NOTICE OF ADMINISTRATIVELY CORRECTED PERMIT

In the Matter of a Request for Administrative Correction:

Eric Bennett General Manager The Coca-Cola Company 2501 West Orange Avenue Apopka, FL 32703	Project Number 0950006-011 Administrative Correction to Permit No. 0950006-010-AC Flavor Manufacturing Apopka Orange County

Enclosed is an Administratively Corrected Condition to the Non-Title V Air Operation Permit No. 0950006-010-AC, for the operation of the Flavor Manufacturing Apopka facility located in Orange County at 2501 West Orange Avenue, Apopka, Florida. This correction is issued pursuant to Rule 62-210.360, Florida Administrative Code (F.A.C.), and Chapter 403, Florida Statutes (F.S.). This change is made at the applicant's request dated April 22, 2013 to add cyclohexane as a possible processing aid. This corrective action does not alter the effective dates of the existing permit.

The Orange County Environmental Protection Division (EPD) will consider the above-noted action final unless a timely petition for an administrative hearing is filed pursuant to Sections 120.569 and 120.57, F.S. Mediation under Section 120.573, F.S., will not be available for this proposed action.

A person whose substantial interests are affected by the proposed permitting decision may petition for an administrative hearing in accordance with Sections 120.569 and 120.57, F.S. The petition must contain the information set forth below and must be filed (received) by the Office of the Orange County Attorney, 201 South Rosalind Avenue, Third Floor, Orlando, Florida 32801 (Telephone 407-836-7320). Petitions filed by the permit applicant or any of the parties listed below must be filed within 14 (fourteen) days of receipt of this notice. Petitions filed by any other person must be filed within 14 (fourteen) days of receipt of this proposed action. A petitioner must mail a copy of the petition to the applicant at the address indicated above, at the time of filing. The failure of any person to file a petition within the appropriate time period shall constitute a waiver of that person's right to request an administrative determination (hearing) under Sections 120.569 and 120.57, F.S., or to intervene in this proceeding and participate as a party to it. Any subsequent intervention (in a proceeding initiated by another party) will be only at the approval of the presiding officer upon the filing of a motion in compliance with Rule 28-106.205, F.A.C.

A petition that disputes the material facts on which the Permitting Authority's action is based must contain the following information: (a) The name and address of each agency affected and each agency's file or identification number, if known; (b) The name, address, and telephone number of the petitioner; the name, address and telephone number of the petitioner's representative, if any, which shall be the address for service purposes during the course of the proceeding; and an explanation of how the petitioner's substantial interests will be affected by the agency determination; (c) A statement of when and how each petitioner received notice of the agency action or proposed decision; (d) A statement of all disputed issues of material fact.

If there are none, the petition must so indicate; (e) A concise statement of the ultimate facts alleged, including the specific facts the petitioner contends warrant reversal or modification of the agency's proposed action; (f) A statement of the specific rules or statutes the petitioner contends require reversal or modification of the agency's proposed action including an explanation of how the alleged facts relate to the specific rules or statutes; and, (g) A statement of the relief sought by the petitioner, stating precisely the action the petitioner wishes the agency to take with respect to the agency's proposed action.

A petition that does not dispute the material facts upon which the Permitting Authority's action is based shall state that no such facts are in dispute and otherwise shall contain the same information as set forth above, as required by Rule 28-106.301, F.A.C.

Because the administrative hearing process is designed to formulate final agency action, the filing of a petition means that the permitting authority's final action may be different from the position taken by it in this notice. Persons whose substantial interests will be affected by any such final decision of the permitting authority on the application have the right to petition to become a party to the proceeding, in accordance with the requirements set forth above.

Any party to this order (permit) has the right to seek judicial review of it under Section 120.68, F.S., by the filing of a Notice of Appeal, under Rule 9.110 of the Florida Rules of Appellate Procedure, with the Office of the Orange County Attorney, 201 South Rosalind Avenue, Third Floor, Orlando, Florida 32801 (Telephone 407-836-7320), and, by filing a copy of the Notice of Appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal.

The Notice of Appeal must be filed within thirty days from the date this notice is filed with the Clerk of the permitting authority.

Executed in Orlando, Florida.

_____ _____
Jodi D. Dittell Date

CERTIFICATE OF SERVICE

The undersigned duly designated deputy agency clerk hereby certifies that this Notice of Administratively Corrected Permit (including the corrected pages) or a link to these documents available electronically on a publicly accessible server, was sent by electronic mail with received receipt requested to the persons listed below:

Eric Bennett, General Manager, Flavor Manufacturing Apopka (ebennett@na.ko.com)
Mark Lee, Engineering Manager, Coke (mlee@na.ko.com)
Chris Harmon, P.E., Hixson, Inc. (charmon@hixson-inc.com)
Tom Lubozynski, Florida DEP (tom.lubozynski@dep.state.fl.us)
Jodi Dittell, OCEPD (jodi.dittell@ocfl.net)

Clerk Stamp

FILING AND ACKNOWLEDGMENT FILED, on this date, pursuant to §120.52(7), Florida Statutes, with the designated Department Clerk, receipt of which is hereby acknowledged.

_____ _____
(Clerk) (Date)

Pursuant to the applicant's request, one condition and the project description contained in permit number 0950006-010-AC have been corrected as indicated below. ~~Strikethrough~~ is used to denote the deletion of text. Double-underlines are used to denote the addition of text. All changes are emphasized with yellow highlight. Corrected pages of the permit are included.

