

## **CONCRETE BATCHING PLANT**



### COMPLIANCE INSPECTION CHECKLIST

IN		L (INS1, INS2)	COMPLAINT/		(CI)		
AIRS ID#: 0870017 DATE: <u>06-22-11</u> ARRIVE: DEPART:							
FA	ACILITY NAME: CEMEX-TAV	ERNIER READY-M	IIX				
FA	ACILITY LOCATION: 92	501 OVERSEAS HW	Y				
	TA	VERNIER 33070-2	2761				
CC				Mobile: (	561)820-8415 561)718-7564 305)852-2631		
Facility Section  PART I: INSPECTION COMPLIANCE STATUS (check ☑ only one box)  ☑ IN COMPLIANCE ☐ MINOR Non-COMPLIANCE ☐ SIGNIFICANT Non-COMPLIANCE							
		2222					
1.	Name(s) of facility representative  Brief Notes:	_	rlington, Arlington E	<u>Environmental</u>		check 🗹 c for each c	only one question)
2.	Is the Authorized Representative If no, who is?:	still JEFFREY PORT	ER?			Yes	□No
3.	If different, did the facility provides the facility contact still JOSE` If no, who is?:					Yes Yes	□No □No
4.	Will facility be conducting VE to If yes, was the compliance author					=	□No □No

# Emissions Unit Section 4 -CCB Plant-tall one compartment silo(cement)w/dust collector subject to 5% Opacity Limit

1.	Date of last inspection: 12-17-2009 Past Visible Emissions (VE) tests: a. Was a VE test performed within each of the past 4 calendar years?	box for each  ☐ Yes	only one question)  No No No No No No No No
PA	ART II: STACK EMISSIONS from a silo, weigh hopper(batcher) or other enclosed storage and conveying equipment	(check <b>☑</b> box for each	only one question)
1.	Was a visible emissions test conducted by the facility for this unit during this site visit?	⊠ Yes	☐ No
	a. Was the visible emissions test conducted according to EPA Method 9?	⊠ Yes	☐ No
	<ul> <li>b. The visible emission test resulted in an opacity of <u>0</u> % for the highest six-minute average.</li> <li>c. Did the visible emissions test demonstrate compliance with the 5% opacity limit?</li></ul>	⊠ Yes	☐ No
	d. During visible emissions tests of the silo dust collector exhaust points was the loading of the silo contact that is representative of the normal silo loading rate? 🗵 Yes 🔲 No 🔲 N/A – silo not loading the silo contact that is representative of the normal silo loading rate?	nducted at a ra	ate
	e. If silo loaded, was the minimum loading rate of 25 tons/hour achievable in practice?		No No
	f. What was the silo loading rate? <u>45.79</u> tons/hour g. Are emissions from the weigh hopper (batcher) operation controlled by the silo dust collector?	Yes	⊠ No
	If YES, then continue on to questions $g.1) - g.3$ ) below. If answer NO, then skip $g.1) - g.3$ ) and go to 1) Was the weigh hopper (batcher) in operation during the visible emissions test?		☐ No
	2) During the visible emissions test, was the batching rate representative of the normal batching raduration?		☐ No
	3) What was the batching rate? tons/hour. What was the batching duration? minuth. 1) If emissions from the weigh hopper (batcher) operation are controlled by a dust collector which		
	from the silo dust collector, was the visible emissions test of the weigh hopper (batcher) dust coll conducted while batching at a rate that is representative of the normal batching rate and duration	ector	☐ No
2	2) What was the batching rate? tons/hour. What was the batching duration? minute	es	
۷.	Was a visible emissions test conducted by the inspector for this unit during this site visit?a. Was the visible emissions test conducted according to EPA Method 9?		∐ No □ No
	<ul> <li>b. The visible emission test resulted in an opacity of 0 % for the highest six-minute average.</li> <li>c. Did the visible emissions test demonstrate compliance with the 5% opacity limit?</li> </ul>	⊠ Yes	☐ No
	d. What was the process rate? 47 tons/hour.		

