FLORIDA DEPARTMENT OF ENVIRONMENTAL PROTECTION
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SECRETARY

NOTICE OF FINAL TITLE V AIR OPERATION PERMIT

Electronic Mail
Received Receipt Requested

In the Matter of an
Application for Permit:

Mr. Neil Smith, Senior Vice President
United States Sugar Corporation
111 Ponce de Leon Avenue
Clewiston, FL 33440
nsmith@ussugar.com

FINAL Permit Project No.: 0510003-057-AV
U.S. Sugar Clewiston Facility
Hendry County

Enclosed is the FINAL Permit No. 0510003-057-AV. The purpose is to revise Title V air operation permit No. 0510003-053-AV issued on April 20, 2012 for the above referenced facility. This Title V air operation permit revision incorporates three air construction permits: Nos. 0510003-054-AC, 0510003-055-AC and 0510003-056-AC. This permit revision also incorporates the NESHAP requirements for Industrial, Commercial, and Institutional Boilers and Process Heaters and Reciprocating Internal Combustion Engines. The facility is located in Hendry County. This permit is issued pursuant to Chapter 403, Florida Statutes (F.S.). There were no comments received from Region 4, U.S. EPA regarding the PROPOSED Permit.

Any party to this order (permit) has the right to seek judicial review of the permit pursuant to Section 120.68, F.S., by the filing of a Notice of Appeal pursuant to Rule 9.110, Florida Rules of Appellate Procedure, with the Clerk of the Department in the Legal Office; and, by filing a copy of the Notice of Appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal. The Notice of Appeal must be filed within 30 days from the date this Notice is filed with the Clerk of the Department.

Executed in Fort Myers, Florida.

_____
Jon M. Iglehart
Director of
District Management

JMI/NWM/se

CERTIFICATE OF SERVICE

The undersigned duly designated deputy agency clerk hereby certifies that this NOTICE OF FINAL TITLE V AIR OPERATION PERMIT (including the FINAL Determination and the FINAL Permit) was sent electronically (with Received Receipt) before the close of business on November 6, 2014, to the person(s) listed or as otherwise noted:

Mr. Neil Smith: nsmith@ussugar.com
Mr. Keith Tingberg: ktingberg@ussugar.com
Dr. Philip D. Cobb, P.E.: pcobb@golder.com
Mr. Alvaro Linero, P.E.: alvaro.linero@dep.state.fl.us
Ms. Laxmana Tallam: laxmana_tallam@doh.state.fl.us
Ms. Barbara Friday, DEP OPC: barbara.friday@dep.state.fl.us
Ms. Lynn Scearce, DEP OPC: lynn.scearce@dep.state.fl.us

Clerk Stamp

FILING AND ACKNOWLEDGMENT FILED, on this date, pursuant to §120.52(7), Florida Statutes, with the designated Department Clerk, receipt of which is hereby acknowledged.

_____ November 6, 2014
(Clerk) (Date)

FINAL Determination

Title V Air Operation Permit Revision
FINAL Permit No.: 0510003-057-AV
United States Sugar Corporation
U.S. Sugar Clewiston Facility

I. Public Notice.

An "INTENT TO ISSUE TITLE V AIR OPERATION PERMIT" for DRAFT permit to United States Sugar Corporation for the U.S. Sugar Clewiston Facility located at W.C. Owens Avenue and S.R. 832, Clewiston, Florida in Hendry County was clerked on July 10, 2014. The "PUBLIC NOTICE OF INTENT TO ISSUE TITLE V AIR OPERATION PERMIT" was published in the *The Clewiston News* on August 7, 2014. The DRAFT Permit was available for public inspection at the permitting authority's office in Fort Myers. Proof of publication of the "PUBLIC NOTICE OF INTENT TO ISSUE TITLE V AIR OPERATION PERMIT" was received on August 13, 2014.

II. Public Comment(s).

There were no third party comments on the DRAFT permit.

The following comments were received from the applicant about the DRAFT permit.

1. Pg. 2 of 4 of the Written Notice- Under "Permitting Authority", this has Tallahassee FDEP. We believe it should be Fort Myers. Tallahassee used to issue the TV permit but no longer does.

2. Pg. 3 of 53: EO043 should be designated as EU 045, per permit no. -055-AC.

3. To be consistent for all the boilers and identify the boilers as hybrid suspension-grate, I would change all the descriptions as follows:
    a. Pg. 8 of 53: Boiler 1 & 2- Emissions Unit Description: For both Boiler Nos. 1 and 2, change "vibrating grate boiler" to "hybrid suspension-grate boiler with a vibrating grate and has a".
    b. Pg. 12 of 53: Boiler 4- Emissions Unit Description: Change "traveling grate boiler" to "hybrid suspension-grate boiler with a traveling grate and is".
    c. Pg. 19 of 53: Boiler 7 - Emissions Unit Description: Change "spreader stoker hybrid suspension grate-boiler" to "hybrid suspension grate boiler with a vibrating grate".
    d. Page 25 of 53: Boiler 8 – Emissions Unit Description: Please change "membrane-wall boiler with balanced-draft stoker traveling grate" to "membrane wall hybrid suspension-grate boiler with traveling grate".
    e. Page 25 of 53: Condition D.1. We believe this description is OK since it is not stating what type of boiler it is; it does have a traveling grate.

4. Page 37 of 53: Emissions Unit Description. EU 045 is correct, but it should be labeled as "Baghouse – Bulk Loading Operation"

5. Page 37 of 53: G.4. EU 022 should be S-4 and EU 045 should be EU 043 and S-17.

6. Appendix F, Page F-2: Permit No. 0510003-048-AC/PSD-FL-415 authorized the construction of five water wells (not waterwalls) and two H2S degasification systems

The Department revised the DRAFT permit to incorporate all of the comments, with the exception of the request to designate EU043 as EU045. The changes made to the DRAFT Permit resulting from the comments were not significant revisions. Therefore, the DRAFT Permit with the minor changes became the PROPOSED Permit.

III. EPA Comment(s).

The PROPOSED permit was clerked September 16, 2014. No comments were received from the USEPA during their 45 day review period of the PROPOSED Permit.

IV. Conclusion.

In conclusion, the permitting authority hereby issues the FINAL Permit.