

NEIGHBORHOODS DEPARTMENT



**Permittee:**

Oldcastle Retail, Inc.  
Coastal and Oldcastle Company  
6659 Highway Avenue  
Jacksonville, FL 32254

**Permit No.:** 0310245-013-AO

**Facility ID No.:** 0310245

**SIC No.:** 32

**Project:** Cement Products Plant

This permit is for the purpose of revising of Air Operation Permit No. 0310245-011-AO by incorporating the applicable terms and conditions identified in Construction Permit No. 0310245-012-AC issued on September 6, 2013. Coastal and Oldcastle Company is located at 6659 Highway Avenue, Jacksonville, Duval County, FL 32254; UTM Coordinates: Zone 17, 427.2 km East and 3354.2 km North; Latitude: 30° 19' 17.15" North and Longitude: 81° 45' 22.52" West.

This permit is issued under the provisions of Chapter 403, Florida Statutes (FS) and Chapters 62-4, 62-204, 62-210, 62-212, 62-213, 62-296, and 62-297 Florida Administrative Code (FAC). The above named permittee is hereby authorized to perform the work or operate the facility shown on the application and approved drawings, plans, and other documents, attached hereto or on file with the Neighborhoods Department, Environmental Quality Division (Permitting Authority) in accordance with the terms and conditions of this permit.

**Operating Permit Application Due Date:**      **March 1, 2018**  
**Expiration Date:**                                      **April 30, 2018**

**Neighborhoods Department**  
**Environmental Quality Division**

**Robert Steven Pace, P.E., Manager**  
**Air Quality Branch**

RSP/HDS

Environmental Quality Division

| Ed Ball Building | 214 North Hogan Street, Suite 500 | Jacksonville, FL 32202 | Phone: 904.255.7100 | Fax: 904.255.7130 |  
www.coj.net

## Section I. Facility Information

### Subsection A. Facility/Project Description

This permit is for the operation of a cement products plant consisting of an aggregate packing system, two blended cementitious materials silos, a rotary aggregate dryer, four cementitious materials silos, a blending pod, and a screen house / bucket elevator.

This facility is classified as a minor source of air pollution because the potential emissions of regulated air pollutants are less than 100 tons per year pursuant to Chapter 62-210, FAC, and Rule 2.301, Jacksonville Environmental Protection Board (JEPB).

### Subsection B. Summary of Emission Unit (EU) ID Nos. and Brief Descriptions

<u>EU No.</u>	<u>EU Description</u>	<u>Control Device</u>
001	Aggregate & Cement Packing System	Ultra Model B W 196-120-111 Baghouse
002	Two Blended Cementitious Materials Silos	Two Sly, Inc., Model SBR-34-6 Bin Vent Filters
003	Rotary Aggregate Dryer	Staclean Baghouse Model No. 168-11(10)-ADS
004	Four Cementitious Materials Silos	Four Sly, Inc., Model SBR-34-6 Bin Vent Filters
005	Blending Pod	Whirl-Air-Flow, Model 130-42 Bin Vent Filter
006	Screen House / Bucket Elevator	ICorp, Model 81-C-10 Baghouse

### Subsection C. Relevant documents

Air Construction Permit No. 0310245-012-AC  
Air Operation Permit No. 0310245-011-AO  
Air Operation Permit Application received March 17, 2014

## Section II. Facility Wide Conditions

### Subsection A. General Conditions

1. The terms, conditions, requirements, limitations, and restrictions set forth herein are "Permit Conditions" and are binding and enforceable pursuant to Sections 403.141, 403.727, or 403.859 through 403.861, FS. The permittee is placed on notice that the Permitting Authority will review this permit periodically and may initiate enforcement action for any violation of these conditions.
2. This permit is valid only for the specific process and operations applied for and indicated in the approved drawings or exhibits. Any unauthorized deviation from the approved drawings, exhibits, specifications, or conditions of this permit may constitute grounds for revocation and enforcement action by the Permitting Authority.
3. As provided in subsections 403.087(6) and 403.722(5), FS, the issuance of this permit does not convey any vested rights or any exclusive privileges. Neither does it authorize any injury to public or private property or any invasion of personal rights, nor any infringement of federal, state, or local laws or regulations. This permit is not a waiver of or approval of any other department permit that may be required for other aspects of the total project which are not addressed in this permit.