# Emissions Unit Section 6 -CCB Plant-short,one-compartment silo (slag)w/dust collector subject to 5% Opacity Limit

1. Date of last inspection: 12-17-2009 2. Past Visible Emissions (VE) tests: a. Was a VE test performed within each of the past 4 calendar years?	for each Yes Yes Yes Yes Yes Yes Yes Yes	only one box question)  No		
If not, what was the problem (if known)?				
PART II: STACK EMISSIONS from a silo, weigh hopper(batcher) or other enclosed storage and conveying equipment	(check 🗹 for each	only one box question)		
1. Was a visible emissions test conducted by the facility for this unit during this site visit?	Yes	☐ No		
a. Was the visible emissions test conducted according to EPA Method 9?	- X Yes	☐ No		
<ul> <li>b. The visible emission test resulted in an opacity of 2.5 % for the highest six-minute average.</li> <li>c. Did the visible emissions test demonstrate compliance with the 5% opacity limit?</li></ul>	- 🛚 Yes	☐ No		
d. During visible emissions tests of the silo dust collector exhaust points was the loading of the silo conducted at a rate				
that is representative of the normal silo loading rate? \( \subseteq \text{ Yes} \) \( \subseteq \text{ No} \) \( \subseteq \text{ N/A} - \text{silo not loaded} \) e. If silo loaded, was the minimum loading rate of 25 tons/hour achievable in practice?		Spection.  No		
f. What was the silo loading rate? <u>48.9</u> tons/hour g. Are emissions from the weigh hopper (batcher) operation controlled by the silo dust collector?	☐ Yes	⊠ No		
If YES, then continue on to questions $g.1) - g.3$ ) below. If answer NO, then skip $g.1) - g.3$ ) and go to 1) Was the weigh hopper (batcher) in operation during the visible emissions test?		⊠ No		
2) During the visible emissions test, was the batching rate representative of the normal batching r duration?	ate and			
3) What was the batching rate? tons/hour. What was the batching duration? min	utes	☐ No		
h. 1) If emissions from the weigh hopper (batcher) operation are controlled by a dust collector which is separate from the silo dust collector, was the visible emissions test of the weigh hopper (batcher) dust collector				
conducted while batching at a rate that is representative of the normal batching rate and duration 2) What was the batching rate? tons/hour. What was the batching duration? minu	? Yes	☐ No		
2. Was a visible emissions test conducted by the inspector for this unit during this site visit?	Yes	□ No		
<ul> <li>a. Was the visible emissions test conducted according to EPA Method 9?</li> <li>b. The visible emission test resulted in an opacity of 4.2 % for the highest six-minute average.</li> </ul>	- 🛚 Yes	∐ No		
c. Did the visible emissions test demonstrate compliance with the 5% opacity limit?d. What was the process rate? 48.9 tons/hour.	- X Yes	☐ No		

### **Facility Section (continued)**

<u>C(</u>	ONFIRMATION OF GENERAL PERMIT ELIGIBILITY			only one question)
1.	Does this facility keep records to show that it does not have the potential to emit:  a. 10 tons per year or more of any hazardous air pollutant?  b. 25 tons per year or more of any combination of hazardous air pollutants?  c 100 tons per year or more of any other regulated air pollutant?	$\boxtimes$	Yes	☐ No ☐ No ☐ No
2.	Does this facility include:  a. Any emission units or activities not covered by the applicable air general permit (with the exception units and activities that are exempt from permitting pursuant to subsection Rule 62-210.300(3) or Rule 62-4.040, F.A.C.)?  If YES, what non-exempt units or activities?		Yes	⊠ No
	b. Any emissions units or activities authorized by another air general permit where such other air gene permit and this general permit specifically allow the use of one another at the same facility?		Yes	⊠ No
3.	Is the total combined annual facility-wide fuel usage of all plants less than or equal to: a. 275,000 gallons of diesel fuel?	-   -   -	Yes Yes Yes Yes Yes	<ul><li> No</li><li> No</li><li> No</li><li> No</li><li> No</li><li> No</li><li> No</li></ul>
	gal diesel/yr + gal gasoline/yr + MM SCF nat. gas/yr + MM gal propared	ane/yr ie/yr	<u>≤</u> 1.00	?
4.	Has the owner/operator maintained, available for inspection, site-wide records of monthly fuel consum for each consecutive 12-period for the past 5 years?		Yes	☐ No
GENERAL CONDITIONS (check ☑ only one box for each question)				
1.	Has the owner or operator allowed the circumvention of any air pollution control device, or allowed the emission of air pollutants without the proper operation of all applicable air pollution control devices?	🗆	Yes	⊠ No
2.	Does the owner or operator:  a. Maintain the authorized facility in good condition?	- 🖂	Yes	☐ No
3	b. Ensure that the facility maintains its eligibility to use the air general permit and complies with all terms and conditions of the air general permit?		Yes	☐ No
	to the facility at reasonable times to inspect and test and to determine compliance with the air general		Ves	□ No