1. The permit application proposed to use cyclohexane as a processing aid in addition to heptanes and isopropyl alcohol, but this was inadvertently omitted from the construction permit. This correction affects the project description on page 4 of 7 and the recordkeeping condition 7.d. on page 7 of 7.

a. The project description is hereby changed as follows:

This project is an air construction permit that authorizes the facility to add control equipment and increases the permit limit on VOC emissions from manufacturing processes. There is no change to the production limit. The facility considers some specific facility information confidential as noted in the application.

The proposed control equipment consists of a two-stage vent condenser added to the first processing unit to control VOC emissions.

The facility requested an increase in the manufacturing processes VOC emission limit from 78 TPY to 96 TPY.

This facility operates a specialty food product manufacturing plant that manufactures ingredients used in soft drinks. Current facility operations consist of blending or concentrating raw materials such as citrus oils and other flavoring materials. Processing aids such as heptanes, cyclohexane and isopropyl alcohol (IPA) are used during manufacturing of the product but are not contained in the final product. They are recovered in the process and reused. Final products are packaged primarily into fifty-five gallon drums. The facility is a synthetic minor source of air pollutants with permit limits on volatile organic compounds (VOC) emissions and hazardous air pollutant (HAP) emissions from the manufacturing processes, to limit facility-wide emissions below the Title V thresholds.

b. Specific Condition number 7.d. is hereby changed as follows:

7.d. Monthly and consecutive 12-month totals of ~~heptane and IPA~~ processing aids emitted;

Project Description

This project is an air construction permit that authorizes the facility to add control equipment and increases the permit limit on VOC emissions from manufacturing processes. There is no change to the production limit. The facility considers some specific facility information confidential as noted in the application.

The proposed control equipment consists of a two-stage vent condenser added to the first processing unit to control VOC emissions.

The facility requested an increase in the manufacturing processes VOC emission limit from 78 TPY to 96 TPY.

This facility operates a specialty food product manufacturing plant that manufactures ingredients used in soft drinks. Current facility operations consist of blending or concentrating raw materials such as citrus oils and other flavoring materials. Processing aids such as heptanes, cyclohexane and isopropyl alcohol (IPA) are used during manufacturing of the product but are not contained in the final product. They are recovered in the process and reused. Final products are packaged primarily into fifty-five gallon drums. The facility is a synthetic minor source of air pollutants with permit limits on volatile organic compounds (VOC) emissions and hazardous air pollutant (HAP) emissions from the manufacturing processes, to limit facility-wide emissions below the Title V thresholds.

The modified facility consists of one active EU with exempt equipment.

Facility ID Number 0950006

EU ID	Emissions Unit Description
006	<u>Specialty Food Manufacturing Plant</u> The manufacturing plant modifications consist of the following: 1. Ninety-three mixing, holding and storage tanks ranging in size from 15 to 37,000 gallons. Tanks have conservation vents and may have nitrogen blanketing and/or refrigeration. 2. Eighteen processing vessels and eight processing units. Each processing vessel has a condensing unit and/or a cold trap to capture product and control VOC emissions. The first processing unit has a two-stage vent condenser. 3. Two drum filling operations to package the finished product, which are refrigerated during drum filling. These operations also use a nitrogen blanket to control VOC emissions.

FACILITY REGULATORY CLASSIFICATION

- The facility is a synthetic minor source of VOC and HAP.
- The facility is not a major source of hazardous air pollutants (HAP).
- The facility has no units subject to the acid rain provisions of the Clean Air Act (CAA).
- The facility is not a Title V major source of air pollution in accordance with Chapter 213, F.A.C.
- The facility is not a major stationary source in accordance with Rule 62-212.400(PSD), F.A.C.

RECORDS AND REPORTS

7. Recordkeeping log: In order to demonstrate compliance with exemption requirements and specific condition numbers 3 and 6, the permittee shall maintain a log. The log shall be completed within 30 days of the end of the month reported, and shall be retained on file at the facility for at least five years from the date the data is recorded. The log shall contain the following for each month:
   a. Designation of month and year of operation for which records are being tabulated;
   b. Monthly and consecutive 12-month totals of hours of operation of all process vessels;
   c. Monthly and consecutive 12-month totals of tons of final product produced;
   d. Monthly and consecutive 12-month totals of processing aids emitted;
   e. Monthly and consecutive 12-month totals of manufacturing processes VOC emissions;
   f. Monthly and consecutive 12-month totals of manufacturing processes combined and individual HAP emissions;
   g. Monthly and consecutive 12-month totals of facility-wide natural gas consumption;
   h. An equipment list of boilers showing heat input ratings, and applicable manufacturer certifications and records that emergency generator engines meet RICE regulations.

   [Rule 62-4.070(3), F.A.C.]

   Note: A consecutive 12-month total is equal to the total for the month in question plus the totals for the eleven months previous to the month in question. A consecutive 12-month total treats each month of the year as the end of a 12-month period. A 12-month total is not a year-to-date total. Facilities that have not been operating for 12 months should retain 12-month totals using whatever number of months of data are available until such a time as a consecutive 12-month total can be maintained each month. [Rule 62-297.310(8), F.A.C.]

8. Annual Operating Reports: The permittee shall prepare and submit Annual Operating Reports in accordance with the requirements specified in Appendix C (Common Conditions) of this permit. [Rule 62-210.370(3), F.A.C.]