4. This permit conveys no title to land or water, does not constitute State recognition or acknowledgement of title, and does not constitute authority for the use of submerged lands unless herein provided and the necessary title or leasehold interests have been obtained from the State. Only the Trustees of the Internal Improvement Trust Fund may express State opinion as to title.
5. This permit does not relieve the permittee from liability for harm or injury to human health or welfare, animal, or plant life, or property caused by the construction or operation of this permitted source, or from penalties therefore, nor does it allow the permittee to cause pollution in contravention of Florida Statutes and Permitting Authority rules, unless specifically authorized by an order from the Permitting Authority.
6. The permittee shall properly operate and maintain the facility and systems of treatment and control (and related appurtenances) that are installed and used by the permittee to achieve compliance with the conditions of this permit, as required by Permitting Authority rules. This provision includes the operation of backup or auxiliary facilities or similar systems when necessary to achieve compliance with the conditions of the permit and when required by Permitting Authority rules.
7. The permittee, by accepting this permit, specifically agrees to allow authorized Permitting Authority personnel, upon presentation of credentials or other documents as may be required by law and at reasonable times, access to the premises where the permitted activity is located or conducted to:
  - a. Have access to and copy any records that must be kept under conditions of the permit;
  - b. Inspect the facility, equipment, practices, or operations regulated or required under this permit; and
  - c. Sample or monitor any substances or parameters at any location reasonably necessary to assure compliance with this permit or Permitting Authority rules.

Reasonable time may depend on the nature of the concern being investigated.

8. If, for any reason, the permittee does not comply with or will be unable to comply with any condition or limitation specified in this permit, the permittee shall immediately provide the Permitting Authority with the following information:
  - a. A description of and cause of noncompliance; and
  - b. The period of noncompliance, including dates and times; or, if not corrected, the anticipated time the noncompliance is expected to continue, and steps being taken to reduce, eliminate, and prevent recurrence of the noncompliance. The permittee shall be responsible for any and all damages which may result and may be subject to enforcement action by the Permitting Authority for penalties or revocation of this permit.
9. In accepting this permit, the permittee understands and agrees that all records, notes, monitoring data and other information relating to the construction or operation of this permitted source which are submitted to the Permitting Authority may be used by the Permitting Authority as evidence in any enforcement case involving the permitted source arising under the Florida Statutes or Permitting Authority rules, except where such use is prescribed by Sections 403.111 and 403.73, FS. Such evidence shall only be used to the extent it is consistent with the Florida Rules of Civil Procedure and appropriate evidentiary rules.
10. The permittee agrees to comply with changes in Permitting Authority rules and Florida Statutes after a reasonable time for compliance; provided, however, the permittee does not waive any other rights granted by Florida Statutes or Permitting Authority rules.
11. This permit is transferable only upon Permitting Authority approval in accordance with Rules 62-4.120 and 62-730.300, FAC, as applicable. The permittee shall be liable for any noncompliance of the permitted activity until the transfer is approved by the Permitting Authority.

12. This permit or a copy thereof shall be kept at the work site of the permitted activity.
13. This permit also constitutes:
  - ( ) Determination of Best Available Control Technology (BACT)
  - ( ) Determination of Prevention of Significant Deterioration (PSD)
  - ( ) Certification of Compliance with State Water Quality Standards (Section 401, PL 92-500)
  - ( ) Compliance with New Source Performance Standards
14. The permittee shall comply with the following:
  - a. Upon request, the permittee shall furnish all records and plans required under Permitting Authority rules. During enforcement actions, the retention period for all records will be extended automatically unless otherwise stipulated by the Permitting Authority.
  - b. The permittee shall hold at the facility or other location designated by this permit records of all monitoring information (including all calibration and maintenance records and all original strip chart recordings for continuous monitoring instrumentation) required by this permit, copies of all reports required by this permit, and records of all data used to complete the application for this permit. These materials shall be retained at least three years from the date of the sample, measurement, report, or application unless otherwise specified by Permitting Authority rule.
  - c. Records of monitoring information shall include:
    1. The date, exact place, and time of sampling or measurements;
    2. The person responsible for performing the sampling or measurements;
    3. The date(s) analyses were performed;
    4. The person responsible for performing the analyses;
    5. The analytical techniques or methods used;
    6. The results of such analyses.
15. When requested by the Permitting Authority, the permittee shall within a reasonable time furnish any information required by law which is needed to determine compliance with the permit. If the permittee becomes aware that relevant facts were not submitted or were incorrect in the permit application or in any report to the Permitting Authority, such facts or information shall be corrected promptly.  
[Rule 62-4.160, FAC, and Rule 2.1462-21301, JEPB]