RELOCATABLE PLANT:		(check <b>☑</b> box for each	•
1. Is the facility: stationary ⊠; relocatable □; or consisting of both concrete batching and/or nonmetallic mineral processing plants? (			-1
2. Is the relocatable concrete batching plant used to mix cement and soil for onsite soil augmentation or stabilization? (If YES, answer 2. a and 2.b; if NO, answer question 2.c below.	)	Yes	☐ No
<ul> <li>a. Did the owner or operator notify the appropriate Department or e-mail, fax, or written communication at least one business day</li> <li>b. Did the owner or operator transmit a Facility Relocation Notifit to the Department or Local Air Program no later than five business.</li> </ul>	y prior to changing location?cation Form [DEP No. 62-210.900(ness days following a relocation?	6)] -	□ No
c. Did the owner or operator transmit a Facility Relocation Notific to the appropriate Department or Local Air Program at least five			☐ No
3. If the relocatable plant was co-located at a facility with a separate and the relocatable batch plant is not included as an emissions unia. Was the relocatable batch plant being used for a non-routine pu If YES, what was the purpose?  b. Were records kept by the owner/operator to indicate how long in the purpose.	t in that separate permit: rpose (i.e, there is no repeated usage		□ No
co-located at the permitted facility?		Yes Yes	☐ No ☐ No
CHANGES  Administrative Changes:  1. Were there any changes in the name, address, or phone number of	the facility or authorized represents	(check <b>☑</b> box for each	
associated with a change in ownership or with a physical relocation operations comprising the facility; or any other similar minor adm 2. If YES, did the facility provide written notification within 30 days New or Modified Process Equipment or Change in Ownership:	on of the facility or any emissions un ninistrative change at the facility?	nits or Yes	⊠ No □ No
3. Since the last registration form submittal has there been a. Installation of any new process equipment?  b. Alterations to existing process equipment without replacement c. Replacement of existing equipment with equipment that is subd. A change in ownership?	?stantially different?		No No No No No
4. If the answer to any question 3a. – d. is YES, was a new registrat 30 days prior to the change?		omitted 	☐ No
Barbara Nevins	06-22-2011		
Inspector's Name (Please Print)	Date of Inspection		
Barbara Nevins	12-31-2011		
Inspector's Signature	Approximate Date of Next Ins	spection	

**COMMENTS:** The facility has three silos, a single tall cement silo, EU 004, and two shorter flyash silos, EU 005 to the NW, and EU 006 to the SE. VE tests were performed while a cement tanker off-loaded to EU 004, and a flyash tanker off-loaded to EU 006. At first there was some discussion of using the single flyash tanker to fill both of the short silos for VE testing, however there is no scale at the facility for weighing load to calculate loading rate. Also, some repairs of the internal gear mechanism were planned for EU 005, so the decision was made to not test this unit on this day. During the inspection the consultant performed a six minute VE test on the batching unit, EU 003, with zero emissions recorded.

A review of the facility file revealed that no VE testing was performed in the year 2010. VE tests were scheduled for Dec 2010, but they were cancelled. The consultant emailed that the facility was not used much and the silos could only take ½ tanker. There is no scale, so no way to calculate rate for half a tanker. The facility planned to use old product for now, and schedule VE tests later. In March 2011, Department staff called the consultant to inquire about the VE testing schedule. The consultant indicated tests would be done in April after tourist season. Note, in photo below those are clouds, not emissions above EU 004

