compliance with the 5% opacity limit?		a. Was the visible emissions test conducted according to EPA Method 9?	Yes	☐ No
that is representative of the normal silo loading rate?  Yes  No  N/A – silo not loaded during inspection.  e. If silo loaded, was the minimum loading rate of 25 tons/hour achievable in practice?		c. Did the visible emissions test demonstrate compliance with the 5% opacity limit?	Yes	□ No
e. If silo loaded, was the minimum loading rate of 25 tons/hour achievable in practice?				
f. What was the silo loading rate? tons/hour  g. Are emissions from the weigh hopper (batcher) operation controlled by the silo dust collector? Yes No  If YES, then continue on to questions g.1) - g.3) below. If answer NO, then skip g.1) - g.3) and go to h.  1) Was the weigh hopper (batcher) in operation during the visible emissions test? Yes No  2) During the visible emissions test, was the batching rate representative of the normal batching rate and duration? Yes No  3) What was the batching rate? tons/hour. What was the batching duration? minutes  h. 1) If emissions from the weigh hopper (batcher) operation are controlled by a dust collector which is separate from the silo dust collector, was the visible emissions test of the weigh hopper (batcher) dust collector conducted while batching at a rate that is representative of the normal batching rate and duration? Yes No  2) What was the batching rate? tons/hour. What was the batching duration? 6 minutes.  2. Was a visible emissions test conducted by the inspector for this unit during this site visit? Yes No  a. Was the visible emissions test conducted according to EPA Method 9? Yes No  b. The visible emission test resulted in an opacity of 0.0 % for the highest six-minute average.				
If YES, then continue on to questions g.1) – g.3) below. If answer NO, then skip g.1) – g.3) and go to h.  1) Was the weigh hopper (batcher) in operation during the visible emissions test? ————————————————————————————————————		f. What was the silo loading rate? tons/hour		
1) Was the weigh hopper (batcher) in operation during the visible emissions test? ————————————————————————————————————				⊠ No
duration?		1) Was the weigh hopper (batcher) in operation during the visible emissions test?	☐ Yes	☐ No
3) What was the batching rate? tons/hour. What was the batching duration? minutes  h. 1) If emissions from the weigh hopper (batcher) operation are controlled by a dust collector which is separate from the silo dust collector, was the visible emissions test of the weigh hopper (batcher) dust collector conducted while batching at a rate that is representative of the normal batching rate and duration? \( \subseteq \text{ Yes} \) No  2) What was the batching rate? tons/hour. What was the batching duration? \( \frac{6}{6} \) minutes.  2. Was a visible emissions test conducted by the inspector for this unit during this site visit? \( \subseteq \text{ Yes} \) No  a. Was the visible emissions test conducted according to EPA Method 9? \( \subseteq \text{ Yes} \) No  b. The visible emission test resulted in an opacity of \( \frac{0.0}{0.0} \) % for the highest six-minute average.				□ No
from the silo dust collector, was the visible emissions test of the weigh hopper (batcher) dust collector conducted while batching at a rate that is representative of the normal batching rate and duration? Yes 2) What was the batching rate? tons/hour. What was the batching duration? 6 minutes.  2. Was a visible emissions test conducted by the inspector for this unit during this site visit? Yes No a. Was the visible emissions test conducted according to EPA Method 9? Yes No b. The visible emission test resulted in an opacity of 0.0 % for the highest six-minute average.		3) What was the batching rate? tons/hour . What was the batching duration? minu	tes	
conducted while batching at a rate that is representative of the normal batching rate and duration?   Yes  What was the batching rate? tons/hour. What was the batching duration?   in minutes.  Was a visible emissions test conducted by the inspector for this unit during this site visit?   Yes  No  Was the visible emissions test conducted according to EPA Method 9?   Yes  No  The visible emission test resulted in an opacity of 0.0 % for the highest six-minute average.				
2. Was a visible emissions test conducted by the inspector for this unit during this site visit?		conducted while batching at a rate that is representative of the normal batching rate and duration?		☐ No
a. Was the visible emissions test conducted according to EPA Method 9? Yes No b. The visible emission test resulted in an opacity of <u>0.0</u> % for the highest six-minute average.	2.		⊠ Yes	☐ No
		a. Was the visible emissions test conducted according to EPA Method 9?	_	☐ No
c. Did the visible emissions test demonstrate compliance with the 5% opacity limit? Yes No d. What was the process rate? tons/hour.		c. Did the visible emissions test demonstrate compliance with the 5% opacity limit?	⊠ Yes	□ No