**Subsection B. Specific Conditions**

1. Any revision(s) to a permit (and application) shall be submitted to and approved by the Permitting Authority prior to implementing.  
[Rule 62-4.080(2), FAC, and Rule 2.1401, JEPB]
2. The permittee shall apply for a renewal operation permit sixty (60) days prior to the expiration of this permit.  
[Rule 62-4.090, FAC, and Rule 2.1401, JEPB]
3. Permittee shall notify the Permitting Authority fifteen (15) days prior to EU testing.  
[Rule 62-297.310(7)(a)(9), FAC, and Rule 2.1201, JEPB]

4. Testing of emissions shall be conducted with the EU operating at permitted capacity. Permitted capacity is defined as 90-100 percent of the maximum operating rate allowed by the permit. If it is impracticable to test at permitted capacity, then EU may be tested at less than capacity; in this case subsequent EU operation is limited to 110 percent of the test load until a new test is conducted. Once the EU is so limited, then operation at higher capacities is allowed for no more than 15 consecutive days for the purposes of additional compliance testing to regain the permitted capacity in the permit.  
[Rule 62-297.310(2), FAC, and Rule 2.1201, JEPB]
5. Copies of the test report(s) shall be filed with the Permitting Authority within forty-five (45) days of completion of testing.  
[Rule 62-297.310(8)(b), FAC, and Rule 2.1201, JEPB]
6. Stack sampling facilities shall be required and shall comply with the requirements of Rule 62-297.310(6), FAC, and Rule 2.1201, JEPB.
7. Control equipment shall be provided with a method of access that is safe and readily accessible.  
[Rule 62-297.310(6), FAC, and Rule 2.1201, JEPB]
8. No person shall cause, let, permit, suffer or allow the emissions of unconfined particulate matter emissions from any activity, including vehicular movement; transportation of materials; construction, alteration, demolition or wrecking; or industrially related activities such as loading, unloading, storing or handling; without taking reasonable precautions to prevent such emissions. Reasonable precautions include the following:
  - a. Paving and maintenance of roads, parking areas and yards.
  - b. Application of water or chemicals to control emissions from such activities as demolition of buildings, grading roads, construction, and land clearing.
  - c. Application of asphalt, water, oil, chemicals or other dust suppressants to unpaved roads, yards, open stock piles and similar activities.
  - d. Removal of particulate matter from roads and other paved areas under the control of the owner or operator of the facility to prevent re-entrainment, and from buildings or work areas to prevent particulate from becoming airborne.
  - e. Landscaping or planting of vegetation.
  - f. Use of hoods, fans, filters, and similar equipment to contain, capture and/or vent particulate matter.
  - g. Confining abrasive blasting where possible.
  - h. Enclosure or covering of conveyor systems.[Rule 62-296.320(4)(c), FAC, and Rule 2.1101, JEPB]
9. The facility shall be subject to City of Jacksonville Ordinance Code, Title X, Chapter 360 [Environmental Regulation], Chapter 362 [Air and Water Pollution], Chapter 376 [Odor Control], and JEPB Rule 1, [Final Rules with Respect to Organization, Procedure, and Practice].
10. The facility shall be subject to JEPB Rule 2, Part Nos. I through VII, and Part Nos. IX through XIII.

11. Excess emissions resulting from startup, shutdown, or malfunction of any emission unit shall be permitted providing (1) best operational practices to minimize emissions are adhered to and (2) the duration of excess emissions shall be minimized but in no case exceed two hours in any 24 hour period unless specifically authorized by the Department for longer duration. Excess emissions which are caused entirely or in part by poor maintenance, poor operation, or any other equipment or process failure which may reasonably be prevented during startup, shutdown, or malfunction shall be prohibited. In the case of excess emissions resulting from malfunctions, each owner or operator shall notify the Permitting Authority in accordance with Rule 62-4.130, FAC and Rule 2.1401, JEPB. A full written report on the malfunctions shall be submitted to the Permitting Authority in a quarterly report, if requested by the Permitting Authority.  
[Rule 62-210.700, FAC, and Rule 2.301, JEPB]
12. The permittee shall submit all compliance related notifications and reports required of this permit to:

Neighborhoods Department  
Environmental Quality Division  
214 North Hogan Street, Suite 500  
Jacksonville, FL 32202  
Telephone: (904) 255-7100  
Fax: (904) 588-0518

### **Section III. Emission Units and Conditions**

#### **Emission Unit No. 001 - Aggregate & Cement Packing System**

Emission Unit Description: Bulk cement products are packed into bags.

