Florida Department of
Environmental Protection
Southwest District Office
13051 North Telecom Parkway
Temple Terrace, Florida 33637-0926

Rick Scott
Governor

Jennifer Carroll
Lt. Governor

Herschel T. Vinyard Jr.
Secretary

FINAL PERMIT

PERMITTEE

Firmenich, Inc.
4330 Drane Field Rd.
Lakeland, Florida 33811

Authorized Representative:
Mr. Don Hendrix, Vice President

Air Permit No. 1050409-008-AC
Permit Expires: 12/31/2014
Site Name : Lakeland Facility
Minor Air Construction Permit
Project Name: Construction of 32 Tanks

This is the final air construction permit which authorizes the construction of 32 tanks in the facility's Storage and Blending Tanks emissions unit (E.U. ID No. 001). This permit covers the installation of 25 citrus oil storage tanks, one 600 gallon propylene glycol storage tank and six process tanks (previously covered in Construction Permit 1050409-005-AC) ranging in size from 500 to 8000 gallons. This permit also adds a mixing operation to Emissions Unit No. 001, which is used to prepare customized, small batch mixes of citrus oils for specialty customers. The proposed work will be conducted at the Firmenich, Inc., Lakeland Facility (Standard Industrial Classification No. 2037). The facility is located in Polk County at 4330 Drane Field Rd. in Lakeland, Florida. The UTM coordinates are Zone 17, 393.2 km East, and 3097.1 km North. As noted in the Final Determination provided with this final permit, no changes or only minor changes and clarifications were made to the draft permit.
This final permit is organized by the following sections:

Section 1. General Information

Section 2. Administrative Requirements and Facility-wide Specific Conditions

Section 3. Emissions Unit Specific Conditions

Section 4. Appendices

Because of the technical nature of the project, the permit contains numerous acronyms and abbreviations, which are defined in Appendix A of Section 4 of this permit.

This air pollution permit is issued under the provisions of: Chapter 403 of the Florida Statutes (F.S.) and Chapters 62-4, 62-204, 62-210, 62-212, 62-296 and 62-297 of the Florida Administrative Code (F.A.C.). The permittee is authorized to conduct the proposed work in accordance with the conditions of this permit. This project is subject to the general preconstruction review requirements in Rule 62-212.300, F.A.C. and is not subject to the preconstruction review requirements for major stationary sources in Rule 62-212.400, F.A.C. for the Prevention of Significant Deterioration (PSD) of Air Quality.

Upon issuance of this final permit, any party to this order has the right to seek judicial review of it under Section 120.68 of the Florida Statutes by filing a notice of appeal under Rule 9.110 of the Florida Rules of Appellate Procedure with the clerk of the Department of Environmental

Protection in the Office of General Counsel (Mail Station #35, 3900 Commonwealth Boulevard, Tallahassee, Florida, 32399-3000) and by filing a copy of the notice of appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal. The notice must be filed within 30 days after this order is filed with the clerk of the Department.

Executed in Hillsborough County, Florida

3/14/12

Robert C. Wong — Effective Date
District Air Program Administrator
Southwest District

CERTIFICATE OF SERVICE

The undersigned duly designated deputy agency clerk hereby certifies that this Final Air Permit package (including the Final Determination, the Final Permit and the Appendices) was sent by electronic mail (or a link to these documents made available electronically on a publicly accessible server) with received receipt requested before the close of business on 3/14/12 to the persons listed below.

Mr. Don Hendrix, Firmenich, Inc. (Don.Hendrix@Firmenich.com)
Mr. Tom Pearson, Firmenich, Inc. (tom.pearson@Firmenich.com)
Ms. Robynn Andracsek, P.E., Burns & McDonnell (randracsek@burnsmcd.com)

Clerk Stamp

FILING AND ACKNOWLEDGMENT FILED, on this date, pursuant to Section 120.52(7), Florida Statutes, with the designated agency clerk, receipt of which is hereby acknowledged.

Carol S. Moore — 3/14/12
(Clerk) (Date)