### **Facility Section (continued)**

<u>C(</u>	ONFIRMATION OF GENERAL PERMIT ELIGIBILITY	(check <b>▽</b>	only one
		box for each	
1.	Does this facility keep records to show that it does not have the potential to emit:  a. 10 tons per year or more of any hazardous air pollutant?  b. 25 tons per year or more of any combination of hazardous air pollutants?  c 100 tons per year or more of any other regulated air pollutant?	⊠ Yes	☐ No ☐ No ☐ No
2.	Does this facility include:  a. Any emission units or activities not covered by the applicable air general permit (with the exception units and activities that are exempt from permitting pursuant to subsection Rule 62-210.300(3) or Rule 62-4.040, F.A.C.)?  If YES, what non-exempt units or activities?		⊠ No
	b. Any emissions units or activities authorized by another air general permit where such other air general permit and this general permit specifically allow the use of one another at the same facility?		⊠ No
3.	Is the total combined annual facility-wide fuel usage of all plants less than or equal to: a. 275,000 gallons of diesel fuel? b. 23,000 gallons of gasoline? c. 44 million standard cubic feet on natural gas? d. 1.3 million gallons of propane? e. Or an equivalent prorated amount if multiple fuels are used onsite (use equation below)?	Yes Yes Yes Yes Yes	☐ No
	gal diesel/yr + gal gasoline/yr + MM SCF nat. gas/yr + MM gal propagation of the second secon	$\frac{\text{ane/yr}}{\text{yr}} \le 1.0$	0?
	275,000 gai diesel/yi 25,000 gai gasolille/yi 44 Wiwi SCI hat. gas/yi 1.5 Wiwi gai propali	16/ y1	
4.	Has the owner/operator maintained, available for inspection, site-wide records of monthly fuel consum for each consecutive 12-period for the past 5 years?	iption - X Yes	☐ No
			-
Gl	ENERAL CONDITIONS	(check <b>b</b> ox for each	only one question)
1.	Has the owner or operator allowed the circumvention of any air pollution control device, or allowed the emission of air pollutants without the proper operation of all applicable air pollution control devices?	Yes	⊠ No
2.	Does the owner or operator:	N 11	
	a. Maintain the authorized facility in good condition?b. Ensure that the facility maintains its eligibility to use the air general permit and complies with all	- 🔀 Yes	∐ No
	terms and conditions of the air general permit?	- X Yes	☐ No
3.	Has the owner or operator allowed you, as the duly authorized representative of the Department, acces to the facility at reasonable times to inspect and test and to determine compliance with the air general permit and Department rules?		□ No
1	permit and Department rules?	🔼 Yes	☐ No

RELOCATABLE PLANT:	(check <b>☑</b>	only one
1. Is the facility: stationary ⊠; relocatable □; or consisting of both stationary and relocatable □ concrete batching and/or nonmetallic mineral processing plants? ( <i>If only stationary, skip the followin</i>	box for each	question)
2. Is the relocatable concrete batching plant used to mix cement and soil for onsite soil augmentation or stabilization? (If YES, answer 2. a and 2 .b; if NO, answer question 2.c below. )	Yes	☐ No
<ul> <li>a. Did the owner or operator notify the appropriate Department or Local Air Program by telephone,</li> <li>e-mail, fax, or written communication at least one business day prior to changing location?</li> <li>b. Did the owner or operator transmit a Facility Relocation Notification Form [DEP No. 62-210.900]</li> </ul>		☐ No
to the Department or Local Air Program no later than five business days following a relocation? c. Did the owner or operator transmit a Facility Relocation Notification Form [DEP No. 62-210.900(6	- Yes	☐ No
to the appropriate Department or Local Air Program at least five business days prior to relocation?	Yes	☐ No
3. If the relocatable plant was co-located at a facility with a separate air construction or air operation per and the relocatable batch plant is not included as an emissions unit in that separate permit:  a. Was the relocatable batch plant being used for a non-routine purpose (i.e, there is no repeated usage If YES, what was the purpose?  b. Were records kept by the owner/operator to indicate how long it was		☐ No
co-located at the permitted facility?  If YES, were any periods more than 6 months in duration?	Yes Yes	☐ No ☐ No
CHANGES  Administrative Changes:	(check ☑ box for each	
<ol> <li>Were there any changes in the name, address, or phone number of the facility or authorized representa associated with a change in ownership or with a physical relocation of the facility or any emissions un operations comprising the facility; or any other similar minor administrative change at the facility?</li> <li>If YES, did the facility provide written notification within 30 days of the change?</li></ol>	nits or 🔲 Yes	⊠ No □ No
3. Since the last registration form submittal has there been a. Installation of any new process equipment? b. Alterations to existing process equipment without replacement? c. Replacement of existing equipment with equipment that is substantially different? d. A change in ownership?		⊠ No ⊠ No ⊠ No ⊠ No
4. If the answer to any question 3a. – d. is YES, was a new registration form and the appropriate fee sub 30 days prior to the change?	omitted X Yes	☐ No
Assefa Hailemariam 11/17/2011		
Inspector's Name (Please Print)  Date of Inspection		
~11/2012		
Inspector's Signature Approximate Date of Next Ins	spection	

**COMMENTS:** The opacity observed was at 0.0% for all points and loading rates were above the minimum requirement 25TPH.