Control Device: Ultra Model B W 196-120-111 Baghouse

#### **Essential Potential to Emit (PTE) Parameters**

1. The nominal volumetric flow rate of each bin vent filter for this EU is 3,000 cubic feet per minute (cfm).  
[Rule 62-210.200(PTE), FAC, and Rule 2.301, JEPB]

#### **Emission Limitations and Standards**

2. Reasonably Available Control Technology (RACT) requirements including **Specific RACT Emission Limiting Standards for Stationary Emission Units** [Rule 62-296.700(3), FAC, and Rule 2.1101, JEPB]; **Maximum Allowable Emission Rates** [Rule 62-296.700(4), FAC, and Rule 2.1101, JEPB]; **Circumvention** [Rule 62-296.700(5), FAC, and Rule 2.1101, JEPB], and **Operation and Maintenance Plan** [Rule 62-296.700(6), FAC, and Rule 2.1101, JEPB] shall apply to this emission unit.
3. The hours of operation for this EU shall be not exceed 4,160 hours per year (hrs/yr).  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
4. The maximum process rate for this EU shall not exceed 26 tons per hour (tons/hr) and 108,160 tons per year (tons/yr) of aggregate and cement.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
5. Visible Emissions (VE) shall not exceed 5% opacity.  
[Rule 62-296.711(3)(c), FAC, and Rule 2.1101, JEPB]

6. Particulate Matter (PM) emissions shall not exceed 0.03 grains per dry standard cubic foot [0.77 pounds per hour (lbs/hr) and 1.60 tons per year (tons/yr)].  
[Rule 62-296.711(2)(b), FAC, and Rule 2.1101, JEPB]

**Test Methods and Procedures**

7. Testing for the demonstration of compliance shall be performed annually from the date of February 1, 2013 in accordance with EPA Reference Method (RM) 9 (as described in 40 CFR 60 Appendix A) for the visual determination of opacity.  
[Rule 62-296.711(3)(a), FAC, and Rule 2.1101, JEPB]
8. Testing for demonstration of compliance, upon request, shall be performed in accordance with EPA RM 5 (as described in 40 CFR 60, Appendix A) for the PM emissions.  
[Rule 62-296.711(3)(b), FAC, and Rule 2.1101, JEPB]

**Reporting and Recordkeeping Procedures**

9. An Operation and Maintenance Plan shall be attached to and shall be part of this permit. All activities shall be performed as scheduled and recorded. Data shall be made available to the Permitting Authority upon request. Records shall be maintained on file for a minimum period of two (2) years.  
[Rule 62-296.700(6)(e), FAC, and Rule 2.1101, JEPB]

**Emission Unit No. 002 – Two Blended Cementitious Materials Silos**

Emission Unit Description: Two Blended Cementitious Materials Silos

Control Device: Two Sly, Inc., Model SBR-34-6 Bin Vent Filters

**Essential Potential to Emit (PTE) Parameters**

1. The nominal volumetric flow rate of each bin vent filter for this EU is 600 cfm.  
[Rule 62-210.200(PTE), FAC, and Rule 2.301, JEPB]

**Emission Limitations and Standards**

2. The hours of operation of each silo for this EU unit shall not exceed 4,160 hrs/yr.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
3. The maximum process rate of each silo for this EU shall not exceed 10 tons/hr and 41,600 tons/yr.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
4. VE (each silo) shall not exceed 5% opacity.  
[Rule 62-4.070(3), FAC, and Rule 2.1401, JEPB]

**Test Methods and Procedures**

5. Testing for the demonstration of compliance shall be performed annually from the date of February 1, 2013 in accordance with EPA RM 9 for the visual determination of opacity.  
[Rule 62-4.070(3), FAC, and Rule 2.1401, JEPB]

**Emission Unit No. 003 - Rotary Aggregate Dryer**

Emission Unit Description: The rotary aggregate dryer keeps cement products dry prior to bagging.

