



Marine Corps Support Facility- Blount Island
Home of Blount Island Command
System Maintenance for PAINT/BLAST BLDG 352
ESOH-F-4.4.6.1081 Original 13 April 09



8-22 WCC	Craftsmen	Inspection/Maint. Results
Complete TSI/LOTO		
Lubricate chain rotary air lock feeder and gear producer		
Check operation of rotary air lock feeder		
Check valve flanges/purge connections		
Check screw conveyer		
Check shaft on screw		
Check trough for wear		
Check flights		
Lubricate tail bearings		
Check hangar bearings		
Inspect induction motor		
Zero photohelic gauge		
Check Visible Emissions		

Manometers	Craftsmen	Inspection/Maint. Results
Manometer Vacuum Recovery Unit Reading/Calibration		Calibrated On: ____ Calibrated By: ____ Manometer Reading: ____
Manometer Interior Bag House Reading/Calibration		Calibrated On: ____ Calibrated By: ____ Manometer Reading: ____
Zero photohelic gauge paint booth		Zeroed On: ____ By: ____ Photohelic Reading: ____

Breathing Air Board	Craftsmen	Inspection/Maint. Results
Shut Off Air/Purge		
Calibrate Board		Calibrated On: ____ Calibrated By: ____
Change Filters (Bi-monthly)		

Exhaust Fan Main	Craftsmen	Inspection/Maint. Results

Check the master list – verify this is the correct version before use

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Grease Pillow Block Bearings (Weekly)		
Check/Replace Belts (Quarterly)		
Inspect Plenum Housing for Corrosion (Quarterly)		

Vertical Motorized Doors	Craftsmen	Inspection/Maint. Results
Lock Out/Tag Out		
Lubricate Drive Chains (Quarterly)		
Inspect Sprockets (Quarterly)		
Lubricate Rail Wheel Bearings (Quarterly)		
Check All Set Screws for Tightness (Quarterly)		
Perform Corrosion Control		

Exhaust Fans Paint Booth (3 ea)	Craftsmen	Inspection/Main t. Results
Start Fans, Listen For Unusual Noise (Bi-annually)		
Lock Out/Tag Out (Bi-annually)		
Check Motor, Fan Shaft Bearing (Bi-Annually)		
Check Electrical Wiring (Bi-annually)		

Long Screws	Craftsmen	Inspection/Maint. Results
Inspect For Unusual Noises Coming From Bearings		

Elevator System (Quarterly)	Craftsmen	Inspection/Maint. Results
Clean/Lubricate Drive Chain & Sprocket		
Inspect Chain/Sprockets		
Clean Out Debris Base Of Elevator		
Grease Top & Bottom Bearings		

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Inspect Oil Level In Gear Reducer		
Grease Zert Fittings		
Check Set Screws For Tightness		
Inspect V-Belts		
Grease Collector Screw Tail Bearing		

Heliveyor System (Quarterly)	Craftsmen	Inspection/Maint. Results
Lock Out/Tag Out		
Check Speed Reducers		
Inspect/Clean/Lube Drive Chains/Sprockets (9 ea.)		
Inspect Blades on Heliveyor Shaft		

Vacuum Recovery Unit (Annually)	Craftsmen	Inspection/Maint. Results
Inspect 18 Dust Tubes/Cages		
Check Sight glass For Oil Level (Quarterly)		
Check Goyan Valve Operation (Quarterly)		
Check/Replace Belts (Quarterly)		

Interior Bag House	Craftsmen	Inspection/Maint. Results
Inspect 64 dust tubes		
Check for VE		
Check for dust on cell plate		
Lubricate shakers		