## Boiler 1 Boiler 4

Boiler Parameters: <u>Limit</u>	Boiler Parameters: <u>Limit</u>
Avg Steam Flow = 139,000 lb/hr - 24 hr avg)	Avg Steam Flow = <u>211.000</u> lb/hr (300,000 lb/hr – 24 hr avg)
Steam Temperature = <u>572</u> F (585 Deg F)	Steam Temperature = <u>583</u> F (585 Deg F)
Steam Pressure = <u>390</u> psi <b>(400 psi)</b>	Steam Pressure = <u>399</u> psi <b>(400 psi)</b>
Scrubber Parameters:LimitDelta P = $7.6$ in of H2O(≥ 2.9 in of H2O)Water Flow = $144$ gpm(≥ 112 gpm)Pressure = $62$ psi	Scrubber Parameters: Limit  Delta P = $7.0$ (N) $6.1$ (S) in of H <sub>2</sub> O [ $\geq$ 4.1 (N); $\geq$ 4.3 (S)]  Water Flow = $160$ (N) $169$ (S) gpm ( $\geq$ 252 combined)  Pressure = $56$ psi

Date: November 28, 2012

## Boiler 2 Boiler 5

Boiler Parameters:		<u>Limit</u>	Boiler Parameters:	<u>Limit</u>
Avg Steam Flow = <u>118.000</u>	lb/hr <i>(138</i>	8,154 lb/hr – 24 hr avg)	Avg Steam Flow = 144.000 lb/hr	(230,000 lb/hr – 24 hr avg)
Steam Temperature = <u>571</u>	F	(585 Deg F)	Steam Temperature = <u>588</u> F	(585 Deg F)
Steam Pressure = 387	psi	(400 psi)	Steam Pressure = 398psi	(400 psi)
Scrubber Parameters:		<u>Limit</u>	Scrubber Parameters:	<u>Limit</u>
Delta P = <u>7.0</u>	in of H₂O	(≥ 3.1 in of H <sub>2</sub> O)	Delta P = <u>6.6</u> (N) <u>5.6</u> (S) in o	f H <sub>2</sub> O <i>[≥ 4.5 (N); ≥3.6 (S)]</i>
Water Flow = <u>148</u>	gpm	(≥ 148 gpm)	Water Flow = <u>178</u> (N) <u>134</u> (S)	gpm <i>(≥ 243 combined)</i>
Pressure = <u>62</u>	psi		Pressure = <u>53</u> psi	

## Roiler 3 Roiler 9

boller 3		boller 8	
Boiler Parameters:	<u>Limit</u>	Boiler Parameters:	<u>Limit</u>
Avg Steam Flow = <u>88.000</u> lb/h	r (110,000 lb/hr - 8 hr avg)	Avg Steam Flow = <u>262.000</u> lb/hr	(290,000 lb/hr – 24 hr avg)
Steam Temperature = <u>538</u> F	(585 Deg F)	Steam Temperature = <u>569</u> F	(585 Deg F)
Steam Pressure = 390 p	si <i>(400 psi)</i>	Steam Pressure = 396 psi	(400 psi)
Scrubber Parameters:	<u>Limit</u>	Scrubber Parameters:	<u>Limit</u>
Delta P = $\underline{6.9}$ in of H <sub>2</sub> O	(≥ 3.9 in of H <sub>2</sub> O)	Delta P = $7.1$ (N) $5.9$ (S) in of	f H <sub>2</sub> O <i>[≥ 5.8 (N); ≥5.9 (S)]</i>
Water Flow = <u>164</u> gpm	(≥ 164 gpm)	Water Flow = <u>169</u> (N) <u>154</u> (S)	gpm <i>[≥ 99 (N); ≥99 (S)]</i>
Pressure = <u>63</u> psi		Pressure = <u>53</u> psi	

Inspector: Binod Basnet

Sugarcane Grower Coop of Florida (Permit 0990026-016-AV) Inspection Field Data

## Other Comments:

The inspection was conducted on November 28, 2012. Facility conducted annual stack test at Boiler #1. The first run started at 9:20 A.M. and ended at 10:20 A.M. The second run started at 11:05 A.M. The preliminary results from the 1st run are as follows: NOx = 43.52 ppm, 0.0722 lb/mmbtu; VOC = 101.31 ppm, 0.189 lb/mmbtu. Preliminary weight of the particulate matter (with moisture, excluding the weight of filter) = 112.9 milligram.

Inspector: Binod Basnet