Control Device: Staclean Baghouse Model No. 168-11(10)-ADS

**Essential Potential to Emit (PTE) Parameters**

1. The nominal volumetric flow rate for the Staclean Baghouse Model No. 168-11(10)-ADS is 14,000 cfm. [Rule 62-210.200(247), FAC, and Rule 2.301, JEPB]

**Emission Limitations and Standards**

2. Reasonably Available Control Technology (RACT) requirements including **Specific RACT Emission Limiting Standards for Stationary Emission Units** [Rule 62-296.700(3), FAC, and Rule 2.1101, JEPB]; **Maximum Allowable Emission Rates** [Rule 62-296.700(4), FAC, and Rule 2.1101, JEPB]; **Circumvention** [Rule 62-296.700(5), FAC, and Rule 2.1101, JEPB], and **Operation and Maintenance Plan** [Rule 62-296.700(6), FAC, and Rule 2.1101, JEPB] shall apply to this emission unit.
3. The hours of operation for this EU shall not exceed 4,160 hrs/yr. [Rule 62-210.200, FAC, and Rule 2.301, JEPB]
4. The maximum process rate for this EU shall not exceed 40 tons/hr and 166,400 tons/yr. [Rule 62-210.200, FAC, and Rule 2.301, JEPB]
5. The maximum heat input to the drying kiln shall be limited to  $7.0 \times 10^6$  Btu per hour of natural gas. [Rule 62-210.200, FAC, and Rule 2.301, JEPB]
6. Visible Emissions (VE) shall not exceed 5% opacity. [Rule 62-296.712(3)(c), FAC, and Rule 2.1101, JEPB]
7. Particulate Matter (PM) emissions shall not exceed 0.03 grains per dry standard cubic foot [3.60 lbs/hr and 7.49 tons/yr]. [Rule 62-296.712(2), FAC, and Rule 2.1101, JEPB]

**Test Methods and Procedures**

8. Testing for the demonstration of compliance shall be performed annually from the date of February 1, 2014 in accordance with EPA RM 9 (as described in 40 CFR 60 Appendix A) for the visual determination of opacity. [Rule 62-296.712(3)(a), FAC, and Rule 2.1101, JEPB]
  9. Testing for the demonstration of compliance shall be performed in accordance with EPA Reference Method 5 (as described in 40 CFR 60, Appendix A) for PM. The minimum sample volume shall be 30 dry standard cubic feet. [Rule 62-296.712(3)(b), FAC, and Rule 2.1101, JEPB]
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10. PM testing for the demonstration of compliance shall be performed 120 days prior to the expiration date of current operation permit No. 0310245-013-AO.

**Reporting and Recordkeeping Procedures**

11. An Operation and Maintenance Plan shall be attached to and shall be part of this permit. All activities shall be performed as scheduled and recorded. Data shall be made available to the Permitting Authority upon request. Records shall be maintained on file for a minimum period of two (2) years.  
[Rule 62-296.700(6)(e), FAC, and Rule 2.1101, JEPB]

**Emission Unit No. 004 - Four Cementitious Materials Silos**

Emission Unit Description: Four Cementitious Materials Silos

Control Device: Four Sly, Inc., Model SBR-34-6 Bin Vent Filters

**Essential Potential to Emit (PTE) Parameters**

1. The nominal volumetric flow rate of each bin vent filter for this EU is 600 cfm.  
[Rule 62-210.200(PTE), FAC, and Rule 2.301, JEPB]

**Emission Limitations and Standards**

2. Reasonably Available Control Technology (RACT) requirements including **Specific RACT Emission Limiting Standards for Stationary Emission Units** [Rule 62-296.700(3), FAC, and Rule 2.1101, JEPB]; **Maximum Allowable Emission Rates** [Rule 62-296.700(4), FAC, and Rule 2.1101, JEPB]; **Circumvention** [Rule 62-296.700(5), FAC, and Rule 2.1101, JEPB], and **Operation and Maintenance Plan** [Rule 62-296.700(6), FAC, and Rule 2.1101, JEPB] shall apply to this emission unit.
3. The hours of operation of each silo for this EU shall not exceed 4,160 hrs/yr.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
4. The maximum process rate of each silo for this EU shall not exceed 26 tons/hr and 108,160 tons/yr.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
5. VE of each silo shall not exceed 5% opacity.  
[Rule 62-296.711(3)(c) FAC, and Rule 2.1101, JEPB]
6. PM emissions for each silo shall not exceed 0.03 grains per dry standard cubic foot [0.15 lbs/hr and 0.31 tons/yr].  
[Rule 62-296.711(2)(b), FAC, and Rule 2.1101, JEPB]

