Table CAM: Open Flare Flame Unit (OFFU) CAM

	Indicator No. 1	**Indicator No. 2**
Applicable Requirement	Operate OFFU with no visible emissions (VE).	Operate OFFU with pilot flame present at all times.
General Monitoring Approach	Visible emissions observation.	Monitor presence of pilot flame.
Monitoring Methods and Location	Visible emissions observation via daily visual observations, supplemented by record keeping of instances in which unable to correct visible emissions problem and duration of VE. Perform a VE inspection as soon as any intentional or unintentional release of vent gas to the flare occurs (no later than one hour after event).	Thermocouple and alarm system.
Indicator Range	No visible emissions.	Presence of flame.
Data Collection Frequency	Daily.	Continuous when OFFU is in operation.
Averaging Period	None.	None.
Record keeping	Log all observations of visible emissions of more than a few seconds (control response time) and the duration of the event.	Data logger will be used to record presence of flame for pilot. Data logger will record all absence of flame alarms.
QA/QC	None.	Calibration, maintenance, and operation of thermocouple sensing probe will be performed following manufacturer's specifications.