Florida Department of
Environmental Protection
South District Office
Post Office Box 2549
Fort Myers, Florida 33902-2549

Rick Scott
Governor

Jennifer Carroll
Lt. Governor

Herschel T. Vinyard Jr.
Secretary

October 24, 2011

CERTIFIED MAIL 7010 1870 0001 8477 1257
RETURN RECEIPT REQUESTED

PERMITTEE

United States Sugar Corporation
111 Ponce De Leon Avenue
Clewiston, Florida 33440

Authorized Representative:
Neil Smith,
Vice President and General Manager
Sugar Manufacturing

Air Permit No. 0510003-051-AC
Permit Expires: March 1, 2013

U.S. Sugar Clewiston Facility
Minor Source Air Construction Permit
Addition of 5th Vacuum Pan
Sugar Refinery

This is the final air construction permit that is a Title V permit revision, which authorizes United States Sugar Corporation to install a 5th Vacuum Pan prior to the final drying and packaging processes in the Sugar Refinery. This is an addition to the existing four (4) vacuum pans (Pan Nos. 1, 2, 5 and 7). The addition of this 5th vacuum pan will reduce the overall load on the other four (4) pans and allow an increase in sugar production of approximately 180 tons per day (TPD). No existing permit conditions associated with the sugar refinery will change as a result of this project. The current permitted capacities of the sugar refinery remain adequate.

The proposed work will be conducted at the U.S. Sugar Clewiston Facility, which is a sugar manufacturing facility (Standard Industrial Classification No. 2061 and 2062). The facility is located in Hendry County at W.C. Owens Ave. and S.R. 832 in Clewiston, Florida. The UTM coordinates are Zone 17, 506.1 km East, and 2056.9 km North. As noted in the Final Determination provided with this final permit, only minor changes and clarifications were made to the draft permit.

This final permit is organized by the following sections.

Section 1. General Information

Section 2. Administrative Requirements

Section 3. Emissions Unit Specific Conditions

Section 4. Appendices

Because of the technical nature of the project, the permit contains numerous acronyms and abbreviations, which are defined in Appendix A of Section 4 of this permit.

This air pollution construction permit is issued under the provisions of: Chapter 403 of the Florida Statutes (F.S.) and Chapters 62-4, 62-204, 62-210, 62-212, 62-296 and 62-297 of the Florida Administrative Code (F.A.C.). The permittee is authorized to conduct the proposed work in accordance with the conditions of this permit. This project is subject to the general preconstruction review requirements in Rule 62-212.300, F.A.C. and is not subject to the preconstruction review requirements for major stationary sources in Rule 62-212.400, F.A.C. for the Prevention of Significant Deterioration (PSD) of Air Quality.

Upon issuance of this final permit, any party to this order has the right to seek judicial review of it under Section 120.68 of the Florida Statutes by filing a notice of appeal under Rule 9.110 of the Florida Rules of Appellate Procedure with the clerk of the Department of Environmental Protection in the Office of General Counsel (Mail Station #35, 3900 Commonwealth Boulevard, Tallahassee, Florida, 32399-3000) and by filing a copy of the notice

of appeal accompanied by the applicable filing fees with the appropriate District Court of Appeal. The notice must be filed within 30 days after this order is filed with the clerk of the Department.

Executed in Fort Myers, Florida

Jon M. Iglehart
Director of
District Management
Post Office Box 2549
Fort Myers, Florida 33902-2549
(239) 344-5600

JMI/CBE/jw

CERTIFICATE OF SERVICE

The undersigned duly designated deputy agency clerk hereby certifies that this Final Air Permit package (including the Final Determination and Final Permit) was sent by certified mail (*) and electronic mail (or a link to these documents made available electronically on a publicly accessible server) with received receipt requested before the close of business on 10/24/11 to the persons listed below.

Neil Smith, Vice President and General Manager (nsmith@ussugar.com)
Keith Tingberg, Environmental Manager (ktingberg@ussugar.com)
David A. Buff, Golder Associates (dbuff@golder.com)
Kathleen Forney, EPA Region 4 (forney.kathleen@epamail.epa.gov)
Ana Oquendo, EPA Region 4 (oquendo.ana@epamail.epa.gov)

Clerk Stamp

FILING AND ACKNOWLEDGMENT FILED, on this date, pursuant to Section 120.52(7), Florida Statutes, with the designated agency clerk, receipt of which is hereby acknowledged.

(Clerk) 10/24/11 (Date)