**Test Methods and Procedures**

7. Testing for the demonstration of compliance shall be performed annually from the date of February 1, 2013 in accordance with EPA RM 9 for the visual determination of opacity.  
[Rule 62-296.711(3)(a), FAC, and Rule 2.1101, JEPB]
8. Testing for demonstration of compliance, upon request, shall be performed in accordance with EPA RM 5 as described in 40 CFR 60, Appendix A) for the PM emissions.  
[Rule 62-296.711(3)(b), FAC, and Rule 2.1101, JEPB]

**Reporting and Recordkeeping Procedures**

9. An Operation and Maintenance Plan shall be attached to and shall be part of this permit. All activities shall be performed as scheduled and recorded. Data shall be made available to the Permitting Authority upon request. Records shall be maintained on file for a minimum period of two (2) years.  
[Rule 62-296.700(6)(e), FAC, and Rule 2.1101, JEPB]

**Emission Unit No. 005 - Blending Pod**

Emission Unit Description: Blending Pod

Control Device: Whirl-Air-Flow, Model 130-42 Bin Vent Filter

**Essential Potential to Emit (PTE) Parameters**

1. The volumetric flow rate of the bin vent filter for this EU is 300 cfm.  
[Rule 62-210.200(PTE), FAC, and Rule 2.301, JEPB]

**Emission Limitations and Standards**

2. The hours of operation for this EU shall not exceed 4,160 hrs/yr.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
3. The maximum process rate for this EU shall not exceed 10 tons/hr and 41,600 tons/yr.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
4. VE shall not exceed 5% opacity.  
[Rule 62-4.070(3), FAC, and Rule 2.1401, JEPB]

**Test Methods and Procedures**

5. Testing for the demonstration of compliance shall be performed annually from the date of February 1, 2013 in accordance with EPA RM 9 for the visual determination of opacity.  
[Rule 62-4.070(3), FAC, and Rule 2.1401, JEPB]

**Emission Unit No. 006 - Screen House / Bucket Elevator**

Emission Unit Description: Screen House / Bucket Elevator. The bucket elevator carries a mixture of sand and gravel to the screen house. The screen house separates the sand from the gravel and directs them to two separate bins.

Control Device: ICorp, Model 81-C-10 Baghouse

**Essential Potential to Emit (PTE) Parameters**

1. The nominal volumetric flow rate for the ICorp, Model 81-C-10 baghouse is 6,000 cfm.  
[Rule 62-210.200(PTE), FAC, and Rule 2.301, JEPB]

**Emission Limitations and Standards**

2. Reasonably Available Control Technology (RACT) requirements including **Specific RACT Emission Limiting Standards for Stationary Emission Units** [Rule 62-296.700(3), FAC, and Rule 2.1101, JEPB]; **Maximum Allowable Emission Rates** [Rule 62-296.700(4), FAC, and Rule 2.1101, JEPB]; **Circumvention** [Rule 62-296.700(5), FAC, and Rule 2.1101, JEPB], and **Operation and Maintenance Plan** [Rule 62-296.700(6), FAC, and Rule 2.1101, JEPB] shall apply to this emission unit.
3. The hours of operation for this EU shall not exceed 4,160 hrs/yr.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
4. The maximum process rate for this EU shall not exceed 40 tons/hr and 166,400 tons/yr.  
[Rule 62-210.200, FAC, and Rule 2.301, JEPB]
5. VE shall not exceed 5% opacity.  
[Rule 62-296.711(3)(c), FAC, and Rule 2.1101, JEPB]
6. PM emissions shall not exceed 0.03 grains per dry standard cubic foot [1.54 lbs/hr and 3.20 tons/yr].  
[Rule 62-296.711(2)(b), FAC, and Rule 2.1101, JEPB]

#### **Test Methods and Procedures**

7. Testing for the demonstration of compliance shall be performed annually from the date of February 1, 2013 in accordance with EPA RM 9 for the visual determination of opacity.  
[Rule 62-296.711(3)(a), FAC, and Rule 2.1101, JEPB]
8. Testing for demonstration of compliance, upon request, shall be performed in accordance with EPA RM 5 as described in 40 CFR 60, Appendix A) for the PM emissions.  
[Rule 62-296.711(3)(b), FAC, and Rule 2.1101, JEPB]

#### **Reporting and Recordkeeping Procedures**

9. An Operation and Maintenance Plan shall be attached to and shall be part of this permit. All activities shall be performed as scheduled and recorded. Data shall be made available to the Permitting Authority upon request. Records shall be maintained on file for a minimum period of two (2) years.  
[Rule 62-296.700(6)(e), FAC, and Rule 2.1101, JEPB]